

NOT MEASUREMENT
SENSITIVE

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STANDARD PRACTICE FOR MILITARY PACKAGING



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AREA PACK

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w/CHANGE 1

FOREWORD

1. Details and decision logic for the use of this standard are described in 1.1, 1.2, and figure 1.
2. This standard is approved for use by all Departments and Agencies of the Department of Defense.
3. For additional guidance on the contents of this document, contact the Commanding Officer, Naval Air Warfare Center Aircraft Division Lakehurst, (Code 6.7.2.4), Bldg. 596-2, Highway 547, Lakehurst, NJ 08733.
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MIL-STD-2073-1E
w/CHANGE 1

CONTENTS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| 1. | SCOPE..... | 1 |
| 1.1 | Purpose..... | 1 |
| 1.2 | Applicability | 1 |
| 2. | APPLICABLE DOCUMENTS | 3 |
| 2.1 | General..... | 3 |
| 2.2 | Government documents | 3 |
| 2.2.1 | Specifications and standards..... | 3 |
| 2.2.2 | Other Government documents, drawings and publications | 4 |
| 2.3 | Non-Government publications..... | 5 |
| 2.4 | Order of precedence..... | 5 |
| 3. | DEFINITIONS | 6 |
| 3.1 | General..... | 6 |
| 3.2 | Categorization..... | 6 |
| 3.3 | Common group items..... | 6 |
| 3.4 | Consumable..... | 6 |
| 3.5 | Container Design Retrieval System (CDRS)..... | 6 |
| 3.6 | Critical items..... | 6 |
| 3.7 | Electrostatic Discharge Sensitive (ESDS) items | 7 |
| 3.8 | Fragility factor | 7 |
| 3.9 | Hazardous material | 7 |
| 3.10 | Military packaging..... | 7 |
| 3.11 | Packaging design validation | 8 |
| 3.12 | Repairable item | 8 |
| 3.13 | Reusable container | 8 |
| 3.14 | Sealed..... | 9 |
| 3.15 | Selective group items..... | 9 |
| 3.16 | Special group items..... | 9 |
| 4. | GENERAL REQUIREMENTS..... | 10 |
| 4.1 | General..... | 10 |
| 4.1.1 | Options..... | 10 |
| 4.2 | Development of military packaging details and data requirements..... | 10 |
| 4.3 | Hazardous material | 10 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| 4.4 | Packaging of classified items..... | 10 |
| 4.5 | Quantity per unit pack (QUP)..... | 10 |
| 4.6 | Containers | 10 |
| 4.7 | Kits..... | 10 |
| 4.8 | Repairable excess and residual parts | 11 |
| 4.9 | Loose fill materials | 11 |
| 4.10 | Shock and vibration absorption | 11 |
| 4.11 | Determination of item fragility | 11 |
| 4.12 | Packaging materials | 11 |
| 5. | DETAILED REQUIREMENTS..... | 11 |
| 5.1 | General military package design considerations | 11 |
| 5.2 | Military preservation..... | 12 |
| 5.2.1 | Cleaning and drying..... | 12 |
| 5.2.2 | Preservatives | 12 |
| 5.2.2.1 | Preservative applicability..... | 12 |
| 5.2.2.2 | Application of contact preservatives..... | 12 |
| 5.2.2.3 | Application and use criteria of volatile corrosion inhibitors (VCI)..... | 12 |
| 5.2.3 | Methods of military preservation - general requirements..... | 13 |
| 5.2.3.1 | Surfaces coated with preservatives | 14 |
| 5.2.3.2 | Metal surfaces not coated with preservatives | 14 |
| 5.2.3.3 | Method 10 - Physical protection..... | 14 |
| 5.2.3.4 | Method 20 – Physical protection with preservative (with greaseproof wrap, as required)..... | 15 |
| 5.2.3.5 | Method 30 - Waterproof or waterproof-greaseproof protection with preservative..... | 15 |
| 5.2.3.5.1 | Method 31 - Waterproof bag, heat sealed..... | 15 |
| 5.2.3.5.2 | Method 32 - Container, waterproof bag, heat sealed..... | 15 |
| 5.2.3.5.3 | Method 33 - Greaseproof-waterproof bag, heat sealed..... | 16 |
| 5.2.3.6 | Method 40 - Watervaporproof protection with preservative as required | 16 |
| 5.2.3.6.1 | Method 41 - Watervaporproof bag, heat sealed..... | 16 |
| 5.2.3.6.2 | Method 42 - Container, watervaporproof bag, heat sealed, container | 16 |
| 5.2.3.6.3 | Method 43 - Floating watervaporproof bag, heat sealed | 17 |
| 5.2.3.6.4 | Method 44 - Rigid container (other than metal), sealed | 17 |
| 5.2.3.6.5 | Method 45 - Rigid metal container, sealed | 17 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| 5.2.3.7 | Method 50 - Watervaporproof protection with desiccant..... | 17 |
| 5.2.3.7.1 | Method 51 - Watervaporproof bag with desiccant, heat sealed..... | 19 |
| 5.2.3.7.2 | Method 52 - Container, watervaporproof bag with desiccant, heat sealed, container | 19 |
| 5.2.3.7.3 | Method 53 - Floating watervaporproof bag with desiccant, heat sealed..... | 20 |
| 5.2.3.7.4 | Method 54 - Rigid container (other than metal) with desiccant, sealed..... | 20 |
| 5.2.3.7.5 | Method 55 - Rigid metal container with desiccant, sealed..... | 20 |
| 5.2.4 | Military preservation requirements for items with specific characteristics | 21 |
| 5.2.4.1 | Electrostatic discharge sensitive (ESDS) items | 21 |
| 5.2.4.2 | Items capable of disassembly..... | 21 |
| 5.2.4.3 | Flexible-coilable items..... | 21 |
| 5.2.4.4 | Caging or damping..... | 21 |
| 5.2.4.5 | Items with mounts..... | 21 |
| 5.2.4.6 | Rubber and synthetic rubber items | 21 |
| 5.2.4.7 | Hazardous items..... | 21 |
| 5.2.4.8 | Moveable parts..... | 21 |
| 5.2.4.9 | Items compatible with VCI..... | 21 |
| 5.2.4.10 | Vacuum sensitive items | 22 |
| 5.3 | Level A and B packing requirements | 22 |
| 5.3.1 | Intermediate containers..... | 22 |
| 5.3.2 | Exterior containers..... | 22 |
| 5.3.2.1 | Container selection | 22 |
| 5.4 | Minimal packing requirements | 23 |
| 5.5 | Marking..... | 23 |
| 5.6 | Military packaging design validation provisions..... | 23 |
| 5.7 | Quality assurance provisions | 23 |
| 6. | NOTES | 24 |
| 6.1 | Intended use | 24 |
| 6.2 | Acquisition requirements..... | 24 |
| 6.3 | Associated Data Item Descriptions (DIDs) | 24 |
| 6.4 | Testing facilities..... | 25 |
| 6.5 | Subject term (key word) listing | 25 |
| 6.6 | Copies of regulations | 25 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| 6.7 | Changes from previous issue | 25 |
| 6.8 | Changes in methods of preservation designations | 25 |
| 6.9 | Conversion of heat sealable bag designators | 26 |
| 6.10 | Supersession..... | 26 |

FIGURES

| <u>Figure</u> | | <u>Page</u> |
|---------------|---|-------------|
| 1 | Military packaging requirements development decision chart..... | 2 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|--|-------------|
| I | Approximate fragility factors | 28 |
| II | Method of preservation vs. appropriate MIL-DTL-117 bag designations and materials | 29 |
| III | Heat-sealable bag designator conversion chart | 30 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES

APPENDIX A
DEVELOPMENT OF MILITARY PACKAGING REQUIREMENTS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| A.1 | SCOPE..... | 31 |
| A.2 | APPLICABLE DOCUMENTS | 31 |
| A.2.1 | General..... | 31 |
| A.2.2 | Government documents | 31 |
| A.2.2.1 | Specifications and standards..... | 31 |
| A.2.2.2 | Other Government documents, drawings and publications | 34 |
| A.2.3 | Non-Government publications..... | 35 |
| A.3 | USE OF EXISTING PACKAGING REQUIREMENTS | 36 |
| A.3.1 | Application..... | 36 |
| A.4 | HAZARDOUS MATERIAL | 36 |
| A.4.1 | General..... | 36 |
| A.4.2 | Hazardous material package testing | 36 |
| A.4.3 | Hazardous material shipment documentation..... | 36 |
| A.5 | MILITARY PACKAGING CODE DEVELOPMENT | 36 |
| A.5.1 | Item classification | 37 |
| A.5.2 | Item characteristics | 37 |
| A.5.3 | Categorization..... | 37 |
| A.5.3.1 | Category code | 37 |
| A.5.3.2 | Category code development..... | 38 |
| A.5.3.2.1 | First category – physical and chemical characteristics..... | 38 |
| A.5.3.2.1.1 | Item composition/properties criteria..... | 38 |
| A.5.3.2.1.2 | Critical item criteria..... | 39 |
| A.5.3.2.1.3 | Contact preservative criteria | 39 |
| A.5.3.2.2 | Second category – weight/size/fragility..... | 39 |
| A.5.3.2.3 | Third category – preservatives..... | 39 |
| A.5.4 | Military packaging code development..... | 39 |
| A.5.4.1 | Military packaging codes for common items..... | 39 |
| A.5.4.2 | Military packaging codes for selective items | 40 |
| A.5.5 | Recording of developed packaging data..... | 40 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX A (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|-----------------------------------|-------------|
| A.6 | CONTAINER SELECTION..... | 40 |
| A.7 | FORMULAS..... | 40 |
| A.8 | PACKAGING DESIGN VALIDATION | 40 |
| A.8.1 | Common items | 40 |
| A.8.2 | Selective and special items | 40 |

FIGURES

| <u>Figure</u> | | <u>Page</u> |
|---------------|--|-------------|
| A-1 | Format for interpretation of packaging code sequence | 41 |
| A-2 | Military packaging data development flow chart | 42 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|---|-------------|
| A-I | Physical and chemical characteristics category code determination | 43 |
| A-II | Weight/size/and non-operational fragility category code determination | 49 |
| A-III | Contact preservative category code determination..... | 50 |
| A-IV | Predetermined military packaging data for common items | 55 |
| A-V | Calculation of material sizes and weights | 59 |
| A-VI | Procedural packaging specifications | 61 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX B
FACTORS AND FORMULAE ESTABLISHING MILITARY PACKAGING QUP AND ICQ

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| B.1 | SCOPE..... | 63 |
| B.2 | APPLICABLE DOCUMENTS | 63 |
| B.3 | DETERMINATION OF QUP | 63 |
| B.3.1 | Repairable items (depot or field level) or items designated Hi-value or Hi-priority | 63 |
| B.3.2 | Consumable items | 63 |
| B.3.3 | Irregular configuration, delicate or fragile items | 63 |
| B.3.4 | Pairs and sets items | 63 |
| B.3.5 | Items unit packed in accordance with Method 50 | 63 |
| B.3.6 | Kit | 64 |
| B.3.7 | Lumber, raw stock, paints, oils and dope | 64 |
| B.3.8 | Factors and formulae establishing QUP | 64 |
| B.3.8.1 | Consumable items having both maintenance and overhaul applications | 64 |
| B.3.8.2 | Consumable items having overhaul applications only | 64 |
| B.4 | QUANTITY PER UNIT PACK DETERMINATION FORMULAE | 66 |
| B.4.1 | Formula A | 66 |
| B.4.2 | Formula B | 67 |
| B.5 | DETERMINATION OF ICQ | 68 |
| B.5.1 | Quantities per intermediate container | 68 |
| B.5.2 | Intermediate container limitations | 68 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|---|-------------|
| B-I | Guidance for establishing number of unit packs per intermediate container..... | 69 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX C
CONTAINERS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| C.1 | SCOPE..... | 70 |
| C.2 | APPLICABLE DOCUMENTS | 70 |
| C.2.1 | General..... | 70 |
| C.2.2 | Government documents | 70 |
| C.2.2.1 | Specifications, standards and drawings | 70 |
| C.2.2.2 | Other Government Documents, Drawings and Publications | 72 |
| C.2.3 | Non-Government publications..... | 72 |
| C.3 | GENERAL..... | 73 |
| C.3.1 | Unit container size | 73 |
| C.3.2 | Use of unit containers as shipping containers..... | 73 |
| C.4 | EXPENDABLE CONTAINERS | 73 |
| C.4.1 | Interior containers | 73 |
| C.4.2 | Exterior containers..... | 73 |
| C.5 | REUSABLE CONTAINERS | 73 |
| C.5.1 | Specialized containers..... | 73 |
| C.5.1.1 | Design | 73 |
| C.5.1.2 | Container Design Retrieval System (CDRS)..... | 74 |
| C.5.1.3 | Specialized shipping containers for ordnance | 74 |
| C.5.2 | Multiapplication containers | 74 |
| C.5.2.1 | Design and selection | 74 |
| C.5.2.2 | Identification | 74 |
| C.5.2.3 | Coded data | 74 |
| C.5.2.4 | Packaging design validation | 74 |
| C.5.2.5 | Short life containers | 75 |
| C.5.2.6 | Long life containers | 76 |
| C.5.2.7 | Multiapplication container availability..... | 76 |
| C.5.2.7.1 | General Services Administration (GSA) | 76 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX C (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| C.5.2.7.2 | Naval Inventory Control Point (NAVICP) | 77 |
| C.5.2.7.3 | Commercial sources..... | 77 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|---|-------------|
| C-I | Interior containers..... | 78 |
| C-II | Exterior shipping containers - selection by maximum weight of contents and level of packing..... | 79 |
| C-III | Fiberboard container size list..... | 83 |
| C-IV | Multiapplication container selection | 85 |

APPENDIX D

DEVELOPMENT OF MILITARY PACKAGING REQUIREMENTS FOR KITS (PARTS AND
MODIFICATION)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| D.1 | SCOPE..... | 95 |
| D.2 | APPLICABLE DOCUMENTS | 95 |
| D.3 | PRESERVATION | 95 |
| D.3.1 | Consolidation of different items within a method of preservation | 95 |
| D.3.2 | Application of preservative compounds or oils | 96 |
| D.3.2.1 | Kits procured for oxygen equipment | 96 |
| D.3.2.2 | Preservation procedures..... | 96 |
| D.3.2.3 | Items susceptible to corrosion (iron, steel, magnesium, etc.)..... | 96 |
| D.4 | UNIT PRESERVATION..... | 96 |
| D.4.1 | Physical protection..... | 96 |
| D.4.2 | Segregation of items within packs | 96 |
| D.4.3 | Skin packaging..... | 96 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX D (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---------------------------------------|-------------|
| D.4.3.1 | Skin packaging metals | 96 |
| D.4.3.2 | Skin packaging shims or gaskets | 97 |
| D.5 | PACKING AND MARKING OF KITS | 97 |

APPENDIX E
MILITARY PACKAGING DATA FORMS

| | | |
|---------|---|-----|
| E.1 | SCOPE | 99 |
| E.2 | APPLICABLE DOCUMENTS | 99 |
| E.2.1 | General | 99 |
| E.2.2 | Government documents | 99 |
| E.2.2.1 | Standards | 99 |
| E.2.2.2 | Other Government documents, drawings, and publications | 99 |
| E.2.3 | Non-Government publications | 100 |
| E.3 | GENERAL REQUIREMENTS | 100 |
| E.3.1 | Development of military packaging data | 100 |
| E.3.2 | Recording military packaging data | 100 |
| E.3.2.1 | Recording of data | 100 |
| E.3.2.2 | National Stock Number (NSN) requirements | 100 |
| E.3.2.3 | Coded data | 100 |
| E.3.2.4 | Kits (Parts and Modification) | 101 |
| E.3.2.5 | Special packaging instructions | 101 |
| E.4 | DETAILED REQUIREMENTS | 101 |
| E.4.1 | Development of military packaging data | 101 |
| E.4.1.1 | Procedural specification data | 101 |
| E.4.2 | Preparation of military packaging data | 101 |
| E.4.2.1 | Nomenclature | 102 |
| E.4.2.2 | Manufacturer's Commercial and Government Entity code and part number | 102 |
| E.4.2.3 | Configuration item (CI) | 102 |
| E.4.2.4 | Item identification data | 102 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX E (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| E.4.2.5 | Preservation and packing data | 102 |
| E.4.2.6 | Supplemental data..... | 102 |
| E.4.2.7 | Special packaging instruction (SPI) data | 102 |
| E.5 | SPECIAL PACKAGING INSTRUCTIONS..... | 103 |
| E.5.1 | General..... | 103 |
| E.5.2 | Format..... | 103 |
| E.5.3 | Elements..... | 103 |
| E.5.4 | Detailed requirements | 104 |
| E.5.4.1 | Package assembly instructions..... | 105 |
| E.5.4.2 | Bill of materials | 105 |
| E.5.4.3 | Specification containers..... | 105 |
| E.6 | APPROVAL OF CONTRACTOR DEVELOPED PACKAGING DATA | 106 |
| E.6.1 | Procedures for submitting data for approval..... | 106 |
| E.6.1.1 | Approval of data without National Stock Numbers..... | 106 |
| E.6.1.2 | Approval of data for emergency shipments | 106 |
| E.6.1.3 | Approval of data of interest to one DoD agency | 106 |
| E.6.1.4 | Use of background data for approval..... | 106 |
| E.6.1.5 | Data for common items..... | 106 |
| E.6.2 | Return of approved data..... | 106 |
| E.6.3 | Authentication..... | 107 |
| E.6.4 | Transmittal of data | 107 |
| E.6.4.1 | Military packaging data | 107 |
| E.6.4.2 | Special packaging instructions..... | 107 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX E (Continued)

FIGURES

| <u>Figure</u> | | <u>Page</u> |
|---------------|-------------------------------------|-------------|
| E-1 | Preservation and Packing Data | 117 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|--|-------------|
| E-I | Item identification data for PART A of DD Form 2326 | 108 |
| E-II | Preservation - Packing data for PART B of DD Form 2326 | 111 |
| E-III. | Supplemental data for PART C of DD Form 2326 | 114 |
| E-IV | Special packaging instruction data for PART D of DD Form 2326..... | 116 |

APPENDIX F

MILITARY PACKAGING DESIGN VALIDATION PROVISIONS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| F.1 | SCOPE | 119 |
| F.2 | APPLICABLE DOCUMENTS | 119 |
| F.2.1 | General | 119 |
| F.2.2 | Government documents | 119 |
| F.2.2.1 | Standards | 119 |
| F.2.2.2 | Other Government documents | 119 |
| F.2.3 | Non-Government publications..... | 120 |
| F.3 | GENERAL..... | 120 |
| F.3.1 | Packaging design validation tests | 120 |
| F.3.2 | Hazardous material | 121 |
| F.3.3 | Ammunition unit loads | 121 |
| F.4 | TEST METHODS | 121 |
| F.4.1 | Container performance tests | 121 |
| F.4.2 | Preservation tests | 121 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX F (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| F.5 | OTHER | 121 |
| F.5.1 | Acceptance criteria and disposition of test samples | 121 |

APPENDIX G
QUALITY ASSURANCE PROVISIONS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| G.1 | SCOPE..... | 123 |
| G.2 | APPLICABLE DOCUMENTS | 123 |
| G.2.1 | General..... | 123 |
| G.2.2 | Government documents | 123 |
| G.2.2.1 | Specifications and standards..... | 123 |
| G.3 | GENERAL..... | 124 |
| G.3.1 | Quality system | 124 |
| G.3.2 | Quality assurance requirements | 124 |
| G.3.3 | Sampling | 124 |
| G.3.3.1 | Lot size..... | 124 |
| G.3.3.2 | Sampling for inspection | 124 |
| G.4 | PRESERVATION INSPECTIONS..... | 124 |
| G.4.1 | Visual preservation examinations..... | 124 |
| G.4.2 | Leakage test | 124 |
| G.4.2.1 | Wetting | 125 |
| G.4.2.2 | Selection of technique..... | 125 |
| G.4.2.2.1 | Vacuum retention technique | 125 |
| G.4.2.2.1.1 | Sealed rigid container | 125 |
| G.4.2.2.1.2 | Sealed flexible bag..... | 125 |
| G.4.2.2.2 | Submersion (or immersion) technique..... | 126 |
| G.4.2.2.3 | Pneumatic pressure technique..... | 126 |
| G.4.2.2.4 | Hot water technique | 126 |
| G.4.2.2.5 | Squeeze technique (applicable only to flexible specimens) | 126 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX G (Continued)

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|--|-------------|
| G.4.3 | Heat-sealed seam test..... | 126 |
| G.4.3.1 | Selection of unit pack samples..... | 126 |
| G.4.3.1.1 | Alternate unit pack sampling procedure | 126 |
| G.4.3.2 | Heat sealed seam strength testing | 127 |
| G.5 | PACKING INSPECTIONS | 127 |
| G.5.1 | Examination procedures | 127 |

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|--|-------------|
| G-I | Preservation inspection provisions | 128 |
| G-II | Leakage and heat-sealed seam test provisions | 129 |

APPENDIX H
PROCEDURES FOR COMPLIANCE WITH CONTAINER
DESIGN RETRIEVAL SYSTEM (CDRS) REQUIREMENTS

| <u>Paragraph</u> | | <u>Page</u> |
|------------------|---|-------------|
| H.1 | SCOPE..... | 131 |
| H.2 | APPLICABLE DOCUMENTS | 131 |
| H.3 | DETAILED REQUIREMENTS..... | 131 |
| H.3.1 | Design search request submittal | 131 |
| H.3.2 | CDRS Office search response..... | 131 |
| H.3.3 | Design activity action on CDRS Office response..... | 132 |
| H.3.3.1 | Negative response from CDRS Office..... | 132 |
| H.3.3.1.1 | Submittal of container design data..... | 132 |
| H.3.3.2 | Positive response from CDRS Office | 132 |
| H.3.3.2.1 | Item (Inventory) manager notification..... | 132 |
| H.3.3.2.2 | Container design agent notification | 133 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX J
MILITARY PACKAGING REQUIREMENT CODES

| Paragraph | | Page |
|-----------|---|------|
| J.1 | SCOPE..... | 135 |
| J.2 | APPLICABLE DOCUMENTS | 135 |
| J.2.1 | General..... | 135 |
| J.2.2 | Government documents | 135 |
| J.2.2.1 | Specifications, standards and handbooks..... | 135 |
| J.2.2.2 | Other Government documents, drawings and publications | 138 |
| J.2.3 | Non-Government publications..... | 139 |
| J.3 | GENERAL REQUIREMENTS | 140 |
| J.3.1 | Code system..... | 140 |
| J.3.2 | Procedure and responsibilities for revisions | 140 |
| J.3.2.1 | Adding codes | 141 |
| J.4 | DETAILED REQUIREMENTS..... | 141 |
| J.4.1 | General code requirements | 141 |
| J.4.2 | Preservation methods..... | 141 |
| J.4.2.1 | Specialized preservation | 141 |
| J.4.3 | Quantity per unit pack..... | 142 |
| J.4.4 | Cleaning | 142 |
| J.4.5 | Preservative..... | 142 |
| J.4.6 | Wrapping material | 142 |
| J.4.7 | Cushioning and dunnage..... | 142 |
| J.4.8 | Thickness of cushioning or dunnage | 142 |
| J.4.9 | Unit and intermediate container..... | 142 |
| J.4.9.1 | Options..... | 142 |
| J.4.10 | Unit container level and optional procedure indicator codes | 142 |
| J.4.11 | Unit packs per intermediate container | 143 |
| J.4.12 | Intermediate container | 143 |
| J.4.12.1 | Intermediate container limitations | 143 |
| J.4.13 | Packing..... | 143 |
| J.4.14 | Special markings..... | 143 |
| J.5 | CROSS INDEX | 143 |
| J.5.1 | Document number to table and code | 143 |

MIL-STD-2073-1E
w/CHANGE 1

CONTENTS (Continued)
APPENDICES (Continued)

APPENDIX J (Continued)

TABLES

| <u>Table</u> | | <u>Page</u> |
|--------------|---|-------------|
| J-I | Methods of preservation codes | 144 |
| J-Ia | Specialized preservation codes | 145 |
| J-II | Cleaning procedure codes | 151 |
| J-III | Contact preservative material codes | 152 |
| J-IIIa | Contact preservative material codes in specification sequence | 154 |
| J-IV | Wrapping material codes | 156 |
| J-IVa | Wrapping material codes in specification sequence | 157 |
| J-V | Cushioning and dunnage material codes | 158 |
| J-Va | Cushioning and dunnage material codes in specification sequence | 160 |
| J-VI | Thickness of cushioning or dunnage codes | 161 |
| J-VII | Unit and intermediate container codes | 162 |
| J-VIIa | Unit and intermediate container codes in specification sequence | 166 |
| J-VIII | Unit container level codes | 169 |
| J-VIIIa | Optional procedure indicator codes | 170 |
| J-IX | Level A military packing requirement codes | 171 |
| J-IXa | Level B military packing requirement codes | 172 |
| J-IXb | Minimal packing requirement codes | 173 |
| J-X | Special marking codes | 175 |
| J-XI | Document number to table and code cross-reference index | 176 |
| INDEX | | 183 |

MIL-STD-2073-1E
w/CHANGE 1

1. SCOPE

1.1 Purpose. This document outlines standard processes for the development and documentation of military packaging. This standard covers methods of preservation to protect materiel against environmentally induced corrosion and deterioration, physical and mechanical damage, and other forms of degradation during storage, multiple handling, and shipment of materiel in the defense transportation system. A decision chart is included for determining how to develop military packaging requirements (see [figure 1](#)). If military packaging is applicable, figure 1 will further aid in the development of detailed packaging requirements.

1.2 Applicability. The requirements of this standard apply to items for which military packaging is required to meet operational demands. These items include but are not limited to:

- a. Items delivered during wartime for deployment with or sustainment to operational units
- b. Items that are depot level repairables
- c. Items requiring reusable containers
- d. Items intended for delivery-at-sea
- e. Security Assistance/Foreign Military Sales/Grant Aid (unless otherwise directed by the destination country)

MIL-STD-2073-1E
w/CHANGE 1

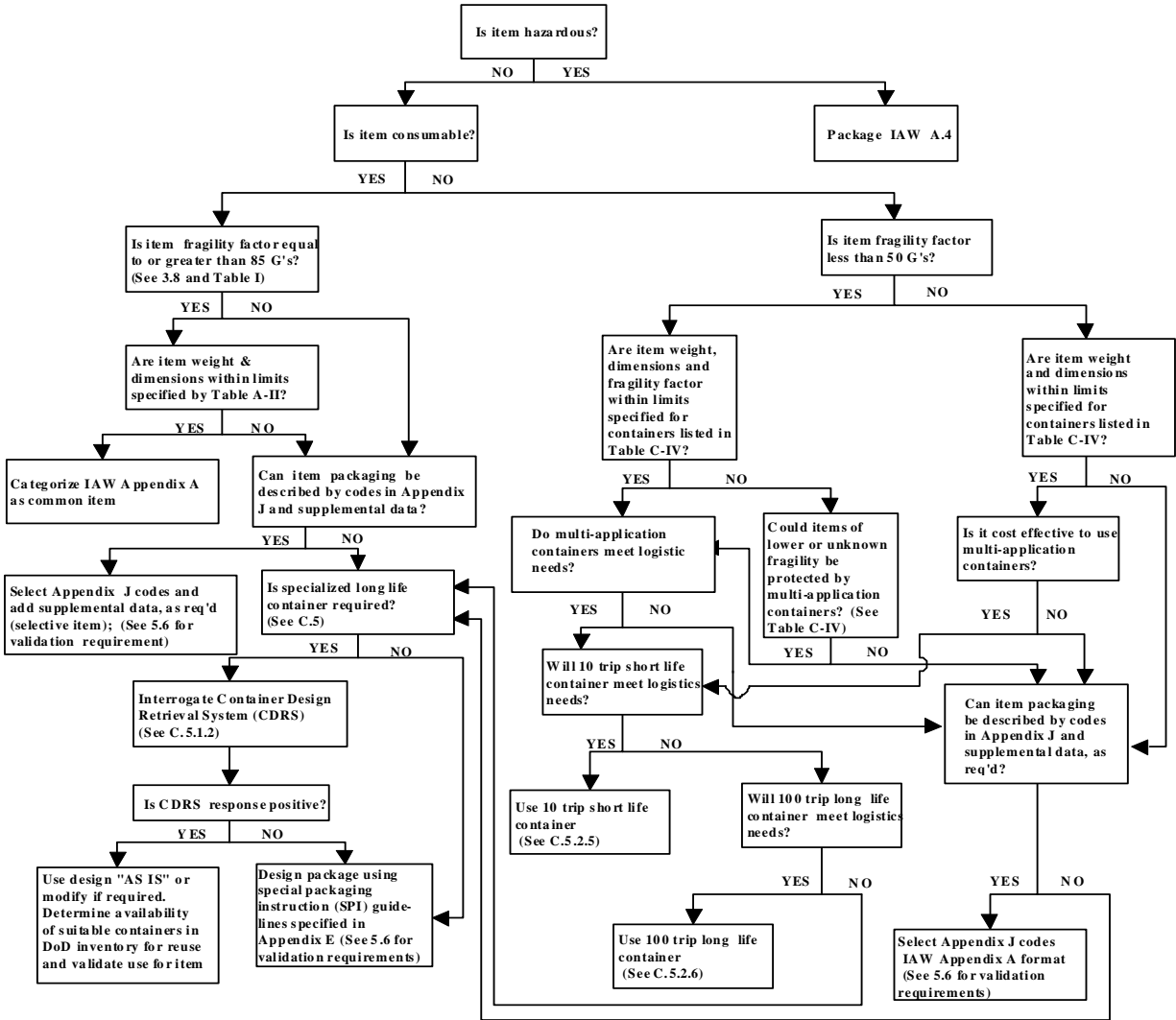


FIGURE 1. Military packaging requirements development decision chart.

MIL-STD-2073-1E
w/CHANGE 1

2. APPLICABLE DOCUMENTS

2.1 General. The documents listed in this section are specified in sections 3, 4, or 5 of this standard. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this standard, whether or not they are listed.

2.2 Government documents.

2.2.1 Specifications and standards. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

FEDERAL SPECIFICATIONS

- QQ-A-1876 - Aluminum Foil.
- PPP-B-1672 - Box, Shipping, Reusable with Cushioning.

COMMERCIAL ITEM DESCRIPTION

- A-A-3174 - Plastic Sheet, Polyolefin.

DEPARTMENT OF DEFENSE SPECIFICATIONS

- MIL-DTL-117 - Bags, Heat-Sealable.
- MIL-PRF-121 - Barrier Materials, Greaseproof, Waterproof, Flexible, Heat-Sealable.
- MIL-PRF-131 - Barrier Materials, Watervaporproof, Greaseproof, Flexible, Heat-Sealable.
- MIL-PRF-3420 - Packaging Materials, Volatile Corrosion Inhibitor, Treated, Opaque.
- MIL-D-3464 - Desiccants, Activated, Bagged, Packaging Use and Static Dehumidification.
- MIL-DTL-6060 - Bags, Watervaporproof, Heat-Sealable, Complex.
- MIL-I-8574 - Inhibitors, Corrosion, Volatile, Utilization of.
- MIL-PRF-16173 - Corrosion Preventive Compound, Solvent Cutback, Cold-Application.
- MIL-PRF-22019 - Barrier Materials, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.

MIL-STD-2073-1E
w/CHANGE 1

- MIL-DTL-22020 - Bags, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.
- MIL-PRF-22191 - Barrier Materials, Transparent, Flexible, Heat-Sealable.
- MIL-PRF-81705 - Barrier Materials, Flexible, Electrostatic Protective, Heat-Sealable.

DEPARTMENT OF DEFENSE STANDARDS

- MIL-STD-129 - Military Marking for Shipment and Storage.
- MIL-STD-3010 - Test Procedures for Packaging Materials.
- MS20003 - Indicator, Humidity, Card, Three Spot, Impregnated Areas (Cobaltous Chloride).

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.2.2 Other Government documents, drawings and publications. The following other Government documents, drawings and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE MANUAL

- DoD-5220.22M - National Industrial Security Program Operating Manual (NISPOM).

(Copies of this document is available online at <http://www.DTIC.mil/> or from the National Technical Information Services (NTIS), 5285 Port Royal Road, Springfield, VA 22161.)

CODE OF FEDERAL REGULATIONS (CFR)

- 29 CFR - Labor.
- 40 CFR - Protection of Environment.
- 49 CFR - Transportation.

(Copies of these documents are available online at www.gpoaccess.gov/cfr/ or from the Superintendent of Documents, U.S. Government Printing Office, North Capital & "H" Streets, N.W., Washington, DC 20402-0002.)

MIL-STD-2073-1E
w/CHANGE 1

2.3 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

ASTM INTERNATIONAL

- ASTM-D996 - Standard Terminology of Packaging and Distribution Environments (DoD adopted).
- ASTM-D1974 - Standard Practice for Methods of Closing, Sealing, and Reinforcing Fiberboard Boxes (DoD adopted).
- ASTM-D4279 - Standard Test Methods for Water Vapor Transmission of Shipping Containers – Constant and Cycle Methods.
- ASTM-D5118/ - Standard Practice for Fabrication of Fiberboard Shipping Boxes
D5118M (DoD adopted).
- ASTM-D5168 - Standard Practice for Fabrication and Closure of Triple Wall Corrugated Fiberboard Containers (DoD adopted).

(Copies of these documents are available online at <http://www.astm.org> or from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

SAE INTERNATIONAL

- SAE-AS26860 - Indicator, Humidity, Plug, Color Change (DoD adopted).

(Copies of this document are available online at <http://www.sae.org> or from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096.)

2.4 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

MIL-STD-2073-1E
w/CHANGE 1

3. DEFINITIONS

3.1 General. Definitions of terms unique to this standard are listed below. Definitions of other terms commonly used in the packaging community may be found in ASTM-D996.

3.2 Categorization. The process of evaluating an item by chemical and physical characteristics that are significant in determining the preservation requirements.

3.3 Common group items. Items with a fragility rating of 85 G's (see [3.8](#)) or more which have no dimension greater than 24 inches and weigh not more than 10 pounds for which predetermined packaging has been developed (see [A.5.4.1](#) and [table A-IV](#)). Hazardous materials, electrostatic discharge sensitive items, shelf life items, sets, outfits, and kits are excluded from this group regardless of their fragility, size, or weight.

3.4 Consumable. An item of supply (except explosive ordnance, major end items of equipment, and repairables) that is normally expended or used up beyond recovery in the use for which it was designed or intended.

3.5 Container Design Retrieval System (CDRS). A management system program to provide a DoD centralized automated data base system for storing, retrieving and analyzing existing container designs and test information concerning specialized containers. The purpose of the CDRS is to avoid duplication in container designs, minimize the number of new container designs being developed and promote reuse of existing DoD specialized containers for new item development and procurement (see [Appendix H](#)).

3.6 Critical items. Items meeting one or more of the following criteria are considered critical.

- a. Critical chemically. Items which are of such a nature that any degree of deterioration (in the form of corrosion, stain, scale, mold, fungi, or bacteria) caused by oxygen, moisture, sunlight, living organisms, and other contaminants which are time or temperature dependent, will result in premature failure or malfunction of the item or equipment in which the item is installed or with which the item interfaces.
- b. Critical physically. Items that would become unfit for use as a result of physical action on the item or any integral surfaces thereof. This includes, but is not limited to, items having a surface finish of 64 microinches root mean square or less, items which have surfaces that mate with surfaces of other parts, optical and reflective

MIL-STD-2073-1E
w/CHANGE 1

devices having highly polished surfaces, items requiring a high degree of cleanliness, and items requiring special protection against shock, vibration, or abrasion.

- c. Critical application. Items that, either in assembly or operation, provide an essential attribute to attaining critical military objectives.

3.7 Electrostatic Discharge Sensitive (ESDS) items. Electronic items that are susceptible to damage or degradation as a result of an electrostatic discharge event.

3.8 Fragility factor. Maximum force acceleration or deceleration expressed in units of gravity (G's) that can be applied to an item in its non-operating state without causing physical damage or changes in its operational characteristics. The fragility factor is expressed in units of acceleration for a defined shock pulse. Shock pulse forms and durations which approximate the transportation and handling environment are to be used in determining the fragility factor. Representative fragility factors for various classes of items are listed in table I.

3.9 Hazardous material. A material, substance, or waste that has been determined by the Secretary of Transportation to be capable of posing an unreasonable risk to health, safety, and property when transported in commerce and that has been so designated. (This includes all items listed as hazardous in Titles 29, 40 and 49 CFR and other applicable modal regulations effective at the time of shipment.)

3.10 Military packaging. A means of specifying the military preservation and packing that a given item requires to ensure that it is not degraded during shipment and storage.

- a. Military preservation. Application of materials and/or methods designed to protect an item during shipment, handling, indeterminate storage and distribution to consignees worldwide.
- b. Military packing. Application of any exterior protective methods, materials, or devices to assure the integrity of the preserved item as follows:

- (1) Level A. Protection required to meet the most severe worldwide shipment, handling, and storage conditions. A Level A pack must, in tandem with the applied method of preservation, be capable of protecting material from the effects of direct exposure to extremes of climate, terrain, and operational and transportation environments. Examples of situations which indicate a need for use of a Level A pack are: War Reserve Material, mobilization, strategic and theater deployment and employment, open storage, deck loading and Foreign Military Sales (as specified in the contract). Examples of containers used for Level A packing requirements

MIL-STD-2073-1E
w/CHANGE 1

include, but are not limited to, overseas type wood boxes, and plastic and metal reusable containers.

- (2) Level B. Protection required to meet moderate worldwide shipment, handling, and storage conditions. A Level B pack must, in tandem with the applied preservation, be capable of protecting material not directly exposed to extremes of climate, terrain, and operational and transportation environments. Examples of situations which indicate a need for use of a Level B pack are: security assistance, such as Foreign Military Sales (as specified in the contract) and containerized overseas shipments. Examples of containers used for Level B packing requirements include, but are not limited to, domestic wood crates, weather-resistant fiberboard containers, fast pack containers, weather-resistant fiber drums, and weather-resistant paper and multi-wall shipping sacks.

3.11 Packaging design validation. Testing to ascertain the capability of the prototype pack to protect the integrity and serviceability of the item(s) for which the package is designed.

3.12 Repairable item. An item that, by the application of engineering, economic, and other factors, could be reasonably restored to a serviceable condition through regular repair procedures.

3.13 Reusable container. A shipping and storage container that can be reused without impairment of its protective function and that can be repaired or retrofitted to prolong its life or modified to adapt it for shipment of items other than that for which it was originally intended. Reusable shipping and storage containers are further defined as follows:

- a. Long life container (100 trips minimum). A shipping container that can be used repeatedly, and whose service life can be expected to equal the service life of the item it is designed to protect. These containers may be refurbished by appropriate maintenance practices to their original condition and subsequently reused.
- b. Short life container (10 trips minimum). A shipping container that can be reused for a limited number of times. The container is usually made of wood, plywood, fiberboard or similar material that has a limited life.
- c. Multiapplication containers. Multiapplication containers are designed to protect a variety of components within a given fragility and size range. They can be

MIL-STD-2073-1E
w/CHANGE 1

manufactured in a similar manner to that used for specialized containers or in accordance with applicable/specified military or federal specifications. A multiapplication container can be either of the short-life or long-life variety. Short life multiapplication containers include "fast packs," consisting of a family of standard size cushioned fiberboard shipping containers of four types. These types are fully described in PPP-B-1672 and are identified as Types I, II, III and IV in [table C-IV](#). Long-life multiapplication reusable containers are designated as Types VI thru X and are also described in table C-IV. These containers are made of rugged plastic construction containing internal cushioning pads or permanent shock mitigation systems (for example, shear mounts, steel coils, and springs) and are designed to protect repairable components packaged therein, during forward and retrograde movements within the military supply system.

- d. Specialized container. Specialized containers are generally the long-life variety and are uniquely configured to support and protect a specific item, or limited variety of items, during handling and storage or to protect personnel and equipment from hazardous contents. Containers of this type frequently incorporate energy absorbing systems, temperature control systems or special features to make handling or shipment possible, easier or safer. Engineering drawings, or equivalent, are used to define form, fit, function, materials, tolerances and manufacturing techniques. Internal fixtures and other fitments within specialized shipping containers result from either original design efforts or the redesign or modification of an existing container to meet a specific application or need.

3.14 Sealed. An item is considered sealed if the entrances to the interior of the item are sealed with gaskets or closely mated surfaces under mechanical pressure or are sealed by threaded closure devices (except plastic caps). Sealed items also include assemblies which are encapsulated in plastics, ceramics, glass or metal with completely cemented seams or joints closing the interior to the entrance of liquid water. Hermetic sealing is a seal that will exclude air and is leakproof at ambient temperatures and atmospheric pressures and is usually glass to glass, metal to metal or metal to glass.

3.15 Selective group items. Items that cannot appropriately utilize predetermined packaging developed for common group items (see [3.3](#)) yet do not require a drawing, sketch, illustration, or separate narrative type instruction to specify packaging details.

3.16 Special group items. Items with peculiar characteristics such as weight, configuration, complexity, fragility, or other considerations that cannot be classified as common or selective. An item is considered special if drawings, sketches, illustrations, narrative type instructions, or specialized containers are required to specify packaging details.

4. GENERAL REQUIREMENTS

4.1 General. Military packaging requirements shall be developed using the [figure 1](#) decision chart in accordance with the requirements of this section, Section 5 and all Appendices herein. The developed military packaging requirements shall be documented in accordance with [Appendix E](#) and as specified on the Contract Data Requirements List (CDRL) (see [6.3](#)). These requirements are generally defined by a twelve digit position-sensitive code system, as illustrated in [figure A-1](#). Appropriate codes are drawn from those listed in [Appendix J](#). When an item has been determined to be in the special group category, a Special Packaging Instruction shall be required, prepared in accordance with Appendix E and as specified on the CDRL (see [6.3](#)).

4.1.1 Options. Unless otherwise specified in supplemental instructions (see [E.4.2.6](#)), all military packaging requirements defined or developed herein shall be mandatory for compliance and no substitutions are permitted. When specified in supplemental instructions (see [E.4.2.6](#)), options can be exercised as to the specific method of preservation or DoD approved packaging materials to be used. However, the basic preservation method shall be retained, all other supplemental instructions shall be complied with, and unit package dimensions shall not be increased by more than one inch. Equal or higher degree of protection shall be afforded the item and there shall be no increase in the package cost.

4.2 Development of military packaging details and data requirements. If this standard is cited for use and no specific military packaging details or data requirements are contained in the contract, the contracting officer shall be contacted for same. [Appendix A](#) and other applicable sections and appendices of this standard shall be used to develop detailed military packaging requirements in cases where the development of packaging data by the contractor is cited.

4.3 Hazardous material. Packaging for hazardous materials shall be developed in accordance with the requirements specified in [A.4](#).

4.4 Packaging of classified items. Packaging developed for classified items shall meet the requirements of DoD 5220.22M, National Industrial Security Program Operating Manual (NISPOM).

4.5 Quantity per unit pack (QUP). The QUP shall be determined in accordance with Appendix B.

4.6 Containers. Requirements for containers and their selection for military packaging applications are specified in [Appendix C](#).

4.7 Kits. Military packaging of parts kits or modification kits shall be in accordance with Appendix D.

MIL-STD-2073-1E
w/CHANGE 1

4.8 Repairable excess and residual parts. Repairable excess and residual part(s) for which packaging has not been stipulated by the acquisition activity shall be packaged to afford adequate protection as required to prevent further deterioration due to rust, corrosion, or physical damage. Unless otherwise specified by the acquisition activity, the QUP shall be one.

4.9 Loose fill materials. Loose fill materials are prohibited in all military packages except for the packaging of peculiar hazardous materials that require their use for absorptive purposes.

4.10 Shock and vibration absorption. Shock and vibration absorption shall be provided by cushioning materials or devices that protect the contents and packaging components from physical damage during handling, shipment and storage. A cushioning medium shall be placed as close to the contents as practicable. A noncorrosive wrap shall be placed between the item and all corrosive type cushioning media.

4.11 Determination of item fragility. Fragility factors in the non-operating state of the item, established in the item specification, shall be used to establish the maximum energy permitted to reach the item during transportation and handling (see 3.8). When fragility factors are not available or established, criteria of table I can be used to approximate G factors. Caution shall be taken to ensure that there are no additional components installed which lower the item fragility rating.

4.12 Packaging materials. The use of new packaging materials or products is encouraged and recommended if their protective capabilities are equivalent to similar approved materials without increasing the overall cost to the government. To expedite the use of these materials prior to their inclusion in government specifications, their prompt use will be permitted under conditions outlined herein. In instances where the material or product is not covered by a specific specification or standard, the manufacturer or fabricator of the material or product shall make available documented test data by an approved testing laboratory, that the material or product meets or exceeds all performance requirements of the specification for a similar material or product. The request for approval shall be submitted to the acquisition activity via the technical packaging element of the contract management activity.

5. DETAILED REQUIREMENTS

5.1 General military package design considerations. Military packaging shall be of minimum cost consistent with required performance. Unit packs shall be designed to conserve weight and cube while retaining the protection required and enhancing standardization.

MIL-STD-2073-1E
w/CHANGE 1

5.2 Military preservation. The military preservation procedure should be accomplished without interruption. When interruptions are unavoidable, temporary wraps, covers or enclosures shall be provided to insure against contamination or deterioration of the items.

5.2.1 Cleaning and drying. Items shall be cleaned and dried by any process or processes that are not injurious to the item. All items shall pass the applicable cleaning and drying inspection requirements of [table G-I](#).

5.2.2 Preservatives.

5.2.2.1 Preservative applicability. When contact preservatives are required to protect an item from chemical deterioration, they shall conform to [table J-III](#). Preservatives selected shall be those whose application, use, or removal will not damage the item or impair item function.

5.2.2.2 Application of contact preservatives. Directly after cleaning and drying of the item, the required preservative shall be uniformly applied by any appropriate procedure that permits the preservative to coat all necessary surfaces. Suggested methods of application include, but are not limited to:

- a. Dipping
- b. Flow coating
- c. Slushing
- d. Brushing
- e. Filling or flushing
- f. Fogging
- g. Spraying

5.2.2.3 Application and use criteria of volatile corrosion inhibitors (VCI). Volatile corrosion inhibitor preservative treatment shall be applied in accordance with the criteria and procedures of MIL-I-8574.

MIL-STD-2073-1E
w/CHANGE 1

5.2.3 Methods of military preservation - general requirements. There are five basic methods of preservation (MOP) established herein:

| | |
|-----------|---|
| Method 10 | Physical protection |
| Method 20 | Preservative coating only |
| Method 30 | Waterproof protection |
| Method 40 | Watervaporproof protection |
| Method 50 | Watervaporproof protection with desiccant |

Various specific techniques, also detailed herein, have been developed to meet the basic Methods 30, 40, and 50 and shall be used as appropriate. The preservation methods shall be as specified in the contract or purchase order. In the absence of such requirements, the appropriate method shall be selected in accordance with the applicable tables of [Appendix A](#). The following general requirements shall apply:

- a. Protection from physical damage and mechanical malfunction is required for all methods of preservation in addition to the specific environment protection provided. This requirement shall be validated during conduct of the packaging design validation tests specified in [Appendix F](#).
- b. When methods provide either transparent or opaque protection, transparent protection may be furnished at the option of the supplier but is not required unless specifically called for in the contract or purchase order.
- c. Protection for all electrostatic discharge sensitive items requires the use of packaging materials to counteract electrostatic and electromagnetic field forces (see [5.2.4.1](#)).
- d. When specific methods require using a bag or container, preliminary wrapping, cushioning or other dunnage material shall be applied as necessary to protect the item, the bag, and the container from all projections or sharp edges of the item as well as to restrict movement of the item within the unit pack.
- e. When methods require chipboard or fiberboard containers within the bag, the corners and edges of the containers shall be blunted prior to placing the item in the box and enclosing within the bag.
- f. When a transparent unit pack is specified, the preliminary wrapping shall also be transparent.

MIL-STD-2073-1E
w/CHANGE 1

- g. Methods of preservation requiring the use of a bag for the interior packaging shall be subject to the use and fabrication procedures and limitations of MIL-DTL-117. [Table II](#) lists the acceptable materials that may be used in constructing bags that meet the requirements of these specific methods of preservation (see [6.9](#)). Bags shall comply with MIL-DTL-6060 when the construction limitations of MIL-DTL-117 are exceeded.
- h. All materials used (e.g. wraps, cushioning, dunnage, and barrier bags) shall be as clean and dry as practicable to minimize item susceptibility to corrosion and contaminants.
- i. Items with handles, knobs, or other protrusions shall be wrapped or otherwise protected and secured to facilitate equal distribution of shock forces over the entire surface of the item and thus prevent damaging shock forces to the protrusion.
- j. When flexible bags are used, the volume of trapped air within the bag shall be kept to a minimum by compressing the bag around the contents, or by carefully drawing a vacuum inside the bag, prior to final heat sealing or cold sealing (for VCI). Caution shall be taken to prevent rupture of the bag, or damage to the item, due to excessive vacuum.
- k. Items preserved with VCI-treated materials are exempted from preliminary wrapping.

5.2.3.1 Surfaces coated with preservatives. Preliminary wrapping materials in contact with any item coated with a preservative shall be greaseproof and shall conform to MIL-PRF-121 or QQ-A-1876. Greaseproof wraps applied solely to confine the contact preservative on item surfaces are not necessary when a method requires a bag as the preliminary container and the bag is made of material conforming to MIL-PRF-121, MIL-PRF-131, or MIL-PRF-22191, type I or II. However, wraps shall not be excluded if necessary to protect the bags from rupture or perforation.

5.2.3.2 Metal surfaces not coated with preservatives. Only noncorrosive wrapping, cushioning and dunnage materials meeting the test requirements of MIL-STD-3010, Test Method 3005, shall be used in contact with metal surfaces of the item. Materials also shall be as dry and clean as practicable at the time of use.

5.2.3.3 Method 10 - Physical protection. The unpreserved item(s) shall be protected from physical damage and mechanical malfunction. Cushioning materials, dunnage, blocking and bracing shall be applied as required to protect the item(s) and the enclosing media and restrict the movement of the item within the container. The materials selected for all blocking

MIL-STD-2073-1E
w/CHANGE 1

and bracing, and the design and application thereof, shall be compatible with the item and its bearing load limitations. Materials shall be as clean and as dry as practicable. Method 10 packs shall pass the applicable inspection requirements of [table G-I](#).

5.2.3.4 Method 20 – Physical protection with preservative (with greaseproof wrap, as required). Items shall be treated with appropriate preservatives in accordance with the procedures of [5.2.2.2](#) or [5.2.2.3](#). Contact preservative coated items shall be wrapped in material conforming to MIL-PRF-121 or QQ-A-1876. Flexible wraps shall snugly enclose the coated part or item and be secured to prevent unintentional unwrapping. Parts or items coated with hard film preservatives conforming to MIL-PRF-16173, Grade 1 or 4, may, when dried, be exempted from wrapping. Projections, sharp edges, or other features of the item, which may damage the wrap, shall be cushioned as required in accordance with [5.2.3](#). The type of cushioning and wrapping material used shall be commensurate with the size, weight and configuration of the preserved part or item. Method 20 packs shall pass the applicable inspection requirements of [table G-I](#). When it has been determined to protect items with VCI, they shall be preserved in accordance with [5.2.4.9](#).

5.2.3.5 Method 30 - Waterproof or waterproof-greaseproof protection with preservative as required. Items protected in accordance with Method 30 shall be heat sealed within a waterproof or waterproof-greaseproof bag. Projections, sharp edges or other physical characteristics of the item, which may damage the waterproof or waterproof-greaseproof barrier or container shall be cushioned in accordance with [5.2.3](#). The item shall also be cushioned as required to mitigate shock, thereby preventing physical and functional damage to the item. Unless otherwise specified, preservative coating requirements shall be determined in accordance with [5.2.2.1](#). All packs prepared in accordance with any method of this basic group shall pass the applicable quality assurance tests specified in [tables G-I](#) and [G-II](#).

5.2.3.5.1 Method 31 - Waterproof bag, heat sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.5](#), shall be enclosed in a heat sealed bag conforming to MIL-DTL-117, Type III, Class B, Style 2. When specified, a designated bag, other than noted herein, shall be provided. (Note: When specified in the contract or order, a carton or box shall be required to effect the unit container and the primary cushioning specified in the contract or order shall be placed between the outside of the bag and the inside of the carton or box.) When it has been determined to protect items with VCI, they shall be preserved in accordance with [5.2.4.9](#).

5.2.3.5.2 Method 32 - Container, waterproof bag, heat sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.5](#), shall be enclosed in a close fitting container (box) selected from [table C-I](#), which in turn shall be enclosed in a heat sealed waterproof bag conforming to MIL-DTL-117, Type III, Class B, Style 2, or MIL-DTL-117, Type III, Class C, Style 1. When specified, a protective wrap of heavy duty kraft paper or equivalent material (tape sealed) shall be provided to protect the barrier material during handling and storage.

MIL-STD-2073-1E
w/CHANGE 1

5.2.3.5.3 Method 33 - Greaseproof-waterproof bag, heat sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.5](#), shall be enclosed in a close fitting heat sealed bag conforming to MIL-DTL-117, Type II, Class C, Style 1, 2 or 3; or Type III, Class C, Style 1. When specified in the contract or order, a designated bag, other than noted herein, shall be provided. (Note: When specified in the contract or order, a carton or box shall be required to effect the unit container, and the primary cushioning specified in the contract or order shall be placed between the outside of the bag and the inside of the carton or box.) When it has been determined to protect items with VCI, they shall be preserved in accordance with [5.2.4.9](#).

5.2.3.6 Method 40 - Watervaporproof protection with preservative as required. Items protected in accordance with Method 40 shall be heat sealed within a watervaporproof enclosure. Projections, sharp edges or other physical characteristics of the item, which may damage the watervaporproof enclosure, shall be cushioned as required in accordance with [5.2.3](#). The item shall also be cushioned as required to mitigate shock, thereby preventing physical and functional damage to the item. Unless otherwise specified, preservative coating requirements shall be determined in accordance with [5.2.2.1](#). All packs prepared in accordance with any method of this basic group shall pass the applicable quality assurance tests specified in [tables G-I](#) and [G-II](#).

5.2.3.6.1 Method 41 - Watervaporproof bag, heat sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.6](#), shall be enclosed in a close fitting heat sealed bag conforming to MIL-DTL-117, Type I, Class E, Style 1, 2 or 3; or Type I, Class F, Style 1; or Type II, Class E, Style 1. (Note: For electrostatic protection refer to [5.2.4.1](#).) When specified in the contract or order, a designated bag, other than noted herein, shall be furnished. (Note: When specified in the contract or order, a carton or box shall be required to complete the unit container and the primary cushioning specified in the contract or order shall be placed between the outside of the bag and the inside of the carton or box.)

5.2.3.6.2 Method 42 - Container, watervaporproof bag, heat sealed, container. The item, preserved, wrapped and cushioned as required in [5.2.3.6](#), shall be enclosed in a close fitting inner container (box), selected from [table C-I](#), and enclosed in a heat sealed bag conforming to MIL-DTL-117, Type I, Class E, Style 1; or Type II, Class E, Style 1. Bags in accordance with MIL-DTL-6060 shall be used when the construction limitations of MIL-DTL-117 are exceeded. When specified in the contract or order, a designated bag, other than noted herein, shall be furnished. The sealed bag shall then be enclosed within an appropriate outer container (box), selected from [table C-I](#) or [table C-II](#), unless otherwise specified in the contract or order. When fiberboard containers are selected or specified for the outer container of this method, they shall conform to the weather resistant class and grade of ASTM-D5118 or ASTM-D5168 as applicable. When wood, wood cleated plywood, or wood cleated panelboard is specified as the outer container of this method, 6 mil polyethylene film conforming to A-A-3174 or equivalent material shall be used as an overwrap (tape sealed) around the sealed bag to prevent chafing or rupture by the outer container. When the primary cushioning is located between the sealed bag and the outer container, this overwrap is not required. Closure, banding, or sealing of the outer

MIL-STD-2073-1E
w/CHANGE 1

container shall be performed in accordance with the applicable container specification procedures or ASTM-D1974, making certain that no damage is inflicted on the bag. (Note: When the outer container becomes the shipping container, it shall be marked as a shipping container in accordance with MIL-STD-129; the bag shall be marked as a unit pack in accordance with MIL-STD-129.)

5.2.3.6.3 Method 43 - Floating watervaporproof bag, heat sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.6](#) and anchored or shock mounted as necessary, shall be enclosed in a heat sealed bag conforming to MIL-DTL-6060. (Note: When the outer container becomes the shipping container, it shall be marked as a shipping container in accordance with MIL-STD-129; the bag shall be marked as a unit pack in accordance with MIL-STD-129.)

5.2.3.6.4 Method 44 - Rigid container (other than metal), sealed. The item, preserved, wrapped, and cushioned as required in [5.2.3.6](#), shall be enclosed in a sealed, snug fitting, rigid container other than all metal. Any sealed rigid container other than all metal may be used if the sealed container provides a watervapor transmission rate (WVTR) not exceeding 0.075 grams per 100 square inches per 24 hours when tested in accordance with ASTM-D4279.

5.2.3.6.5 Method 45 - Rigid metal container, sealed. The item, preserved, wrapped and cushioned as required in [5.2.3.6](#), shall be snugly enclosed in a sealed, rigid metal container. Any selected type of rigid metal container with machine seamed or reusable gasketed closure may be used. When specified in the contract or purchase order or when dictated by the requirements of the item, the metal container may be vacuum sealed.

5.2.3.7 Method 50 - Watervaporproof protection with desiccant. Items protected in accordance with Method 50 shall be heat sealed in a watervaporproof enclosure with activated desiccant. Unit packs of all of these methods shall also include a humidity indicator. Projections, sharp edges, or other physical characteristics of the item which may damage the watervaporproof bag or container shall be cushioned as required in accordance with [5.2.3](#). The item shall also be cushioned as required to mitigate shock, thereby preventing physical and functional damage to the item. Preservative coating requirements shall be determined in accordance with [5.2.2.1](#). When bags are used, the bag size shall be of sufficient surface area to permit two subsequent resealings after item inspection. Unless prohibited in the contract or order, carrying cases or housings, which function as a sealed container, may also be used as the watervaporproof enclosure within which the desiccant and humidity indicator will be placed. Precautions shall be prominently noted on the item cases or housings that the desiccant and indicator cards shall be removed prior to placing the item into use. Requirements for desiccant and humidity indicators are as follows:

MIL-STD-2073-1E
w/CHANGE 1

- a. Desiccant (activated) - The bagged, activated desiccant shall conform to MIL-D-3464. Type I shall be used unless Type II or III is specified or required because of special characteristics of the item. Desiccant shall be in standard unit sized bags. The desiccant shall be strategically located in the pack so as not to be load bearing. Optimally, it is to be placed in voids of the item or pack interior. Desiccant shall be adequately secured to prevent its shifting or movement or placed in specially designed desiccant baskets affixed to the container interior. Under no circumstances shall desiccant be permitted to come in direct contact with critical surfaces of the enclosed item. The desiccant shall not be unnecessarily exposed to the ambient environment when removed from the sealed desiccant storage container. Removal of the desiccant and its insertion into the unit pack shall be the last action prior to final sealing of the bag or container.
- b. Quantity of desiccant - The minimum quantity of desiccant to be used per unit pack shall be computed in accordance with either Formula I or II as applicable. The various values of "X" take into consideration the quality and types of dunnage. The inner container (when applicable) shall be considered in the dunnage calculations.

Formula I - To find units of desiccant for use within a sealed container other than rigid all metal:

$$U = CA + X_1D + X_2D + X_3D + X_4D$$

Formula II - To find units of desiccant for use within a sealed rigid metal container:

$$U = KV + X_1D + X_2D + X_3D + X_4D$$

Symbols used above are defined as follows:

U = The number of units of desiccant to be used.

C = 0.011 when the area of the barrier material is stated in square inches.

C = 1.6 when the area of the barrier material is stated in square feet.

A = Area of container (barrier) stated in square inches or square feet.

K = 0.0007 when volume is stated in cubic inches.

K = 1.2 when volume is stated in cubic feet.

V = Volume within rigid metal container in cubic inches or cubic feet.

MIL-STD-2073-1E
w/CHANGE 1

$X_1 = 8.0$ for cellulosic material, including wood and any other material not noted below.

$X_2 = 3.6$ for bound fibers (synthetic or vegetable fibers bound with rubber).

$X_3 = 2.0$ for glass fibers (fiberglass).

$X_4 = 0.5$ for synthetic foams and rubber.

D = Pounds of dunnage within the container.

Note: Formula II may also be used to determine the units of desiccant required for sealed rigid containers other than all metal, when the sealed enclosure provides a WVTR not exceeding 0.001 grams per 24 hours per 100 square inches, tested in accordance with ASTM-D4279 using the constant atmosphere method.

- c. Humidity indicators. Humidity indicators shall conform to MS20003. The humidity indicator shall be firmly secured directly behind the inspection window or immediately within the closure seal of the container. When specified, externally mounted humidity indicating elements or devices shall be installed in the barrier or rigid container used to effect the unit pack. Externally mounted color change humidity indicating devices shall conform to SAE-AS26860.

All packs prepared in accordance with any method of this basic group shall pass the applicable quality assurance tests of [tables G-I](#) and [G-II](#).

5.2.3.7.1 Method 51 - Watervaporproof bag with desiccant, heat sealed. The item, preserved, wrapped, cushioned and desiccated with humidity indicator as required in [5.2.3.7](#), shall be enclosed within a heat sealed bag conforming to MIL-DTL-117, Type I, Class E, Style 1, 2 or 3; Type II, Class E, Style 1, or Type IV, Class E, Style 1. When specified in the contract or order, a designated bag, other than noted herein, shall be furnished. (Note: When specified in the contract or order, a carton or box shall be required to complete the unit container, and the primary cushioning specified in the contract or purchase order shall be placed between the outside of the bag and the inside of the carton or box.)

5.2.3.7.2 Method 52 - Container, watervaporproof bag with desiccant, heat sealed, container. The item, preserved, wrapped, cushioned and desiccated with humidity indicator as required in accordance with [5.2.3.7](#), shall be enclosed in a close fitting inner container (box) selected from [table C-I](#). The item and container shall then be enclosed in a heat sealed bag conforming to MIL-DTL-117, Type I, Class E, Style 1; or Type II, Class E, Style 1; or Type IV, Class E, Style 1. When specified in the contract or purchase order, a designated bag, other than noted herein, shall be furnished. Bags in accordance with MIL-DTL-6060 shall be used when

MIL-STD-2073-1E
w/CHANGE 1

the construction limitations of MIL-DTL-117 are exceeded. The sealed bag shall then be enclosed within an appropriate outer container (box) selected from [table C-I](#) or [table C-II](#). When fiberboard outer containers are used, they shall conform to the weather resistant Class and Grade of ASTM-D5118 or ASTM-D5168 as applicable. When wood, wood cleated plywood or wood cleated panelboard boxes are specified as the outer container, a 6 mil polyethylene film conforming to A-A-3174 shall be used as an overwrap (tape sealed) around the sealed bag to prevent chafing or rupture by the outer container. When the primary cushioning is located between the sealed bag and the outer container, this overwrap is not required. Closure sealing or banding (as applicable) shall be in accordance with the applicable container specification procedures or ASTM-D1974, making certain that the bag is not damaged. (Note: When the outer container becomes the shipping container, it shall be marked as a shipping container in accordance with MIL-STD-129; the bag shall be marked as a unit pack in accordance with MIL-STD-129.)

5.2.3.7.3 Method 53 - Floating watervaporproof bag with desiccant, heat sealed. The item, preserved, wrapped, cushioned, and desiccated with humidity indicator as required in [5.2.3.7](#) and anchored or shock mounted as necessary, shall be enclosed in a sealed bag conforming to MIL-DTL-6060. When specified in the contract or order, a window of material conforming to MIL-PRF-22191, Type I shall be provided in the bag in accordance with MIL-DTL-6060 procedures for packs 15 cubic feet or larger. When specified, externally mounted plug type humidity indicators conforming to SAE-AS26860 shall be used. When an exterior container is to be placed over the floating bag, a removable inspection port shall be provided in the exterior container body, so situated as to coincide with the location of the inspection window of the bag or the mounted humidity plug.

5.2.3.7.4 Method 54 - Rigid container (other than metal) with desiccant, sealed. The item, preserved, wrapped, cushioned and desiccated with humidity indicator as required in [5.2.3.7](#), shall be enclosed in a sealed, close fitting, rigid container other than all metal. Any sealed, rigid container other than all metal may be used if the sealed container provides a WVTR not exceeding 0.075 grams per 100 square inches per 24 hours when tested in accordance with ASTM-D4279 using the constant atmosphere method.

5.2.3.7.5 Method 55 - Rigid metal container with desiccant, sealed. The item, preserved, wrapped, cushioned and desiccated with humidity indicator as required in [5.2.3.7](#), shall be enclosed in a sealed, close fitting, metal container. Any selected type of rigid metal container with a machine seamed or welded closure or reusable container with a gasketed or threaded closure shall be used.

MIL-STD-2073-1E
w/CHANGE 1

5.2.4 Military preservation requirements for items with specific characteristics.

5.2.4.1 Electrostatic discharge sensitive (ESDS) items. ESDS items shall be preserved in accordance with [table J-Ia](#), Code "GX".

5.2.4.2 Items capable of disassembly. Items may be disassembled into component parts provided an overall saving will result and disassembly and reassembly can be accomplished with the use of common hand tools by semi-skilled personnel. Each of the disassembled parts shall be preserved as necessary. Removed parts shall be clearly marked (or match-marked if necessary) to assure correct reassembly. All fasteners removed during disassembly shall be secured in one of the mating parts so created.

5.2.4.3 Flexible-coilable items. Flexible, coilable items constructed in a loop, such as fan belts or door seals, having a 14 inch diameter or greater, shall be looped so as not to distort or otherwise damage the item. Items shall not be looped if undue strain or damage will occur. Items that are practical to roll or fold shall be rolled or folded to the minimum cube that prevents deformation or set to the item during long term storage. When appropriate, coils may be loosely tied with tape or twist ties to facilitate handling and unpacking.

5.2.4.4 Caging or damping. Items such as instruments or gyroscopes, which incorporate caging or damping features for securing movable parts in place, shall be properly engaged or electrically damped prior to packaging.

5.2.4.5 Items with mounts. Equipment containing vibration-shock mounts shall not be shipped on the mounts unless they are immobilized by blocking or unless the mounts are an integral internal part of the equipment. In either event, an appropriate cushioning system shall be provided.

5.2.4.6 Rubber and synthetic rubber items. When rubber or synthetic rubber items are unit packed in quantities of two or more, the individual pieces shall be separated by kraft or plastic film.

5.2.4.7 Hazardous items. Hazardous items shall be packaged in accordance with [table J-Ia](#), Code "HM".

5.2.4.8 Moveable parts. Items with moveable external parts that might become damaged by shock or vibration during shipment shall have these parts secured by blocking, bracing, tie-downs, disassembly or other techniques.

5.2.4.9 Items compatible with VCI. Prior to preserving items using volatile corrosion inhibitor materials for Methods of Preservation 20, 31, and 33, compatibility of the item with VCI shall be considered in accordance with the limitations and restrictions detailed in MIL-I-8574. Items are to be cushioned as required. VCI compatible items shall be preserved in

MIL-STD-2073-1E
w/CHANGE 1

accordance with Method 20 by using VCI treated materials conforming to MIL-PRF-3420 or MIL-PRF-22019, respectively taped or sealed to form an airtight enclosure, and are exempted from wrapping (see [5.2.3.4](#)). VCI compatible items preserved in accordance with Methods 31 or 33 protection shall be enclosed in VCI treated bags conforming to MIL-DTL-22020. Alternately for Methods 31 or 33, items shall be wrapped in VCI treated materials conforming to MIL-PRF-3420 and enclosed in the appropriate heat sealed bag corresponding to Method 31 or 33 (see [5.2.3.5.1](#) and [5.2.3.5.3](#) respectively).

5.2.4.10 Vacuum sensitive items. When flexible barrier bags are utilized to provide watervaporproof protection for vacuum sensitive items (e.g., air speed indicators, altimeters, etc.), special care is to be exercised when minimizing the volume of trapped air within the barrier bag to assure that negative pressure does not develop inside the bag prior to final closure.

5.3 Level A and B packing requirements.

5.3.1 Intermediate containers. Intermediate containers shall be used under any one of the following conditions:

- a. When they are considered economical because of total quantity on order, production schedule or when they facilitate handling, storage and reshipment.
- b. When the quantity to be shipped to a single destination permits the use of two or more intermediate containers in an exterior container.
- c. When the exterior surface of the unit pack is a bag or wrap of any kind.
- d. When specified by the acquisition activity.

5.3.2 Exterior containers. When practicable, the exterior container being shipped to a single destination shall:

- a. Contain items of the same National Stock Number.
- b. Contain identical quantities of unit/intermediate packs.
- c. Contain items of the same contract.
- d. Contain items having the same lot number, cure, manufacture or expiration date.
- e. Be the most cost effective and be of minimum cube to contain and protect the items.

5.3.2.1 Container selection. Acceptable shipping containers for Levels A and B military packing are listed in [table C-II](#). Selection criteria shall reflect the most economical container that provides the required protection for any given military packing application.

MIL-STD-2073-1E
w/CHANGE 1

5.4 Minimal packing requirements. When anticipated logistics paths indicate that items requiring military preservation, as outlined in this standard, will not be exposed to shipping environments more severe than those normally encountered in the commercial distribution system, military packing requirements need not be implemented. Acceptable minimal packing requirements for shipments of this nature are listed in [table J-IXb](#).

5.5 Marking. All unit, intermediate and exterior packs shall be marked in accordance with MIL-STD-129 and additional marking requirements as specified by the acquisition activity. Interior bags or containers, when enclosed within another container to complete a unit pack (see [table G-I](#), Notes 1 and 2), shall also be marked as specified for unit pack identification in MIL-STD-129.

5.6 Military packaging design validation provisions. The contractor shall be required to perform packaging design validation tests on selective and special group items in accordance with [Appendix F](#) unless one of the following conditions exists:

- a. Furnished data - Detailed packaging instructions or design are furnished by the acquisition activity. This includes the predetermined codes to be used for common items.
- b. Previous test records - The contractor has previous successful test records for the same item or an item with similar weight, dimensions, fragility, and composition.
- c. Approved engineering data - The contractor has engineering data that has been approved by the cognizant DoD activity and indicates that the proposed packaging design will successfully meet the requirements of the contract.
- d. Multiapplication containers - Items meet the weight, dimensional and fragility requirements of [table C-IV](#) and are packed in the appropriate multiapplication container.
- e. Contractor shipping data - The contractor has historical shipping data confirming adequate protection was provided to similar items using the same or equivalent packaging.

5.7 Quality assurance provisions. The contractor is responsible for the performance of all quality assurance requirements as specified in [Appendix G](#) (see [6.4](#)).

MIL-STD-2073-1E
w/CHANGE 1

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. Detailed descriptions regarding the intended use of this standard can be found within [1.1](#) and [1.2](#).

6.2 Acquisition requirements. Acquisition documents should specify the following:

- a. Title, number, revision and date of this standard.
- b. Level of packing required (see [5.3](#) and [5.4](#)).

6.3 Associated Data Item Descriptions (DIDs). This standard has been assigned an Acquisition Management Systems Control (AMSC) number authorizing it as the source document for the following DIDs. When it is necessary to obtain the data, the applicable DIDs must be listed on the Contract Data Requirements List (DD Form 1423).

| <u>Reference paragraph</u> | <u>DID Number</u> | <u>DID title</u> |
|----------------------------|-------------------|--|
| 4.1 | DI-PACK-80120 | Preservation and Packing Data |
| 4.1 | DI-PACK-80121 | Special Packing Instructions (SPI) |
| C.5.1.2/H.3.1 | DI-PACK-80683 | Container Design Retrieval System (CDRS) Search Request |
| C.5.1.2/H.3.3.1.1 | DI-PACK-80684 | Container Design Retrieval System (CDRS) Data Input |
| F.3.2 | DI-PACK-81059 | Performance Oriented Packaging (POP) Test Report |

The above DIDs were current as of the date of this standard. The ASSIST database should be researched at <https://assist.daps.dla.mil/quicksearch/> or <https://assist.daps.dla.mil> to ensure that only current and approved DIDs are cited on the DD Form 1423.

MIL-STD-2073-1E
w/CHANGE 1

6.4 Testing facilities. The Government contracting activity's invitation for bid (IFB) or request for quote (RFQ) should include requirements that the bidder/contractor state that he has the necessary facilities and capabilities of performing all or part of the testing required or that he will subcontract that which he is unable to perform to an outside packaging concern with the necessary facilities and identify the specific taskings.

6.5 Subject term (key word) listing.

| | |
|----------------------------|--|
| Cleaning | Packaging design validation provisions |
| Containers | Packaging requirements |
| Drying | Preservation |
| Inspection | Preservatives |
| Marking for shipment | Procedural requirements |
| Methods of preservation | Quality assurance |
| Packaging code development | Quantity per unit pack |
| Packaging data forms | Testing |

6.6 Copies of regulations. Copies of AFMAN24-204_IP/TM 38-250/NAVSUP PUB 505/MCO P4030.19/DLAI 4145.3/DCMAD1,CH3.4 are available from the applicable system program office or the USAF e-publishing website at <http://www.e-publishing.af.mil>.

6.7 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

6.8 Changes in methods of preservation designations. The following are the current and superseded MIL-P-116 method of preservation designators:

MIL-STD-2073-1E
w/CHANGE 1

| Method of Preservation Designators | | Remarks | |
|------------------------------------|------------------------------------|--|----------------------------|
| In MIL-P-116J | In MIL-STD-2073-1C, -1D, and 1E | | |
| I | 20 | | |
| IA | 40 | Deleted by MIL-STD-2073-1C | |
| IA-5 | 45 | | |
| IA-6 | -- | | |
| IA-8 | 41 | | |
| IA-13 | 44 | | |
| IA-14 | 42 | | |
| IA-15 | -- | | |
| IA-16 | 43 | | |
| IC | 30 | Deleted by MIL-STD-2073-1C Deleted by MIL-STD-2073-1C Deleted by MIL-STD-2073-1C Deleted by MIL-STD-2073-1C | |
| IC-1 | 33 | | |
| IC-2 | 32 | | |
| IC-3 | 31 | | |
| IC-4 | -- | | |
| IC-7 | -- | | |
| IC-9 | -- | | |
| IC-10 | -- | | |
| II | 50 | | Deleted by MIL-STD-2073-1C |
| IIa | 53 | | |
| IIb | 52 | | |
| IIc | 51 | | |
| IId | 55 | | |
| IIe | -- | | |
| IIf | 54 | | |
| III | 10 | | |

6.9 Conversion of heat sealable bag designators. A conversion table listing the heat sealable bag designators (and corresponding materials) previously identified in MIL-B-117 and the updated designators as currently specified in MIL-DTL-117 may be found in table III.

6.10 Supersession. In addition to the document listed on the front cover, this standard also has superseded the following documents:

- MIL-P-116 - Preservation, Methods of.
- MIL-P-14232 - Parts, Equipment and Tools for Army Materiel, Packaging of
- MIL-STD-726 - Packaging Requirement Codes.
- MIL-STD-794 - Parts and Equipment, Procedures for Packaging of.

MIL-STD-2073-1E
w/CHANGE 1

- MIL-STD-834 - Packaging Data Forms, Instructions for Preparation and Use of.
- MIL-STD-1510 - Container Design Retrieval System, Procedures for Use of.
- MIL-STD-2073-2 - Packaging Requirement Codes.
- MIL-STD-2073 - DoD Materiel, Procedures for Development and Application of Packaging Requirements.

MIL-STD-2073-1E
w/CHANGE 1

TABLE I. Approximate fragility factors.

| |
|--|
| <u>15 G's or less</u> |
| Some inertial guidance platforms and space vehicles. |
| <u>16 - 24 G's</u> |
| Missile guidance systems, precision aligned test equipment, gyros, some inertial guidance platforms. |
| <u>25 - 39 G's</u> |
| Mechanically shock-mounted instruments (shock mounts secured prior to packaging provided for in-service use only), vacuum tube electronics equipment. |
| <u>40 – 59 G's</u> |
| Aircraft accessories such as constant speed drives; electric typewriters, most solid state electronics equipment, oscilloscopes, computer components. |
| <u>60 – 84 G's</u> |
| TV receivers, aircraft accessories such as generators, starters; some solid state electronics equipment, some circuit cards and some terminal boards. |
| <u>85 – 110 G's</u> |
| Refrigerators, appliances, some electromechanical equipment, some circuit cards, air duct hoses, attenuators, cable assemblies, some capacitors, gears, housings, receivers, couplers, some resistors, some terminal boards. |
| <u>110 + G's</u> |
| Machinery, aircraft structural parts such as landing gear, control surfaces, hydraulic equipment, washers, latch pins, plates, screw brackets, bushings, gaskets, cable assemblies, some capacitors, coupling cover drive discs, fittings, some resistors, rings, rollers, shafts, supports. |

TABLE II. Method of preservation vs. appropriate MIL-DTL-117 bag designations and materials.

| Method Of Preservation | MIL-DTL-117 | | | Container Bag Material | | | | Tbl. J. VII Bag Code |
|------------------------|-------------|-------|-------|-------------------------------|----------------|-------------|---|----------------------|
| | Type | Class | Style | Specification | Type | Class | Characteristics | |
| 31 and 32 | III | B | 2 | MIL-PRF-22191 or A-A-3174 | III I or II | 1 or 2 1 | Waterproof; transparent | BL |
| 32 and 33 | III | C | 1 | MIL-PRF-121 | II | - | Waterproof; greaseproof; opaque | BV |
| 33 | II | C | 1 | MIL-PRF-121 | I | - | Waterproof; greaseproof; opaque | BE |
| | II | C | 2 | MIL-PRF-22191 | II | 1 or 2 | Waterproof; greaseproof; transparent | SD |
| | II | C | 3 | MIL-PRF-121 and MIL-PRF-22191 | I II | - 1 or 2 | Waterproof; greaseproof; one side opaque, other side transparent | B2 |
| 41 and 51 | I | E | 1 | MIL-PRF-131 | - | 1 | Watervaporproof; greaseproof; opaque | BS |
| | I | E | 2 | MIL-PRF-22191 | I | 1 or 2 | Watervaporproof; greaseproof; transparent | SE |
| | I | E | 3 | MIL-PRF-131 and MIL-PRF-22191 | - I | 1 1 or 2 | Watervaporproof; greaseproof; one side opaque, other side transparent | B3 |
| | I | F | 1 | MIL-PRF-81705 | I | 1 or 2 | Watervaporproof; electrostatic protective; electrostatic and electromagnetic shielding; opaque (Method 41 only) | B9 |
| | II | E | 1 | MIL-PRF-131 | - | 2 | Watervaporproof; greaseproof; opaque | SF |
| | IV | E | 1 | MIL-PRF-131 | - | 3 | Watervaporproof, greaseproof, opaque | SK |
| 42 and 52 | I | E | 1 | MIL-PRF-131 | - | 1 | Watervaporproof; greaseproof; opaque | BS |
| | II | E | 1 | MIL-PRF-131 | - | 2 | Watervaporproof; greaseproof; opaque | SF |
| | IV | E | 1 | MIL-PRF-131 | - | 3 | Watervaporproof, greaseproof, opaque | SK |

TABLE III. Heat-sealable bag designator conversion chart.

| MIL-B-117G | | | Previous Barrier Material Classification | | | | New MIL-DTL-117H | | | New Barrier Material Classification | | |
|------------|------|-------|--|----------------|--------|--------|------------------|------|-------|-------------------------------------|----------------|-------------|
| Type | Clas | Style | Document | Type | Grad | Class | Typ | Clas | Style | Document | Type | Class |
| I | A | 2 | MIL-B-81705 | II | - | 1 or 2 | II | A | 2 | MIL-PRF-81705 | II | 1 or 2 |
| I | B | 1 | MIL-B-121 | I | A | 1 | II | C | 1 | MIL-PRF-121 | I | - |
| II | B | 1 | MIL-B-121 | II | A | 1 | III | C | 1 | MIL-PRF-121 | II | - |
| III | B | 1 | MIL-B-121 | II | A | 1 | III | C | 1 | MIL-PRF-121 | II | - |
| I | B | 2 | MIL-B-22191 or L-P-378 | III I or II | - A | - 1 | III | B | 2 | MIL-PRF-22191 or A-A-3174 | III I or II | 1 or 2 1 |
| I | B | 3 | MIL-B-121 and MIL-B-22191 | I III | A - | 1 - | DELETED | | | | | |
| I | C | 1 | MIL-B-121 | I | A | 1 | II | C | 1 | MIL-PRF-121 | I | - |
| II | C | 1 | MIL-B-121 | II | A | 1 | III | C | 1 | MIL-PRF-121 | II | - |
| I | C | 2 | MIL-B-22191 | II | - | - | II | C | 2 | MIL-PRF-22191 | II | 1 or 2 |
| I | C | 3 | MIL-B-121 and MIL-B-22191 | I II | A - | 1 - | II | C | 3 | MIL-PRF-121 and MIL-PRF-22191 | I II | - 1 or 2 |
| I | E | 1 | MIL-B-131 | I | - | 1 | I | E | 1 | MIL-PRF-131 | - | 1 |
| I | E | 2 | MIL-B-22191 | I | - | - | I | E | 2 | MIL-PRF-22191 | I | 1 or 2 |
| II | E | 1 | MIL-B-131 | I | - | 3 | IV | E | 1 | MIL-PRF-131 | - | 3 |
| III | E | 1 | MIL-B-131 | I | - | 2 | II | E | 1 | MIL-PRF-131 | - | 2 |
| I | E | 3 | MIL-B-131 and MIL-B-22191 | I I | - - | 1 - | I | E | 3 | MIL-PRF-131 and MIL-PRF-22191 | - I | 1 1 or 2 |
| II | E | 3 | MIL-B-131 and MIL-B-22191 | I I | - - | 3 - | DELETED | | | | | |
| I | F | 1 | MIL-B-81705 | I | - | 1 or 2 | I | F | 1 | MIL-PRF-81705 | I | 1 or 2 |
| I | G | 1 | MIL-B-131 | II | - | - | DELETED | | | | | |
| I | H | 2 | MIL-B-81705 | III | - | 1 or 2 | II | H | 2 | MIL-PRF-81705 | III | 1 or 2 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

DEVELOPMENT OF MILITARY PACKAGING REQUIREMENTS

A.1 SCOPE. This appendix provides direction for the development of detailed military packaging requirements in accordance with the figure 1 decision chart referenced in [4.1](#). This appendix also provides information on:

- a. use of procedural packaging specifications (see [A.3](#))
- b. packaging of hazardous material (see [A.4](#))
- c. categorization (see [A.5.3](#)) (see [tables A-I](#), [A-II](#), and [A-III](#))
- d. selecting preservation methods (see [table A-I](#))
- e. development of predetermined packaging codes (see [table A-IV](#))
- f. formatting coded data (see [table A-IV](#) and [figure A-1](#))
- g. computation of weight and cube of packaging materials (see [table A-V](#))

This appendix is a mandatory part of this standard. The information contained herein is intended for compliance.

A.2 APPLICABLE DOCUMENTS

A.2.1 General. The documents listed in this section are specified in sections [A.3](#) through [A.8](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements documents cited in sections A.3 through A.8 of this appendix, whether or not they are listed.

A.2.2 Government documents.

A.2.2.1 Specifications and standards. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

FEDERAL SPECIFICATIONS

- PPP-B-140 - Batteries, Storage, Industrial, Automotive, Aircraft and Navy Portable; Packaging of.
- PPP-C-795 - Cushioning Material, Packaging (Flexible Closed Cell Plastic Film, for Long Distribution Cycles).
- PPP-C-2020 - Chemicals, Liquid, Dry, and Paste: Packaging of.

DEPARTMENT OF DEFENSE SPECIFICATIONS

- MIL-V-3 - Valves, Fittings, and Flanges (Except for Systems Indicated Herein); Packaging of.
- MIL-DTL-4 - Tires and Inner Tubes; (Non-Aircraft); Packaging of.
- MIL-DTL-75 - Electron Tubes, Packaging of.
- MIL-S-196 - Support Items, Accessories, and Kits, Mechanical; Packaging of.
- MIL-DTL-197 - Packaging of Bearings, Associated Parts and Subassemblies.
- MIL-DTL-2845 - Propulsion Systems, Boat and Ship; Main Shafting, Propellers, Bearings, Gauges, Special Tools, and Associated Repair Parts; Preservation, Packaging, Packing and Storage of.
- MIL-C-3131 - Cordage; Packaging of.
- MIL-PRF-3150 - Lubricating Oil, Preservative, Medium.
- MIL-M-3184 - Machinery: Deck and Vehicle Mounted With Associated Equipment and Provisioned (Repair Parts) Items; Packaging of.
- MIL-C-3993 - Copper and Copper-Base Alloy Mill Products; Packaging of.
- MIL-W-5013 - Wheel and Brake Assemblies, Aircraft, General Specification for.
- MIL-P-6063 - Packaging of Batteries, Storage, Charged and Dry Uncharged and Moist, General Specification for.
- MIL-PRF-6081 - Lubricating Oil, Jet Engine.
- MIL-PRF-6085 - Lubricating Oil: Instrument, Aircraft, Low Volatility.
- MIL-C-6529 - Corrosion Preventive, Aircraft Engine.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

- MIL-PRF-7808 - Lubricating Oil, Aircraft Turbine Engine, Synthetic Base.
- MIL-PRF-7870 - Lubricating Oil: General Purpose, Low Temperature.
- MIL-W-10430 - Welding Rods and Electrodes; Packaging of.
- MIL-PRF-10924 - Grease, Automotive and Artillery.
- MIL-C-11796 - Corrosion Preventive Compound, Petrolatum, Hot Application.
- MIL-DTL-12000 - Cable, Cord, and Wire, Electric; Packaging of.
- MIL-PRF-16173 - Corrosion Preventive Compound, Solvent Cutback, Cold-Application.
- MIL-E-16298 - Electric Machines Having Rotating Parts, Accessories and Associated Support Items: Packaging of.
- MIL-P-16789 - Pumps (Including Prime Movers and Support Items); Packaging of.
- MIL-E-17555 - Electronic and Electrical Equipment, Accessories, and Provisioned Items (Repair Parts); Packaging of.
- MIL-DTL-17667 - Paper, Wrapping, Chemically Neutral (Non-Corrosive).
- MIL-DTL-19491 - Semiconductor Devices, Packaging of.
- MIL-PRF-21260 - Lubricating Oil, Internal Combustion Engine, Preservative Break-In.
- MIL-PRF-23199 - Packaging and Packing Requirements for Special Purpose Mechanical Components and Repair Parts.
- MIL-PRF-23699 - Lubricating Oil, Aircraft Turbine Engine, Synthetic Base, NATO Code Number 0-156.
- MIL-PRF-23827 - Grease, Aircraft and Instrument, Gear and Actuator Screw.
- MIL-DTL-28786 - Switches, Electrical and Fiber Optic, Packaging of.
- MIL-PRF-32033 - Lubricating Oil, General Purpose, Preservative (Water-Displacing, Low Temperature).
- MIL-DTL-39028 - Capacitors, Packaging of.
- MIL-DTL-39032 - Resistors, Packaging of.
- MIL-PRF-46010 - Lubricant, Solid Film, Heat Cured, Corrosion Inhibiting.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

- MIL-PRF-46170 - Hydraulic Fluid, Rust Inhibited, Fire Resistant, Synthetic Hydrocarbon Base, NATO Code No. H-544.
- MIL-DTL-55330 - Connectors, Electrical and Fiber Optic, Packaging of.
- MIL-PRF-81322 - Grease, Aircraft, General Purpose, Wide Temperature Range, NATO Code G-395.
- MIL-G-81559 - Gyroscope Assemblies and Attitude and Directional Reference Instruments for Aircraft; Packaging of.
- MIL-PRF-83282 - Hydraulic Fluid, Fire Resistant, Synthetic Hydrocarbon Base, Metric, NATO Code Number H-537.

DEPARTMENT OF DEFENSE STANDARDS

- MIL-STD-107 - Preparation and Handling of Industrial Plant Equipment (IPE) for Shipment and Storage.
- MIL-STD-290 - Packaging and Marking of Petroleum and Related Products.
- MIL-STD-758 - Packaging Procedures for Submarine Support Items.

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

A.2.2.2 Other Government documents, drawings and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation or contract.

INTERSERVICE REGULATIONS

- AFMAN24-204_IP/TM38-250/ - Preparing Hazardous Materials
NAVSUPPUB505/MCOP4030.19/ for Military Air Shipments
DLAI4145.3/DCMAD,CH3.4

(Copies of this document are available online at www.e-publishing.af.mil .)

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

CODE OF FEDERAL REGULATIONS

- 29 CFR - Labor.
- 40 CFR - Protection of Environment.
- 49 CFR - Transportation.

(Application for CFR copies should be addressed to the Superintendent of Documents, U.S. Government Printing Office, North Capital & H Streets, N.W., Washington, DC 20402.)

A.2.3 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

ASTM INTERNATIONAL

- ASTM-B660 - Standard Practices for Packaging/Packing of Aluminum and Magnesium Products (DoD adopted).
- ASTM-D5118/ - Standard Practice for Fabrication of
D5118M Fiberboard Shipping Boxes.

(Copies of these documents are available online at www.astm.org or from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

INTERNATIONAL DOCUMENTS

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

Dangerous Goods Regulations

(Copies of this document are available online at www.iata.org or from IATA, 800 Place Victoria, PO Box 113, Montreal, Quebec, H4Z 1M1.)

INTERNATIONAL MARITIME ORGANIZATION (IMO)

International Maritime Dangerous Goods (IMDG) Code.

(Copies of this document are available online at www.imo.org or from IMO, 4 Albert Embankment, London, SE1 7SR, United Kingdom.)

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

A.3 USE OF EXISTING PACKAGING REQUIREMENTS

A.3.1 Application. If adequate military packaging requirements have already been developed for the item, these requirements shall be used. If these requirements are in the form of a procedural specification, same shall be documented in accordance with [E.4.1.1](#). Available procedural packaging specifications are listed by commodity in [table A-VI](#).

A.4 HAZARDOUS MATERIAL

A.4.1 General. Packaging and marking for hazardous material shall comply with applicable requirements for performance packaging contained in the following documents:

- International Air Transport Association (IATA) Dangerous Goods Regulations
- International Maritime Dangerous Goods (IMDG) Code
- Code of Federal Regulations (CFR) Title 29, Title 40 and Title 49
- Interservice Publications AFMAN24- 204_IP/TM38250/ NAVSUPPUB505/MCOP4030.19/ DLAI4145.3/DCMAD,CH3.4 (for Military Air Shipments)
- Joint Manual DLAD 4145.21 “Packaging of Hazardous Material”

A.4.2 Hazardous material package testing. Testing of hazardous material packaging shall be conducted as specified in Appendix F.

A.4.3 Hazardous material shipment documentation. All shipments shall be supported by documentation attesting to the date and the test results obtained from performance packaging testing. The shipper, if not a self-certifier, shall be responsible for assuring that third party sources providing performance testing services are, in fact, registered with the Department of Transportation. The shipper's signed certification that the packaged configuration meets applicable requirements shall be incorporated on the DD Form 250, Materiel Inspection and Receiving Report, or other related acceptance document if the DD Form 250 is not used. All certificates and reports shall be available for inspection by authorized Government representatives for a period of three years.

A.5 MILITARY PACKAGING CODE DEVELOPMENT

APPENDIX A

A.5.1 Item classification. All materiel to be packaged can be classified into one of three groups of items: common, selective, or special.

- a. **Common items** can be categorized by a specific set of chemical, physical, and other characteristics for which complete packaging details are predetermined and are listed in [table A-IV](#) using [Appendix J](#) coding. These items are characteristically small, rugged items.
- b. **Selective items** cannot appropriately use predetermined packaging data and yet do not require a drawing, sketch, illustration, or narrative type instruction to specify packaging details. These packaging details can be specified by [Appendix J](#) codes, supplemented by in-the-clear information as required.
- c. **Special items** have peculiar characteristics such as weight, configuration, complexity, fragility, or other considerations that preclude their being grouped as common or selective. An item is considered special if drawings, sketches, illustrations, narrative type instructions or a reusable container are required to specify packaging details.

A.5.2 Item characteristics. Knowledge of the physical and chemical characteristics and significant features of the item are required to classify items into groups. These characteristics are item composition, item surface chemistry, criticality of the surface, functional criticality of the item, item compatibility with preservatives and such physical factors as size, weight, and fragility. Knowledge of these characteristics leads to the development of a category code for an item.

A.5.3 Categorization. [Tables A-I](#), [A-II](#), and [A-III](#) provide the information for developing category codes. The category code for common items leads to the predetermined packaging codes in [table A-IV](#). The category code for selective items indicates that a non-predetermined packaging code must be established. The category code for special group items indicates that a Special Packaging Instruction (SPI) or stock numbered reusable container is required.

A.5.3.1 Category code. The category code is a four-digit code derived from [tables A-I](#), [A-II](#), and [A-III](#). This code provides a means to concisely define the characteristics of the item being packaged with respect to the following attributes:

- a. First category – The chemical and physical characteristics ([tables A-I](#)) of the item to be considered in the selection of the proper basic method of preservation (two digits).

APPENDIX A

- b. Second category – The weight, size and non-operational fragility characteristics ([table A-II](#)) of the item to be considered in the selection of the proper strength characteristics of a package (one digit).
- c. Third category – Preservative requirements (see [table A-III](#)) for the item (one digit).

A.5.3.2 Category code development. Items shall be categorized in the order indicated in [A.5.3.1](#) by extracting category code digits associated with the item's applicable characteristics from [tables A-I](#), [A-II](#), and [A-III](#). Categories represent the summation of pertinent chemical, physical and other characteristics that significantly influence the packaging required for adequate protection of items. The designation of the appropriate characteristics of each category, in the sequence as listed, provides four-digit identification that permits the grouping of various items. These groupings, which may contain items dissimilar in function, have the same characteristics and therefore require the same method of preservation. A code "Z" in any of the four positions of the category code will indicate that the item is selective or special. If no "Zs" appear in the code, then the item is common.

A.5.3.2.1 First category – physical and chemical characteristics. The first category examines those characteristics that determine the method of preservation needed to afford the required protection. These are:

- a. Item composition/properties.
- b. Criticality of item (see [3.6](#)).
- c. Compatibility with preservative.

The chemical and physical characteristics of items as applied to [table A-I](#) lead to determination of the first two digits of the category code and the appropriate basic method of preservation. A code ZZ will indicate the item is selective or special.

A.5.3.2.1.1 Item composition/properties criteria. This determination is made by physical examination of the item or, if necessary, by researching the design definition of the item.

APPENDIX A

A.5.3.2.1.2 Critical item criteria. Items meeting one or more of the criteria listed in [3.6](#) shall be considered as having critical surfaces or application as listed in [table A-I](#).

A.5.3.2.1.3 Contact preservative criteria. Items susceptible to deterioration, such as iron and steel, require preservative unless prohibited by other factors, such as:

- a. Preservative application would damage the item.
- b. Preservative would be excessively difficult to remove.
- c. Presence of any residual preservative would be incompatible with operational fluids, oils or greases and would potentially cause malfunction during operation.

A.5.3.2.2 Second category – weight/size/fragility. This category establishes definitive criteria for weight/size/fragility grouping of items. These criteria determine the required cushioning for the item and, therefore, have direct influence on the container to be used. It provides a means of separating those items which will permit the use of a bag-type container from those requiring containers of greater strength or other desired qualities. Category codes based on weight/size/fragility limitations are found in [table A-II](#). A Code Z will indicate that the item is selective or special.

A.5.3.2.3 Third category – preservatives. This category establishes applicable contact preservative codes. The appropriate codes of [table A-III](#) will be shown as the third category. If the required preservative is not listed in the table, assign a "Z" code. A code "Z" will indicate that the item is either selective or special.

A.5.4 Military packaging code development. Procedures for development of military packaging codes are detailed in [figure A-2](#).

A.5.4.1 Military packaging codes for common items. If categorization of an item can be accomplished by a four digit code without using a "Z" code, the item is a "common" item. The correct packaging for common items has been developed by DoD and is thus predetermined. This predetermined data is listed in [table A-IV](#) and must be used for the appropriate four digit categorization for all common items. Sequencing format for this predetermined data is defined in [figure A-1](#).

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

A.5.4.2 Military packaging codes for selective items. Specific codes shall be developed to define packaging for selective items using appropriate tables in [Appendix J](#). Selection of the proper codes shall be based on the unique protection required for each item. The sequence for developed packaging codes for selective items is also defined in [figure A-1](#). Supplemental data may be required to completely define the packaging.

When the options provided in the Method of Preservation description must be definitized, appropriate specific codes of [Appendix J](#) shall be used.

A.5.5 Recording of developed packaging data. Developed military packaging codes shall be recorded in accordance with the requirements contained in [E.4.2](#).

A.6 CONTAINER SELECTION. Acceptable containers and their selection criteria are detailed in [Appendix C](#).

A.7 FORMULAS. [Table A-V](#) contains formulas for calculating the weight and sizes of barrier materials, containers, wraps and cushioning.

A.8 PACKAGING DESIGN VALIDATION.

A.8.1 Common items. Packaging design validation tests are not required for common items.

A.8.2 Selective and special items. See [5.6](#) for requirements.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

| DIGIT POSITION | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|--|------------------------|--------------------|-----------------------|-------------------|------------------------|----------------------|----------------|---|---|----|----|---|
| CORRESPONDING TABLES IN APPENDIX J | J-I & J-Ia | J-II | J-III | J-IV | J-V | J-VI | J-VII | | | | | |
| | METHOD OF PRESERVATION | CLEANING PROCEDURE | PRESERVATIVE MATERIAL | WRAPPING MATERIAL | CUSHIONING AND DUNNAGE | CUSHIONING THICKNESS | UNIT CONTAINER | | | | | |
| SEE TABLES IN APPENDIX J | 42 | 1 | 00 | EA | LC | C | ED | | | | | |
| EXAMPLE: METHOD 42 | | | | | | | | | | | | |
| ANY APPLICABLE PROCESS IN ACCORDANCE WITH 5.2.1 | | | | | | | | | | | | |
| NO REQUIREMENT | | | | | | | | | | | | |
| MIL-DTL-17667, CHEMICALLY NEUTRAL WRAPPING PAPER | | | | | | | | | | | | |
| PPP-C-795, CLASS 1, CELLULAR PLASTIC FILM CUSHIONING | | | | | | | | | | | | |
| | | | | | | | | | | | | 3/4 IN CUSHIONING |
| | | | | | | | | | | | | ASTM-D5118, TYPE CF; CLASS WEATHER-RESISTANT, CORRUGATED FIBERBOARD BOX |

FIGURE A-1. Format for interpretation of packaging code sequence.

APPENDIX A

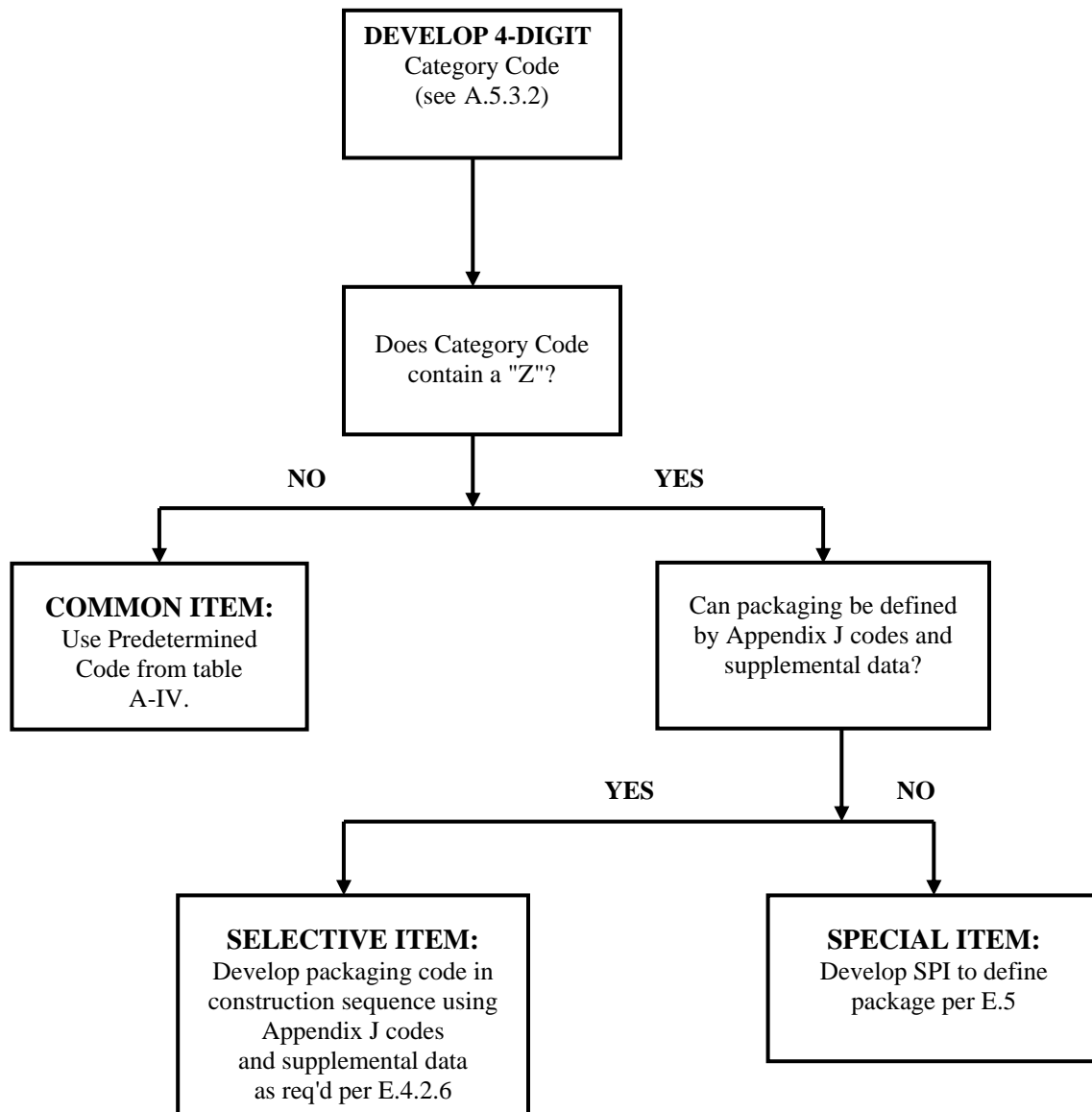


Figure A-2. Military packaging data development flow chart.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination.

BARE METAL ITEMS

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1 st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|---|--|---|--|--|
| Iron, steel (bare or black oxide coated); includes all stainless varieties except those having minimum compositions of 17Cr-7Ni | Yes | No | 01 | 20 |
| | Yes | Yes | 03 | 40 |
| | No | No | 05 | 30 |
| | No | Yes | 07 | 50 |
| Magnesium (bare or chromated) | Yes | No | 09 | 30 |
| | No | Yes | 11 | 50 |
| | No | No | 13 | 40 |
| Aluminum, Babbitt, beryllium, brass, bronze, cadmium, cobalt, copper, copper alloys, lead, Monel, nickel, rough castings, silver, sintered alloys, stainless steel, titanium, tin, zinc | No | No | 15 | 10/See Note 3 |
| | No | Yes | 16 | 30 |
| | Yes | Yes | 18 | 20 |
| Ferrous and non-ferrous combined | No | Yes | 20 | 50 |
| | Yes | No | 21 | 30 |
| None of above | | | ZZ | |

- Note 1: Unless otherwise specified, when the material described in the Item Composition/Properties column is combined with a non-metallic material, package to the requirement of the metal present, contact preservative prohibited, and use the appropriate metal category code.
- Note 2: Specific techniques to accomplish these basic methods are available and may be used as appropriate, except for the predetermined codes for common items which are defined in [table A-IV](#).
- Note 3: If combined with a non-metallic material, package to the requirement of the non-metal present and use the corresponding non-metal category code.
- Note 4: Any functional lubricant not requiring removal may be applied to the unsealed equipment.
- Note 5: Package to protect item against EMI and ESD damage (not a common item).

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination - Continued.

PLATED OR COATED ITEMS

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|--|--|---|---|--|
| Ferrous metals fully plated with chromium, copper, nickel, silver, tin, gold, iridium, osmium, palladium, rhodium, ruthenium, zinc, cadmium or terne | No | Yes | 22 | 30 |
| | No | No | 24 | 10/See Note 3 |
| | Yes | Yes | 25 | 20 |
| Non-ferrous metals that have been plated | No | No | 27 | 10/See Note 3 |
| | No | Yes | 28 | 30 |
| | Yes | Yes | 30 | 20 |
| Iron or steel which has a phosphate coating, copper or brass which has chromate or black oxide finish over entire surface | No | No | 32 | 30/See Note 3 |
| | No | Yes | 33 | 30 |
| | Yes | Yes | 35 | 20 |
| Anodized aluminum; zinc or zinc-plated iron or steel; zinc alloy castings; alclad aluminum | No | No | 37 | 10/See Note 3 |
| | No | Yes | 38 | 30 |
| Anodized aluminum combined with passivated corrosion resistant steel | No | No | 40 | 10 |
| Metals that are painted, varnished, lacquered or enameled | No | No | 41 | 10/See Note 3 |
| Porous metal, oil impregnated | No | No | 42 | 30 |
| None of above or procedural packaging specification applies | | | ZZ | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination - Continued.

NONMETALS

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1 st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|---|--|---|--|--|
| Plastics or plastic-fiber composites | No | No | 43 | 10 |
| | No | Yes | 44 | 30 |
| Natural or synthetic rubber | No | Yes | 45 | 30 |
| | No | No | 46 | 30 |
| Leather | No | No | 47 | 10 |
| | No | Yes | 48 | 30 |
| Optical glass, quartz, mica and assemblies using these as component parts | No | Yes | 49 | 40 |
| Carbon, graphite, asbestos, ceramics and glass (other than optical) | No | No | 50 | 10 |
| | No | Yes | 51 | 30 |
| Paper | No | No | 52 | 30 |
| | No | Yes | 53 | 30 |
| Wood or cork | No | No | 54 | 10 |
| | No | Yes | 55 | 30 |
| Cordage and items made of cloth (includes shelf-life clothing) | No | No | 56 | 10 |
| | No | Yes | 57 | 30 |
| Textiles | No | Yes | 58 | 30 |
| None of above or procedural packaging specification applies | | | ZZ | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination - Continued.

**COMPLETE ELECTRICAL INSTRUMENTS, RADIO AND RADAR SETS,
ELECTRONIC ASSEMBLIES, OTHER COMMUNICATIONS EQUIPMENT**

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1 st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|---|--|---|--|--|
| Assembly may contain any material and is sealed; external surfaces need no further protection against corrosion | No | No | 60 | 10 |
| Assembly may contain any material and is sealed; external surfaces need protection against corrosion | Yes | No | 61 | 40 |
| Assembly may contain any material and is not sealed. | Yes | No | 62 | 50 |
| None of above or procedural packaging specification applies | | | ZZ | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination - Continued.

RADIO AND RADAR, OTHER COMMUNICATIONS EQUIPMENT, ELECTRONIC ASSEMBLIES, SUBASSEMBLIES AND COMPONENT PARTS (NOT SEALED)

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1 st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|--|--------------------------------------|--|--|---|
| Steel, iron and magnesium | No | No | 64 | 40 |
| | No | Yes | 65 | 50/See Note 4 |
| Electrical nonmetallic combination with gold plating | Yes | No | 67 | 30 |
| Optical glass, quartz and mica (includes plug type electronic connectors, resistors, capacitors, etc.) | No | No | 68 | 30 |
| | No | Yes | 69 | 40 |
| Electrostatic discharge, electromagnetic, magnetic or radioactivity sensitive devices or parts | No | No | ZZ | 40/See Note 5 |
| Copper, bronze, brass, beryllium | No | Yes | 72 | 40 |
| Gold, silver, platinum and iridium and other precious metals | No | No | 73 | 40 |
| Parts move on bearings (any material) | No | Yes | 74 | 50 |
| None of above or procedural packaging specification applies | | | ZZ | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-I. Physical and chemical characteristics category code determination - Continued.

ELECTRICAL-MECHANICAL ASSEMBLIES

| Item Composition/Properties (See Note 1) | Is a Contact Preservative Allowable? | Does Item Have Critical Surfaces or Application? | 1 st and 2 nd Digit of Category Code | Basic Method of Preservation (See Note 2) |
|---|--------------------------------------|--|--|---|
| Bare steel, iron, or magnesium; parts electrically balanced or calibrated | No | No | 77 | 50 |
| End product may contain any material (not sealed) | No | No | 80 | 40 |
| | Yes | Yes | 81 | 40 |
| | No | Yes | 83 | 50/See Note 4 |
| End product may contain any material (sealed) | Yes | Yes | 84 | 30 |
| | No | No | 85 | 10 |
| None of above or procedural packaging specification applies | | | ZZ | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-II. Weight/size/and non-operational fragility category code determination.

| Item weight and dimensions | Degree of Fragility | Category Code |
|---|-------------------------|---------------|
| 2.0 lbs or less; one dimension 2 inches or less, other dimensions not greater than 24 inches (see Note 1) | Above 110 G's | A |
| 2.0 lbs or less; all dimensions over 2 inches but not greater than 24 inches (see Note 2) | Above 110 G's | B |
| Over 2.0 lbs to 5.0 lbs; all dimensions not greater than 24 inches | Above 110 G's | C |
| Over 5.0 lbs to 7.5 lbs; all dimensions not greater than 24 inches | Above 110 G's | D |
| Over 7.5 lbs to 10.0 lbs; all dimensions not greater than 24 inches | Above 110 G's | E |
| 0.25 lbs or less; one dimension 2 inches or less, other dimensions not greater than 24 inches | 85 to 110 G's | F |
| Over 0.25 lbs to 2.0 lbs; one dimension 2 inches or less, other dimensions not greater than 24 inches | 85 to 110 G's | G |
| 2.0 lbs or less; all dimensions over 2 inches, but not greater than 24 inches | 85 to 110 G's | H |
| Over 2.0 lbs to 5.0 lbs; all dimensions not greater than 24 inches | 85 to 110 G's | J |
| Over 5.0 lbs to 7.5 lbs; all dimensions not greater than 24 inches | 85 to 110 G's | K |
| Over 7.5 lbs to 10.0 lbs; all dimensions not greater than 24 inches | 85 to 110 G's | L |
| Over 10.0 lbs regardless of dimensions | Any degree of fragility | Z |
| Any weight and one dimension greater than 24 inches | Any degree of fragility | Z |
| Any weight, any dimensions | Less than 85 G's | Z |

Note 1. Items that have irregularities or protrusions which require cushioning to protect the package shall be coded F or G.

Note 2. Items that have irregularities or protrusions which require cushioning to protect the package shall be coded H.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-III. Contact preservative category code determination.

| Preservative Specification | Grade, Type or Class | Description | Uses | Category Code | Corresponding Appendix J Code |
|----------------------------|-----------------------------|---|--|---------------|-------------------------------|
| MIL-PRF-16173 | Grade 1, Hard Film | Asphalt compound dissolved in petroleum solvent; dries to hard film in 4 hours | Protect noncritical metal items in outdoor storage; used on bolts, chains and similar items | A | 01 |
| MIL-PRF-16173 | Grade 2, Soft Film | Amber colored compound diluted in solvent; dries soft; mixes with oil; applied cold | Extended under cover protection to exterior surfaces of machinery, bearings and instruments; used outdoors for limited periods only | B | 02 |
| MIL-C-11796 | Class 3, Soft Film | Petrolatum base corrosion preventive; dries soft and greasy | Bearing preservation; machined surfaces that are brushable | C | 06 |
| MIL-PRF-32033 | One grade only | Light, low viscosity oil containing rust inhibitors | Small arms and automatic weapons protection; components of internal combustion engines | D | 09 |
| MIL-PRF-21260 | Type I, Grades 10, 30 or 50 | Light, medium or heavy viscosity oil with additives | Reciprocating spark-ignition and compression-ignition engines preservation; also all types of ground equipment; oils are operational and need not be drained | E | 10 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-III. Contact preservative category code determination – Continued.

| Preservative Specification | Grade, Type or Class | Description | Uses | Category Code | Corresponding Appendix J Code |
|----------------------------|---------------------------|--|--|---------------|-------------------------------|
| MIL-PRF-23827 | One grade only | Smooth homogenous mix-gelling agent | Ball, roller and needle bearings, gears, electronic items and aircraft control systems | F | 11 |
| MIL-PRF-7808 | One type only | Synthetic based lubricating oil | Operating lubricating oil for aircraft turbine engines, helicopter transmissions and accessory equipment | G | 33 |
| MIL-PRF-46170 | Type I | Synthetic hydro-carbon base hydraulic fluids | Intended for use in tank recoil mechanism and hydraulic systems | H | 15 |
| MIL-PRF-6085 | One grade only | Synthetic oil with additives for anti-oxidation and corrosion protection | Aircraft instruments and electronic equipment | I | 17 |
| MIL-PRF-81322 | One grade only | Wide temperature range liquid lubricant (grease) | Operating lubricant for aircraft related equipment | J | 12 |
| MIL-PRF-16173 | Grade 4, transparent film | Solvent dispersed, amber colored, non-tacky film | General purpose indoor and limited outdoor protection where transparency is desired | K | 19 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-III. Contact preservative category code determination – Continued.

| Preservative Specification | Grade, Type or Class | Description | Uses | Category Code | Corresponding Appendix J Code |
|----------------------------|--------------------------------------|--|--|---------------|-------------------------------|
| MIL-PRF-83282 | One grade only | Hydraulic fluid, fire resistant, synthetic hydrocarbon base | Intended for use from -40° to +205°C in automatic pilots, shock absorbers, air compressor gear boxes, brakes, flap-control mechanisms, missile hydraulic servo-controlled systems and other hydraulic systems using synthetic sealing material | L | 65 |
| MIL-PRF-7870 | One grade only | Clear transparent lubricating oil suitable for low temperature operations | General purpose | M | 50 |
| MIL-PRF-16173 | Grade 3, Water Displacing, Soft Film | Solvent dispersed compound that deposits a thin non-drying film that displaces water | Used where fresh or salt water displacing is required; interior machinery surfaces or material under cover | N | 03 |
| MIL-PRF-3150 | One grade only | Highly refined lubricating oil with corrosion inhibitor added | Lubricating and preserving internal surfaces of machine assemblies (except combustion engines); also for small arms and artillery | P | 07 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-III. Contact preservative category code determination – Continued.

| Preservative Specification | Grade, Type or Class | Description | Uses | Category Code | Corresponding Appendix J Code |
|----------------------------|----------------------|--|---|---------------|-------------------------------|
| MIL-C-6529 | Type II | Ready mixed material for reciprocating engines | For preserving reciprocating engines and equipment | Q | 31 |
| MIL-C-6529 | Type III | Ready mixed material for jet aircraft engines | For preserving turbojet engines | R | 32 |
| --- | --- | Vendor's protective grease or oil coating | ---- | S | 49 |
| MIL-PRF-46010 | Type I or II | Solid film lubricant intended to reduce wear and prevent galling, corrosion and seizure of materials | Intended for use on aluminum, aluminum alloys, copper and copper alloys, steel and stainless steel, titanium and chromium and nickel bearing surfaces | T | 30 |
| MIL-PRF-6081 | Grade 1010 | Refined petroleum product containing oxidation inhibitors and pour point depressants | Used whenever jet engine oil is required and for the preservation of interiors of fuel cells and fuel systems | U | 51 |
| --- | --- | Preserve with normal operating lubricant | --- | W | 89 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-III. Contact preservative category code determination - Continued.

| Preservative Specification | Grade, Type or Class | Description | Uses | Category Code | Corresponding Appendix J Code |
|----------------------------|----------------------|-------------|------|---------------|--|
| Special requirement | --- | --- | --- | Z | Appropriate preservative material code from Appendix J |
| No requirement | --- | --- | --- | 0 | 00 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-IV. Predetermined military packaging data for common items.

| Category Codes | | | Packaging code |
|--|---|---|----------------|
| Chemical and physical characteristics (from table A-I) | Weight/size/fragility (from table A-II) | Contact Preservative (from table A-III) | |
| METHOD 10 | | | |
| 15,24,27,37,40,41,43, 47,50,54,56,60, or 85 | A | 0 | 101000000A1 |
| | B | 0 | 101000000ED |
| | C | 0 | 1010000NAAED |
| | D | 0 | 1010000NABED |
| | E | 0 | 1010000NACED |
| | F | 0 | 1010000NAAA1 |
| | G | 0 | 1010000NABA1 |
| | H | 0 | 1010000NABED |
| | J | 0 | 1010000NACED |
| | K | 0 | 1010000NADED |
| | L | 0 | 1010000NAFED |
| METHOD 20 | | | |
| 01,18,25,30, or 35 | A | * | 201**GH000BD |
| | B | * | 201**GH000ED |
| | C | * | 201**GHNAED |
| | D | * | 201**GHNABED |
| | E | * | 201**GHNACED |
| | F | * | 201**GHNAABD |
| | G | * | 201**GHNABBD |
| | H | * | 201**GHNABED |
| | J | * | 201**GHNACED |
| | K | * | 201**GHNADED |
| | L | * | 201**GHNAFED |

* = Category code for applicable preservative.

** = Applicable preservative code from table J-III.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-IV. Predetermined military packaging data for common items - Continued.

| Category Codes | | | Packaging code |
|--|---|---|----------------|
| Chemical and physical characteristics (from table A-I) | Weight/size/fragility (from table A-II) | Contact Preservative (from table A-III) | |
| METHOD 30 (WITHOUT PRESERVATIVE) | | | |
| 05,16,22,28,32,33,38, 42,44,45,46,48,51,52, 53,55,57,58, or 68 | A | 0 | 311000000BL |
| | B | 0 | 321000000BL |
| | C | 0 | 3210000NAABL |
| | D | 0 | 3210000NABBL |
| | E | 0 | 3210000NACBL |
| | F | 0 | 3110000NAABL |
| | G | 0 | 3110000NABBL |
| | H | 0 | 3210000NABBL |
| | J | 0 | 3210000NACBL |
| | K | 0 | 3210000NADBL |
| L | 0 | 3210000NAFBL | |
| METHOD 30 (WITH PRESERVATIVE) | | | |
| 09,21,67, or 84 | A | * | 331**GH000BE |
| | B | * | 321**GH000BE |
| | C | * | 321**GHNAABE |
| | D | * | 321**GHNABBE |
| | E | * | 321**GHNACBE |
| | F | * | 331**GHNAABE |
| | G | * | 331**GHNABBE |
| | H | * | 321**GHNABBE |
| | J | * | 321**GHNACBE |
| | K | * | 321**GHNADBE |
| L | * | 321**GHNAFBE | |

* = Category code for applicable preservative.

** = Applicable preservative code from table J-III.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-IV. Predetermined military packaging data for common items - Continued.

| Category Codes | | | Packaging code |
|--|---|---|----------------|
| Chemical and physical characteristics (from table A-I) | Weight/size/fragility (from table A-II) | Contact Preservative (from table A-III) | |
| METHOD 40 (WITHOUT PRESERVATIVE) | | | |
| 13,49,64,69,72,73, or 80 | A | 0 | 411000000BS |
| | B | 0 | 421000000BS |
| | C | 0 | 4210000NAABS |
| | D | 0 | 4210000NABBS |
| | E | 0 | 4210000NACBS |
| | F | 0 | 4110000NAABS |
| | G | 0 | 4110000NABBS |
| | H | 0 | 4210000NABBS |
| | J | 0 | 4210000NACBS |
| | K | 0 | 4210000NADBS |
| | L | 0 | 4210000NAFBS |
| METHOD 40 (WITH PRESERVATIVE) | | | |
| 03,61, or 81 | A | * | 411**GH000BS |
| | B | * | 421**GH000BS |
| | C | * | 421**GHNAABS |
| | D | * | 421**GHNABBS |
| | E | * | 421**GHNACBS |
| | F | * | 411**GHNAABS |
| | G | * | 411**GHNABBS |
| | H | * | 421**GHNABBS |
| | J | * | 421**GHNACBS |
| | K | * | 421**GHNADBS |
| | L | * | 421**GHNAFBS |

* = Category code for applicable preservative.

** = Applicable preservative code from table J-III.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-IV. Predetermined military packaging data for common items - Continued.

| Category Codes | | | Packaging code |
|--|---|---|----------------|
| Chemical and physical characteristics (from table A-I) | Weight/size/fragility (from table A-II) | Contact Preservative (from table A-III) | |
| METHOD 50 (WITHOUT PRESERVATIVE) | | | |
| 07,11,20,65,74,77, or 83 | A | 0 | 511000000BS |
| | B | 0 | 521000000BS |
| | C | 0 | 5210000NAABS |
| | D | 0 | 5210000NABBS |
| | E | 0 | 5210000NACBS |
| | F | 0 | 5110000NAABS |
| | G | 0 | 5110000NABBS |
| | H | 0 | 5210000NABBS |
| | J | 0 | 5210000NACBS |
| | K | 0 | 5210000NADBS |
| L | 0 | 5210000NAFBS | |
| METHOD 50 (WITH PRESERVATIVE) | | | |
| 62 | A | * | 511**GH000BS |
| | B | * | 521**GH000BS |
| | C | * | 521**GHNAABS |
| | D | * | 521**GHNABBS |
| | E | * | 521**GHNACBS |
| | F | * | 511**GHNAABS |
| | G | * | 511**GHNABBS |
| | H | * | 521**GHNABBS |
| | J | * | 521**GHNACBS |
| | K | * | 521**GHNADBS |
| L | * | 521**GHNAFBS | |

* = Category code for applicable preservative.

** = Applicable preservative code from table J-III.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-V. Calculation of material sizes and weights.

| Material | Property | Computation |
|------------------|-------------------|---|
| Wraps | Size | Length = 2 x Item Width + 2 x Item Ht. + 2" Width = Item Length + Item Ht. + 1.5" |
| | Weight | Weight = Length x Width x Wrap Weight Factor in lbs/in. ² |
| Roll Cushioning* | Size | Length = (2 x Item Width + 2 x Item Ht. + 1") x No. of Thickness Required Width = Item Length + Item Ht. + 1" |
| | Weight | Weight = Length x Width x Cushion Thickness x Cushion Density in lbs/cu. in. |
| Cut Cushioning* | Size | |
| | Bottom & Top Pads | Length = Item Length Width = Item Width + 2 x Cushion Thickness |
| | End Pads | Length = Item Width + 2 x Cushion Thickness Width = Item Height + 2 x Cushion Thickness |
| | Side Pads | Length = Item Length Width = Item Height |
| | Weight | Weight = 2 (Area of Bottom Pad + Area of End Pad + Area of Side Pad) x Cushion Thickness x Cushion Density in lbs/cu. in. |

* Item dimensions must include all wraps, dunnage and containers already applied to the item.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-V. Calculation of material sizes and weights – Continued.

| Material | Property | Computation |
|---|---|---|
| Fiberboard Containers | Size | |
| | <p>Inside Dimensions</p> <p>Outside Dimensions</p> | <p>Length = Item Length + 2 x Cushion Thickness</p> <p>Width = Item Width + 2 x Cushion Thickness</p> <p>Height = Item Height + 2 x Cushion Thickness</p> <p>Add twice the thickness of the fiberboard to each inside dimension</p> |
| Flexible Barriers | Size | |
| | Methods 30 and 40 | <p>Length = 2 x Item Width + 2 x Item Height + 3"</p> <p>Width = Item Length + Item Height + 3"</p> |
| | Method 50 | <p>Length = 2 x Item Width + 2 x Item Height + 5"</p> <p>Width = Item Length + Item Height + 5"</p> |
| | <p>EXCEPTIONS: Minimum size of bag shall be 2-1/2 x 3 inches regardless of calculations; calculated widths shall be extended to the next inch except for the minimum size bag; bag sizes may be adjusted to accommodate packaging equipment when required.</p> | |
| <p>Note: All size calculations are in inches and all weights are in pounds.</p> | | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX A

TABLE A-VI. Procedural packaging specifications.

| Commodity | Specification |
|--|---------------|
| Aluminum | ASTM-B660 |
| Batteries, storage, general | MIL-P-6063 |
| Batteries, storage, industrial and lead acid | PPP-B-140 |
| Bearings | MIL-DTL-197 |
| Cable, electric | MIL-DTL-12000 |
| Capacitors | MIL-DTL-39028 |
| Chemicals | PPP-C-2020 |
| Connectors | MIL-DTL-55330 |
| Copper | MIL-C-3993 |
| Cordage | MIL-C-3131 |
| Electric machines | MIL-E-16298 |
| Electron tubes | MIL-DTL-75 |
| Electronic equipment | MIL-E-17555 |
| Engine repair parts | MIL-S-196 |
| Fittings and flanges | MIL-V-3 |
| Gyroscopes | MIL-G-81559 |
| Industrial Plant Equipment | MIL-STD-107 |
| Machinery, deck and vehicle mounted | MIL-M-3184 |
| Magnesium | ASTM-B660 |
| Petroleum products | MIL-STD-290 |
| Propellers, ship | MIL-DTL-2845 |
| Pumps | MIL-P-16789 |
| Resistors | MIL-DTL-39032 |
| Semiconductors | MIL-DTL-19491 |
| Special purpose components and repair parts | MIL-PRF-23199 |
| Submarine repair parts | MIL-STD-758 |
| Support items | MIL-S-196 |
| Switches | MIL-DTL-28786 |
| Tires and tubes | MIL-DTL-4 |
| Valves | MIL-V-3 |
| Welding rods | MIL-W-10430 |
| Wheel and brake assemblies, aircraft | MIL-W-5013 |
| Wire, electric | MIL-DTL-12000 |

MIL-STD-2073-1E
w/CHANGE 1

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APPENDIX B

FACTORS AND FORMULAE ESTABLISHING MILITARY PACKAGING QUP AND ICQ

B.1 SCOPE. This appendix provides the methods to determine the quantity per unit pack (QUP) and intermediate container quantity (ICQ) for other than hazardous materials, when same is not specified. QUPs will be developed in consonance with existing instructions for establishment of Unit of Issue information. QUP for hazardous material shall be determined after consideration of the user's needs and the most restrictive modal regulation anticipated. This appendix is a mandatory part of this standard. The information contained herein is intended for compliance as applicable.

B.2 APPLICABLE DOCUMENTS

This section is not applicable to this appendix.

B.3 DETERMINATION OF QUP

B.3.1 Repairable items (depot or field level) or items designated Hi-value or Hi-priority. A QUP of one will be established for all items identified as repairable (depot or field level) or items designated Hi-value or Hi-priority.

B.3.2 Consumable items.

- a. QUP shall be one for all consumable items with a unit cost of \$50.00 or more.
- b. Items of less than \$50.00 unit cost may be assigned a QUP of greater than one (1) when the computation utilizing Formula A or B (see [B.3.8](#)) so indicates. However, the maximum dollar value of the QUP shall not exceed \$200.00 for parts applicable to more than one assembly or \$100.00 for parts applicable to only one assembly.

B.3.3 Irregular configuration, delicate or fragile items. The QUP for items of irregular configuration, delicate or fragile nature, not lending themselves to multiple packs, is one each.

B.3.4 Pairs and sets items. The QUP for items which are furnished in pairs, sets, etc., is one pair, one set, etc., as applicable.

B.3.5 Items unit packed in accordance with Method 50. The QUP for items which are unit packed in accordance with Method 50 shall be one.

APPENDIX B

B.3.6 Kit. A kit will be indicated one each, regardless of the quantity of items contained therein.

B.3.7 Lumber, raw stock, paints, oils and dope. The factors and formulae contained herein are not applicable to lumber, raw stock, paints, oils and dope.

B.3.8 Factors and formulae establishing QUP. The following factors and formulae should be used in determining the quantity per unit pack (QUP).

B.3.8.1 Consumable items having both maintenance and overhaul applications. Formula A (see [B.4.1](#)) shall be used to determine the QUP as follows:

- a. Determine item unit cost.
- b. Sum the factors in the appropriate cost column for Groups I through IV.
- c. Determine whether item is applicable to more than one end assembly or applicable to only one end assembly. The QUP will be the number in the appropriate column opposite the above-determined sum of factors.
- d. The QUP for consumer items, office supplies, clothing, commercial hardware, and similar items can be modified as necessary to assure uniformity and compatibility with retail or consumer packaging.
- e. Delicate or fragile peculiar parts costing \$2.50 or less and lending themselves to multiple packs, with a final sum of factors score of five or more and similar common parts with a final sum of factors score of four or more will be afforded the next lesser QUP rather than that normally specified.
- f. In determining QUP for those items for which actual replacement factors are not available, estimated factors will be used, and the appropriate numerical rate assigned.

B.3.8.2 Consumable items having overhaul applications only. Formula B (see [B.4.2](#)) shall be used to determine the QUP as follows:

- a. Determine quantity required per end assembly.
- b. Sum the factors in the appropriate column for Groups I through IV.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX B

- c. Determine whether item is applicable to more than one end assembly or applicable to only one end assembly. The QUP will be the number in the appropriate column opposite the above-determined sum of factors.
- d. In determining QUP for those items for which actual replacement factors are not available, estimated factors will be used, and the appropriate numerical rate assigned.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX B

B.4 QUANTITY PER UNIT PACK DETERMINATION FORMULAE

B.4.1 Formula A - (For consumable items having both maintenance & overhaul Applications.)

| | Cost per item in dollars | | | | | |
|--|--------------------------|-------------------|---------------------|----------------------|----------------------|----------------------|
| | .01 to .50 | .51 to 4.00 | 4.01 to 10.00 | 10.01 to 20.00 | 20.01 to 35.00 | 35.01 to 50.00 |
| GROUP I - Cost factor | +4 | +3 | +2 | +1 | 0 | -2 |
| GROUP II - Weight & cube factor | | | | | | |
| 0 to 0.01 cu ft. and 0 to 0.19 lb. | +2 | +2 | +2 | +2 | +2 | +2 |
| 0.02 to 1.00 cu ft. and 0.20 to 1.00 lb. | +1 | +1 | +1 | +1 | +1 | +1 |
| 1.01 to 2.00 cu ft. and 1.01 to 2.00 lb. | 0 | 0 | 0 | 0 | 0 | 0 |
| 2.01 to 3.00 cu ft. and 2.01 to 5.00 lb. | -1 | -1 | -1 | -1 | -1 | -1 |
| Items exceeding 3.00 cu ft. or 5.00 lb. will be packaged in QUP of one each. | | | | | | |
| GROUP III - Replacement factor (see B.3.8.1.f) | | | | | | |
| 1% thru 20% | -2 | -2 | -2 | -2 | -2 | -2 |
| 21% thru 50% | -1 | -1 | -1 | -1 | -1 | -1 |
| 51% or more | 0 | 0 | 0 | 0 | 0 | 0 |
| GROUP IV - Method of preservation factor | | | | | | |
| Methods 10 and 20 | 0 | 0 | 0 | 0 | 0 | 0 |
| Methods 30 and 40 | -2 | -2 | -2 | -2 | -2 | -2 |

| <u>Sum of Factors</u> | <u>QUP for parts applicable to more than one assembly (see B.3.8.1.c)</u> | <u>QUP for parts applicable to only one assembly</u> |
|-----------------------|---|--|
| 0 or less | 1 | 1 |
| 1 | 5 | 1 |
| 2 | 10 | 5 |
| 3 | 10 | 5 |
| 4 | 25 (see B.3.8.1.e) | 10 |
| 5 | 50 (see B.3.8.1.e) | 25 |
| 6 | 50 (see B.3.8.1.e) | 50 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX B

B.4.2 Formula B - (For consumable items having overhaul applications only.)

| | Quantity required per end assembly | | | |
|--|------------------------------------|--------|--------|--------|
| | 8 or Over | 5 to 7 | 3 to 4 | 1 to 2 |
| GROUP I – Quantity required per assembly factor | +6 | +5 | +4 | +2 |
| GROUP II – Weight & cube factor rates | | | | |
| 0 to 0.01 cu ft. & 0 to .19 lb. | +2 | +2 | +2 | +2 |
| 0.02 to 1.00 cu ft. & 0.20 to 1.00 lb | +1 | +1 | +1 | +1 |
| 1.01 to 2.00 cu ft. & 1.01 to 2.00 lb | -5 | -4 | -4 | -2 |
| 2.01 to 3.00 cu ft. & 2.01 to 5.00 lb | -6 | -5 | -5 | -3 |
| Items exceeding 3.00 cu ft. or 5.00 lb. will be packed in QUP of one each. | | | | |
| GROUP III – Replacement factor (see B.3.8.2.d) | | | | |
| 1% thru 5% | -4 | -4 | -4 | -4 |
| 6% thru 20% | -3 | -3 | -3 | -3 |
| 21% thru 40% | -2 | -2 | -2 | -2 |
| 41% thru 75% | 0 | 0 | 0 | 0 |
| 76% thru 100% | +1 | +1 | +1 | +1 |
| GROUP IV – Method of preservation factor | | | | |
| Methods 10 and 20 | 0 | 0 | 0 | 0 |
| Methods 30 and 40 | -2 | -2 | -2 | -2 |

| <u>Sum of Factors</u> | <u>QUP for parts applicable to more than one assembly (see B.3.8.2.c)</u> | <u>QUP for parts applicable to only one assembly</u> |
|-----------------------|---|--|
| 0 or less | 1 | 1 |
| 1 | 5 | 1 |
| 2 | 10 | 5 |
| 3 | 10 | 5 |
| 4 | 25 | 10 |
| 5 | 50 | 25 |
| 6 | 50 | 50 |
| 7 | 100 | 50 |
| 8 | 200 | 100* |
| 9 | 500 | |

*Use QUP of 100 each only in instances where more than 100 each of an item is required per end assembly or is required for multiuse in a shop function where 100 each or more may be consumed at one location in a reasonable amount of time.

APPENDIX B

B.5 DETERMINATION OF ICQ

B.5.1 Quantities per intermediate container. Except as otherwise specified herein or specified by the contract, unit packs requiring intermediate packing shall be packed in quantities governed by the following:

- a. Maximum of 100 unit packs to the intermediate container.
- b. Maximum net load of 40 pounds.
- c. Maximum size of 1.5 cubic feet with at least two dimensions not exceeding 16 inches.

[Table B-I](#) offers a guide to the quantity of unit packs that could be placed in the intermediate container based on the above criteria.

B.5.2 Intermediate container limitations. Quantities of unit packs prescribed may be varied under any one of the following conditions:

- a. When the quantity to be shipped to a single destination is less than the established intermediate quantity, the total quantity shall be placed in a shipping container of a minimum size to contain the unit packs.
- b. When a contract or order specifies a total quantity that is more than the established intermediate quantity, but not in multiples thereof, established quantities shall be packed in the required number of intermediate containers, and the remaining quantity shall be placed in the smallest container which will accommodate the remaining unit packs.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX B

TABLE B-I. Guidance for establishing number of unit packs per intermediate container (see Notes 1, 2 and 3).

| Unit packs per int. container | Unit pack weight (lbs) | Unit pack cube (cu. ft.) |
|----------------------------------|---------------------------|-----------------------------|
| 100 | .4 | .0150 |
| 96 | .41 | .0156 |
| 92 | .43 | .0163 |
| 88 | .46 | .0170 |
| 84 | .47 | .0178 |
| 80 | .5 | .0187 |
| 76 | .52 | .0197 |
| 72 | .55 | .0208 |
| 68 | .59 | .0220 |
| 64 | .62 | .0234 |
| 60 | .66 | .0250 |
| 56 | .71 | .0267 |
| 52 | .77 | .0288 |
| 48 | .83 | .0312 |
| 44 | .91 | .0340 |
| 40 | 1.0 | .0375 |
| 36 | 1.11 | .0416 |
| 32 | 1.25 | .0478 |
| 28 | 1.43 | .0535 |
| 24 | 1.66 | .0625 |
| 20 | 2.0 | .0750 |
| 16 | 2.5 | .0937 |
| 12 | 3.33 | .1250 |
| 8 | 5. | .1870 |
| 4 | 10. | .3750 |

Note 1 Either the unit pack weight or unit pack cube, whichever is the bottommost entry in its respective column of the table, is the controlling factor in determining the number of unit packs per intermediate container. When the controlling factor falls between any two values listed in the appropriate column, the ICQ will be the lesser of the two corresponding quantities given in the table.

Note 2 The following examples illustrate correct use of the table:

- a. If the unit pack weight is .60 pounds and the unit cube in feet is .0175, 64 units would be placed in the intermediate container.
- b. If the unit pack weight is .49 pounds and the unit pack cube in feet is .0265, 56 unit packs would be placed in the intermediate container.

Note 3 Any unit pack that exceeds either ten pounds or 0.3750 cu. ft. shall not have an intermediate container.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

CONTAINERS

C.1 SCOPE. This appendix provides general requirements for containers used in military packaging, lists available containers that meet the requirements of this standard, and provides information to assist in the selection of the most economical container that will provide the required protection for any given application. This appendix is a mandatory part of this standard. The information contained herein is intended for compliance.

C.2 APPLICABLE DOCUMENTS

C.2.1 General. The documents listed in this section are specified in sections [C.3](#), [C.4](#), and [C.5](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections C.3, C.4, and C.5 of this appendix, whether or not they are listed.

C.2.2 Government documents.

C.2.2.1 Specifications, standards and drawings. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

FEDERAL SPECIFICATIONS

| | | |
|------------|---|---|
| PPP-B-566 | - | Boxes, Folding, Paperboard. |
| PPP-B-585 | - | Boxes, Wood, Wirebound. |
| PPP-B-676 | - | Boxes, Setup. |
| PPP-B-1672 | - | Boxes, Shipping, Reusable With Cushioning. |
| PPP-C-96 | - | Cans, Metal, 28 Gage and Lighter. |
| PPP-D-723 | - | Drum, Fiber. |
| PPP-D-729 | - | Drums, Shipping and Storage, Steel, 55- Gallon (208 Liters). |
| PPP-T-495 | - | Tubes, Mailing, and Filing |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

DEPARTMENT OF DEFENSE SPECIFICATIONS

| | | |
|---------------|---|--|
| MIL-C-104 | - | Crates, Wood: Lumber and Plywood Sheathed, Nailed, and Bolted. |
| MIL-DTL-117 | - | Bags, Heat-Sealable. |
| MIL-DTL-2427 | - | Box, Ammunition Packing, Wood, Nailed. |
| MIL-C-3774 | - | Crates, Wood; Open, 12,000- and 16,000-Pound Capacity. |
| MIL-DTL-6054 | - | Drum, Metal-Shipping and Storage. |
| MIL-D-6055 | - | Drum, Metal Reusable, Shipping and Storage (Cap. 88 to 510 cubic inches). |
| MIL-PRF-11264 | - | Container: Shipping, Reusable - for Tank Automotive Engines, Transmissions, Differentials, Transfers, Final Drives, Drive Axles, and Similar Assemblies. |
| MIL-DTL-22020 | - | Bags, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated. |
| MIL-B-46506 | - | Boxes, Ammunition Packing, Wood, Wirebound. |

DEPARTMENT OF DEFENSE STANDARDS

| | | |
|--------------|---|--|
| MIL-STD-648 | - | Design Criteria for Specialized Shipping Containers. |
| MIL-STD-3010 | - | Test Procedures for Packaging Materials. |
| MS24347 | - | Drums, Metal, Reusable, Shipping and Storage. |
| MS27683 | - | Drum, Metal, Shipping and Storage, 16 to 80 Gallons. |
| MS27684 | - | Drum, Metal, Shipping and Storage, 3 to 12 Gallons. |

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

C.2.2.2 Other Government Documents, Drawings and Publications. The following other Government documents, drawings and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

NAVICP DRAWINGS

| | | |
|-------|---|----------------------------------|
| P069 | - | Container, Molded, Reusable. |
| 13414 | - | Container, Modular, Reusable. |
| 15024 | - | Container, Shipping and Storage. |
| 15450 | - | Container, Shipping and Storage. |

(These drawings may be obtained from NAVICP (Attn: 0712), 700 Robbins Avenue, Philadelphia, PA 19111-5098.)

WARNER ROBINS AIR LOGISTIC CENTER DRAWINGS

| | | |
|----------------|---|----------------------------------|
| 11214-5002-100 | - | Container, Shipping and Storage. |
| 11214-5002-200 | - | Container, Shipping and Storage. |
| 11214-5002-300 | - | Container, Shipping and Storage. |
| 11214-5002-400 | - | Container, Shipping and Storage. |

(These drawings may be obtained from WR-ALC/TILAS, 420 Second St., Suite 100, Robins AFB, GA 31098-1640.)

C.2.3 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

ASTM INTERNATIONAL

| | | |
|------------|---|--|
| ASTM-D5118 | - | Standard Practice for Fabrication of Fiberboard Shipping Boxes (DoD adopted). |
| ASTM-D5168 | - | Standard Practice for Fabrication and Closure of Triple Wall Corrugated Fiberboard Containers (DoD adopted). |
| ASTM-D6039 | - | Standard Specification for Crates, Wood, Open and Covered (DoD adopted). |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

- ASTM-D6251 - Standard Specification for Wood-Cleated Panelboard Shipping Boxes (DoD adopted).
- ASTM-D6256 - Standard Specification for Wood-cleated Shipping Boxes with Skidded, Load-Bearing Bases (DoD adopted).
- ASTM-D6880 - Standard Specification for Wood Boxes.

(Copies of these documents are available online at <http://www.astm.org> or from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

C.3 GENERAL

C.3.1 Unit container size. Flexible and rigid containers shall be sized to provide a snug fit for the wrapped and cushioned item. Appropriate dunnage shall be used to fill voids. The sequence of length, width and depth for ordering purposes shall be in accordance with the applicable container specification.

C.3.2 Use of unit containers as shipping containers. Unit containers serve as shipping containers only for the packing levels indicated in [table C-II](#).

C.4 EXPENDABLE CONTAINERS

C.4.1 Interior containers. [Table C-I](#) lists specifications for various interior containers.

C.4.2 Exterior containers. [Table C-II](#) lists specifications for various exterior containers with their weight limitations and the levels of protection for which their use is acceptable. Unit containers that also serve as shipping containers must be selected from this table. When containers fabricated in accordance with ASTM-D5118 are required, an appropriate standard size shall be selected from [table C-III](#). When one of these standard sizes cannot be used, the size of the selected container must provide a snug fit for the wrapped and cushioned item.

C.5 REUSABLE CONTAINERS

C.5.1 Specialized containers.

C.5.1.1 Design. The design, development, test and evaluation of specialized shipping containers for major equipment items and items which are subject to repair or Technical Order Compliance (TOC) shall be in accordance with the requirements specified by the acquisition activity.

APPENDIX C

C.5.1.2 Container Design Retrieval System (CDRS). When developing the packaging requirements in accordance with [4.1](#) and when it has been determined that a specialized long life container is required for an item, CDRS services shall be utilized in accordance with [Appendix H](#) and as specified on the Contract Data Requirements List (see [6.3](#)).

C.5.1.3 Specialized shipping containers for ordnance. General design criteria for the design of reusable containers for ordnance and ordnance related items shall be in accordance with MIL-STD-648. Container design and test requirements must be tailored based on the logistics and engineering requirements of the item to be packaged.

C.5.2 Multiapplication containers.

C.5.2.1 Design and selection. Multiapplication containers employ shock reduction systems that are able to protect a wide range of items to specified G-levels. Although these containers are designed to protect repairable fragile items, features such as reusability, versatility, and low labor costs of insertion and removal of the item make them cost effective for many less fragile and non-repairable items. The DoD packaging activity (at the inventory control point), contractor, subcontractor, or vendor shall select the appropriate multiapplication container for an item based on the size, weight, and fragility parameters listed in [table C-IV](#).

C.5.2.2 Identification. All multiapplication containers are assigned National Stock Numbers (NSNs) as indicated in table C-IV.

C.5.2.3 Coded data. [Appendix J](#) provides codes to identify each type of multiapplication container. This code, plus dimensions, completely specifies the type and size of container in acquisition documents and DoD data systems.

C.5.2.4 Packaging design validation. The validation of packaging designs using multiapplication containers shall be as follows:

- a. Packages for items which meet the weight, dimension, and fragility factors of table C-IV do not require design validation.
- b. In cases where the fragility factor of an item is unknown, or is less than that listed in table C-IV, packaging validation testing to verify the ability of the selected multiapplication container to protect the item shall be conducted in accordance with the provisions of [Appendix F](#).

APPENDIX C

C.5.2.5 Short life containers. Container Types I thru IV listed in table C-IV are short life multiapplication containers. These containers are briefly described as follows:

- a. Type I. Consists of a polyurethane foam cushion insert with a diecut, star shaped, vertical cavity, and top and bottom pads of the same material assembled in the container. Type I is used for packaging fragile items, either rectangular or cylindrical in shape, such as meters, gauges, and air speed indicators. Items packaged in this star pack type are inserted (loaded) into the cavity from the top of the container prior to placing the top pad in place.
- b. Type II. Consists of a convoluted polyurethane foam cushion bonded to container board. This assembly is subsequently folded up to become the slide of a modified triple slide box. Although the cushioning provides protection against shock, it essentially holds the item in place by pre-compression of the convoluted tips. Type II is used for circuit boards and electronic modules. It is also used for packing glass envelope electronic tubes or other items whose depth does not exceed the limits shown in [table C-IV](#).
- c. Type III. Consists of a telescoping container with bonded convoluted (some end and side pads are flat sheet stock) polyurethane foam cushioning which forms an oblong cavity. Type III is used to pack equipment such as receiver-transmitters, amplifiers, power supply units, and electronic indicators.
- d. Type IV. Consists of a two piece (top and bottom) polyurethane foam insert, which forms a star shaped cavity when the two pieces are mated in conjunction with end pads of flat sheet stock. The insert components and end pads are bonded in place in a half telescoping container fabricated in accordance with ASTM-D5118, Type CF, Style DBLCC. The cushioning insert is similar to the Type I star pack insert except that it is cut along (horizontal to) its greatest dimensional length to facilitate insertion (loading) and extraction of relatively long, rectangular or cylindrical items such as voltage regulators, electronic receivers, panels, transmitters, couplers and amplifiers.

When using these short life containers for items which do not completely fill the preformed cushion cavity, the item shall be immobilized by adding additional compatible cushioning material. Items whose dimensions slightly exceed the cushion cavity can be carefully pressed into position.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

C.5.2.6 Long life containers. Container Types VI thru X listed in [table C-IV](#) are long life multiapplication containers. These containers are briefly described as follows:

- a. Type VI. Consists of two halves of a polyethylene blow molded container with polyurethane cushioning and an electrostatic protective cushioned bag. This is used to ship circuit cards and similar type components.
- b. Type VII. Consists of a plastic type container with bonded convoluted polyurethane foam cushioning which forms a cavity.
- c. Type VIII. Consists of a plastic type container with a coiled steel cable shock mounted platform to which is strapped highly sensitive equipment.
- d. Type IX. Consists of two halves of a plastic container. A load platform suspended by elastomeric shock mounts is in one half. Strap tie-downs are used to hold items in place on the load platform. Type IX containers are made in four varieties and provide 15G shock protection for shock sensitive avionics-type equipment in the 10 to 91 pound weight range.
- e. Type X. Consists of two halves of a plastic container. A load platform suspended by elastomeric shock mounts is in the bottom half. Strap tie-downs are used to hold items in place on the load platform. Type X containers are made in seven sizes and provide 45 G shock protection for shock sensitive electronics-type equipment in the 3-75 pound weight range.

C.5.2.7 Multiapplication container availability.

C.5.2.7.1 General Services Administration (GSA). Types I through IV and Type IX multiapplication containers are stocked by GSA (Federal Supply Service). DoD and Federal Agencies may obtain them from GSA. When authorized by the administrative contracting officer and with concurrence of the GSA regional office affected, Government contractors may buy direct from GSA. The Government may also elect to supply these packs to contractors as government furnished property.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

C.5.2.7.2 Naval Inventory Control Point (NAVICP). Types VI through VIII and X are stocked by the NAVICP. DoD and Federal Agencies may obtain them from NAVICP, Philadelphia, PA. The Government may also elect to supply these packs to contractors as government furnished property.

C.5.2.7.3 Commercial sources. Suppliers of the multiapplication containers are located nationwide. Names of these suppliers are available from the Contract Administration Activity.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-I. Interior containers.

| Specification | Description |
|---------------|--|
| PPP-B-566 | Boxes, Folding, Paperboard: Variety 1, Process I or II Variety 2, Process I Variety 2, Process II |
| PPP-B-676 | Boxes, Setup |
| PPP-C-96 | Cans, Metal, 28 Gage and Lighter |
| PPP-T-495 | Tubes, Mailing, and Filing |
| MIL-DTL-117 | Bags, Heat-Sealable |
| MIL-DTL-6060 | Bags, Watervaporproof, Heat-Sealable, Complex |
| MIL-DTL-22020 | Bags, Transparent, Flexible, Sealable, VCI Treated |
| ASTM-D5118 | Fiberboard Shipping Boxes: Class domestic |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-II. Exterior shipping containers - selection by maximum weight of contents and level of packing.

| Specification | Description | Weight of Contents (lbs., max) | Military Packing Level | Remarks |
|---------------|--|--------------------------------|------------------------|---|
| PPP-B-585 | Boxes, Wood, Wirebound Class 1 Class 3 | 400 300 | B A | |
| PPP-B-1672 | Box, Shipping, Reusable with Cushioning | | B | See table C-IV, Type I thru IV for weight and size restrictions |
| PPP-D-729 | Drums, Shipping and Storage, Steel, 55- Gallon | | A | |
| MIL-C-104 | Crates, Wood: Lumber and Plywood Sheathed, Nailed, and Bolted | 30,000 | A | Size limitation: 30'Lx9'Wx10'H (unless otherwise specified) |
| MIL-DTL-2427 | Box, Ammunition Packing: Wood, Nailed | | A | Top opening or end opening with or without handles |
| MIL-C-3774 | Crates, Wood; Open Type I Type II | 12,000 16,000 | A | Bolted or nailed assembly; size limitations: Type I-16'x8'x8' Type II- 40'x8'x16' |
| MIL-DTL-6054 | Drum, Metal-Shipping and Storage | | A | MS27683: 16 to 80 gal capacity MS27684: 3 to 12 gal capacity |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-II. Exterior shipping containers - selection by maximum weight of contents and level of packing – Continued.

| Specification | Description | Weight of Contents (lbs., max) | Military Packing Level | Remarks |
|-------------------|--|--------------------------------|------------------------|---|
| MIL-D-6055 | Drum, Metal Reusable, Shipping and Storage (Cap. 88 to 510 cubic inches) | | A | MS24347; various sizes available |
| MIL-PRF-11264 | Containers, Shipping, Reusable | | A | For vehicular assemblies weighing over 1600 pounds |
| MIL-B-46506 | Boxes, Ammunition Packing, Wood, Wirebound | | A | Top opening, with or without handles |
| NAVICP Dwg. P069 | Container, Molded, Reusable | 4 | A | For circuit boards and modules; See table C-IV, Type VI |
| NAVICP Dwg. 13414 | Container, Modular, Reusable | 120 | A | For major repairables; See table C-IV, Type VII |
| NAVICP Dwg. 15024 | Container, Shipping and Storage | 40 | A | For gyroscopic instruments; See table C-IV, Type VIII |
| NAVICP Dwg. 15450 | Container, Shipping and Storage | 75 | A | For depot level repairables; see table C-IV, Type X |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-II. Exterior shipping containers - selection by maximum weight of contents and level of packing – Continued.

| Specification | Description | Weight of Contents (lbs., max) | Military Packing Level | Remarks |
|------------------------------|---|-------------------------------------|------------------------|---|
| WRALC Dwg. 11214-5002-100 | Container, Shipping and Storage | 16.5 | A | For gyroscopic instruments; See table C-IV, Type IX |
| WRALC Dwg. 11214-5002-200 | Container, Shipping and Storage | 25 | A | For gyroscopic instruments; see table C-IV, Type IX |
| WRALC Dwg. 11214-5002-300 | Container, Shipping and Storage | 54 | A | For gyroscopic instruments; see table C-IV, Type IX |
| WRALC Dwg. 11214-5002-400 | Container, Shipping and Storage | 91 | A | For gyroscopic instruments; see table C-IV, Type IX |
| ASTM-D5118 | Fiberboard Shipping Boxes Weather resistant | See appropriate table in ASTM-D5118 | B | See table C-III for standard sizes |
| ASTM-D5168 | Boxes, Fiberboard, Corrugated, Triple Wall, Weather Resistant | See ASTM-D5168 | B | |
| ASTM-D6039 | Crates, Wood, Open and Covered Style A Style B | 4,000 | A B | For size and weight restrictions, see ASTM-D6039 |
| ASTM-D6251 | Wood-Cleated Panelboard Boxes Type III Class 1, domestic Class 2, overseas | 1000 1000 | B A | Plywood panels Plywood panels |
| ASTM-D6256 | Wood Cleated Shipping Boxes with Skidded, Load Bearing Bases | 2,500 | A,B | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-II. Exterior shipping containers - selection by maximum weight of contents and level of packing – Continued.

| Specification | Description | Weight of Contents (lbs., max) | Military Packing Level | Remarks |
|----------------------|----------------------|--------------------------------|------------------------|---------------------|
| ASTM-D6880 | Boxes, Wood | | | |
| | Class 1 – Light Duty | 800 | B | Skidded as required |
| Class 2 – Heavy Duty | 1,000 | A | | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-III. Fiberboard container size list.

| Container Inside Dimensions (inches) | National Stock No. | Container Wt. (lbs.) | Container Outside Dimensions (inches) | Container Cube (cu. ft.) | Type | Grade | Class | Style | Variety | Bursting Strength (lbs/in. ²) |
|--------------------------------------|--------------------|----------------------|---------------------------------------|--------------------------|------|-------|-------|-------|---------|---|
| 4x4x12 | 8115-00-418-4660 | .74 | 4.3x4.3x12.5 | .134 | CF | V3c | WR | RSC | SW | 350 |
| 4x4x16 | 8115-00-200-6954 | .72 | 4.3x4.3x16.5 | .177 | CF | V3c | WR | RSC | SW | 350 |
| 5x5x20 | 8115-01-030-3532 | .88 | 5.3x5.3x20.5 | .333 | CF | W5c | WR | RSC | SW | 275 |
| 6x4x8 | 8115-00-190-4888 | .45 | 6.3x4.3x8.5 | .135 | CF | W6c | WR | RSC | SW | 175 |
| 6x6x6 | 8115-00-183-9503 | .52 | 6.3x6.3x6.5 | .149 | CF | W6c | WR | RSC | SW | 175 |
| 6x6x10 | 8115-00-417-9440 | .68 | 6.3x6.3x10.5 | .241 | CF | V3c | WR | RSC | SW | 350 |
| 6x6x18 | 8115-00-190-4920 | 1.00 | 6.3x6.3x18.5 | .425 | CF | V3c | WR | RSC | SW | 350 |
| 6x6x24 | 8115-00-190-4921 | 1.25 | 6.3x6.3x24.5 | .563 | CF | V3c | WR | RSC | SW | 350 |
| 8x4x4 | 8115-00-183-9500 | .38 | 8.3x4.3x4.5 | .093 | CF | W6c | WR | RSC | SW | 175 |
| 8x8x8 | 8115-00-183-9498 | .90 | 8.3x8.3x8.5 | .339 | CF | W5c | WR | RSC | SW | 275 |
| 8x8x10 | 8115-00-183-9499 | 1.02 | 8.3x8.3x10.5 | .419 | CF | W5c | WR | RSC | SW | 275 |
| 8x8x12 | 8115-00-281-3882 | 1.12 | 8.3x8.3x12.5 | .498 | CF | V3c | WR | RSC | SW | 350 |
| 8x8x14 | 8115-01-166-6459 | 1.25 | 8.3x8.3x14.5 | .578 | CF | V3c | WR | RSC | SW | 350 |
| 8x8x16 | 8115-00-190-4936 | 1.35 | 8.3x8.3x16.5 | .658 | CF | V3c | WR | RSC | SW | 350 |
| 8x8x24 | 8115-00-417-9442 | 1.80 | 8.3x8.3x24.5 | .977 | CF | V3c | WR | RSC | SW | 350 |
| 9x6x6 | 8115-00-190-4950 | .66 | 9.3x6.3x6.5 | .220 | CF | W5c | WR | RSC | SW | 275 |
| 9x6x18 | 8115-01-029-6777 | 1.50 | 9.3x6.3x18.5 | .627 | CF | W5c | WR | RSC | SW | 275 |
| 9x9x9 | 8115-01-166-6460 | 1.15 | 9.3x9.3x9.5 | .476 | CF | V3c | WR | RSC | SW | 350 |
| 10x6x4 | 8115-00-183-9496 | .60 | 10.5x6.3x4.5 | .172 | CF | W5c | WR | RSC | SW | 275 |
| 10x8x6 | 8115-00-183-9497 | .90 | 10.5x8.3x6.5 | .328 | CF | W5c | WR | RSC | SW | 275 |
| 10x10x8 | 8115-00-183-9494 | 1.26 | 10.5x10.5x8.5 | .542 | CF | W5c | WR | RSC | SW | 275 |
| 10x10x10 | 8115-00-190-4959 | 1.40 | 10.5x10.5x10.5 | .670 | CF | V3c | WR | RSC | SW | 350 |
| 10x10x12 | 8115-01-034-0370 | 1.50 | 10.5x10.5x12.5 | .798 | CF | V3c | WR | RSC | SW | 350 |
| 10x10x16 | 8115-00-417-9414 | 1.80 | 10.5x10.5x16.5 | 1.053 | CF | V3c | WR | RSC | SW | 350 |
| 11x11x11 | 8115-00-417-9406 | 1.70 | 11.5x11.5x11.5 | .880 | CF | V3c | WR | RSC | SW | 350 |
| 11.25x8.75x4 | 8115-01-012-5003 | .93 | 11.5x9.0x6.5 | .270 | CF | V3c | WR | RSC | SW | 350 |
| 11-1/4x8-3/4x18 | 8115-00-190-4969 | 1.86 | 11.5x9.0x18.5 | 1.108 | CF | V3c | WR | RSC | SW | 350 |
| 12x6x6 | 8115-00-183-9492 | .78 | 12.5x6.3x6.5 | .296 | CF | V3c | WR | RSC | SW | 350 |
| 12x6x12 | 8115-00-190-4974 | 1.15 | 12.5x6.3x12.5 | .570 | CF | W5c | WR | RSC | SW | 275 |
| 12x6x15 | 8115-00-417-9380 | 1.32 | 12.5x6.3x15.5 | .706 | CF | V3c | WR | RSC | SW | 350 |
| 12x9x6 | 8115-01-011-3626 | 1.10 | 12.3x9.3x6.5 | .430 | CF | V3c | WR | RSC | SW | 350 |
| 12x12x4 | 8115-00-190-4860 | 1.35 | 12.5x12.5x4.5 | .407 | CF | W6c | WR | RSC | SW | 175 |
| 12x12x8 | 8115-00-417-9378 | 1.50 | 12.5x12.5x8.5 | .769 | CF | V3c | WR | RSC | SW | 350 |
| 12x12x10 | 8115-00-183-9490 | 1.81 | 12.5x12.5x10.5 | .949 | CF | V3c | WR | RSC | SW | 350 |
| 12x12x12 | 8115-00-183-9491 | 1.97 | 12.5x12.5x12.5 | 1.130 | CF | V3c | WR | RSC | SW | 350 |
| 12x12x14 | 8115-00-409-3807 | 2.14 | 12.5x12.5x14.5 | 1.311 | CF | V3c | WR | RSC | SW | 350 |
| 13x13x13 | 8115-01-166-6461 | 2.48 | 13.3x13.3x13.5 | 1.382 | CF | V3c | WR | RSC | SW | 350 |
| 14x10x6 | 8115-00-495-5458 | 1.35 | 14.5x10.5x6.5 | .573 | CF | V3c | WR | RSC | SW | 350 |
| 14x10x10 | 8115-01-030-3537 | 1.68 | 14.5x10.5x10.5 | .925 | CF | V3c | WR | RSC | SW | 350 |
| 14x12x8 | 8115-00-183-9488 | 1.80 | 14.5x12.5x8.5 | .892 | CF | V3c | WR | RSC | SW | 350 |
| 14x14x12 | 8115-00-183-9489 | 2.22 | 14.5x14.5x12.5 | 1.521 | CF | V3c | WR | RSC | SW | 350 |
| 14x14x14 | 8115-00-417-9321 | 2.68 | 14.5x14.5x14.5 | 1.764 | CF | V3c | WR | RSC | SW | 350 |
| 14x14x16 | 8115-00-585-4906 | 2.75 | 14.5x14.5x16.5 | 2.008 | CF | V3c | WR | RSC | SW | 350 |
| 14x14x18 | 8115-00-417-9320 | 3.00 | 14.5x14.5x18.5 | 2.251 | CF | V3c | WR | RSC | SW | 350 |
| 15x15x10 | 8115-00-417-9318 | 2.55 | 15.5x15.5x10.5 | 1.460 | CF | V3c | WR | RSC | SW | 350 |
| 16x12x8 | 8115-00-183-9487 | 1.93 | 16.5x12.5x8.5 | 1.015 | CF | V3c | WR | RSC | SW | 350 |
| 16x12x12 | 8115-00-418-4653 | 2.28 | 16.5x12.5x12.5 | 1.492 | CF | V3c | WR | RSC | SW | 350 |
| 16x16x12 | 8115-00-451-7853 | 3.09 | 16.5x16.5x12.5 | 1.969 | CF | V3c | WR | RSC | SW | 350 |
| 16x16x16 | 8115-00-190-5002 | 3.50 | 16.5x16.5x16.5 | 2.600 | CF | V3c | WR | RSC | SW | 350 |
| 18x12x12 | 8115-00-514-2409 | 2.50 | 18.5x12.5x12.5 | 1.673 | CF | V3c | WR | RSC | SW | 350 |
| 18x15x10 | 8115-00-190-5007 | 2.81 | 18.5x15.5x10.5 | 1.742 | CF | V3c | WR | RSC | SW | 350 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-III. Fiberboard container size list – Continued.

| Container Inside Dimensions (inches) | National Stock No. | Container Wt. (lbs.) | Container Outside Dimensions (inches) | Container Cube (cu. ft.) | Type | Grade | Class | Style | Variety | Bursting Strength (lbs/in. ²) |
|--------------------------------------|--------------------|----------------------|---------------------------------------|--------------------------|------|-------|-------|-------|---------|---|
| 18x15x15 | 8115-00-417-9292 | 3.34 | 18x5x15.5x15.5 | 2.572 | CF | V3c | WR | RSC | SW | 350 |
| 18x18x12 | 8115-00-183-9482 | 3.64 | 18x5x18.5x12.5 | 2.476 | CF | V3c | WR | RSC | SW | 350 |
| 18x18x18 | 8115-00-428-4185 | 4.38 | 18.5x18.5x18.5 | 3.664 | CF | V3c | WR | RSC | SW | 350 |
| 20x10x10 | 8115-01-166-6462 | 2.05 | 20.5x10.5x10.5 | 1.308 | CF | V3c | WR | RSC | SW | 350 |
| 20x12x12 | 8115-01-008-3645 | 2.60 | 20.3x12.3x12.5 | 1.806 | CF | V3c | WR | RSC | SW | 350 |
| 20x16x16 | 8115-00-275-5777 | 3.90 | 20.5x16.5x16.5 | 3.230 | CF | W6c | WR | RSC | SW | 175 |
| 20x20x12 | 8115-00-428-4183 | 4.30 | 20.5x20.5x12.5 | 3.040 | CF | V3c | WR | RSC | SW | 350 |
| 20x20x20 | 8115-00-428-4158 | 5.35 | 20.5x20.5x20.5 | 4.986 | CF | V3c | WR | RSC | SW | 350 |
| 22x22x12 | 8115-00-428-4145 | 5.00 | 22.5x22.5x12.5 | 3.662 | CF | V3c | WR | RSC | SW | 350 |
| 24x12x12 | 8115-01-166-6464 | 2.90 | 24.5x12.5x12.5 | 2.215 | CF | V3c | WR | RSC | SW | 350 |
| 24x16x12 | 8115-00-183-9481 | 3.80 | 24.5x16.5x12.5 | 2.924 | CF | V3c | WR | RSC | SW | 350 |
| 24x16x16 | 8115-00-292-0123 | 4.32 | 24.5x16.5x16.5 | 3.860 | CF | V3c | WR | RSC | SW | 350 |
| 24x18x18 | 8115-01-163-9189 | 5.00 | 24.5x18.5x18.5 | 4.853 | CF | V3c | WR | RSC | SW | 350 |
| 24x20x16 | 8115-00-417-9236 | 5.30 | 24.5x20.5x16.5 | 4.796 | CF | V3c | WR | RSC | SW | 350 |
| 24x24x10 | 8115-00-428-4124 | 5.45 | 24.5x24.5x10.5 | 3.647 | CF | V3c | WR | RSC | SW | 350 |
| 24x24x12 | 8115-00-174-2354 | 5.75 | 24.5x24.5x12.5 | 4.342 | CF | V3c | WR | RSC | SW | 350 |
| 24x24x16 | 8115-01-119-2523 | 6.05 | 24.5x24.5x16.5 | 5.732 | CF | V3c | WR | RSC | SW | 350 |
| 24x24x20 | 8115-01-166-6451 | 6.70 | 24.5x24.5x20.5 | 7.121 | CF | V3c | WR | RSC | SW | 350 |
| 24x24x24 | 8115-00-417-9416 | 7.62 | 24.5x24.5x24.5 | 8.510 | CF | V3c | WR | RSC | SW | 350 |
| 26x12x8 | 8115-01-166-6450 | 3.00 | 26.5x12.5x8.5 | 1.629 | CF | V3c | WR | RSC | SW | 350 |
| 26x12x10 | 8115-01-166-6449 | 3.30 | 26.5x12.5x10.5 | 2.013 | CF | V3c | WR | RSC | SW | 350 |
| 26x18x18 | 8115-01-166-6454 | 5.50 | 26.5x18.5x18.5 | 5.249 | CF | V3c | WR | RSC | SW | 350 |
| 26x26x20 | 8115-01-166-6463 | 7.00 | 26.5x26.5x20.5 | 8.331 | CF | V3c | WR | RSC | SW | 350 |
| 29x14x14 | 8115-01-166-6447 | 4.00 | 29.5x14.5x14.5 | 3.589 | CF | V3c | WR | RSC | SW | 350 |
| 30x12x6 | 8115-00-190-5017 | 2.61 | 30.5x12.5x6.5 | 1.434 | CF | V3c | WR | RSC | SW | 350 |
| 30x12x12 | 8115-01-166-6448 | 3.50 | 30.5x12.5x12.5 | 2.758 | CF | V3c | WR | RSC | SW | 350 |
| 30x16x16 | 8115-00-292-0120 | 5.00 | 30.5x16.5x16.5 | 4.805 | CF | V3c | WR | RSC | SW | 350 |
| 30x20x12 | 8115-01-163-3446 | 4.80 | 30.5x20.5x12.5 | 4.523 | CF | V3c | WR | RSC | SW | 350 |
| 34x14x10 | 8115-00-564-8053 | 3.75 | 34.5x14.5x10.5 | 3.040 | CF | V3c | WR | RSC | SW | 350 |
| 34x20x15 | 8115-01-166-6455 | 6.00 | 34.5x20.5x16.0 | 6.549 | CF | V3c | WR | RSC | SW | 350 |
| 34x20x20 | 8115-01-166-6456 | 6.50 | 34.5x20.5x20.5 | 8.390 | CF | V3c | WR | RSC | SW | 350 |
| 36x12x12 | 8115-01-166-6457 | 3.82 | 36.5x12.5x12.5 | 3.300 | CF | V3c | WR | RSC | SW | 350 |
| 36x14x14 | 8115-00-190-5020 | 4.70 | 36.5x14.5x14.5 | 4.441 | CF | V3c | WR | RSC | SW | 350 |
| 36x24x22 | 8115-01-166-5118 | 7.20 | 36.5x24.5x22.5 | 11.644 | CF | V3c | WR | RSC | SW | 350 |
| 40x14x14 | 8115-01-166-6452 | 6.00 | 40.5x14.5x14.5 | 4.928 | CF | V3c | WR | RSC | SW | 350 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection.

TYPE I

| PPP-B-1672, Vertical Star (Table J-VII, Code NR) | | | | | |
|---|--|-------------------------------------|--|--|-------------------------------|
| Container ID (inches) (National Stock Number) (Pack Code) | Recommended max. bare item dimensions (in.) | Item weight range (lbs.) | Maximum Shock (G's) Transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 6 x 6 x 10 (8115-00-192-1603) (XA1) | 3 Dia x 6 | 1.0 - 1.5 1.6 - 2.2 2.3 - 3.0 | 30 - 40 25 - 29 30 - 40 | 6.3 x 6.3 x 10.5 | .242 |
| | 3 x 3 x 6 | 1.5 - 4.0 | 30 - 40 | | |
| 8 x 8 x 12 (8115-00-192-1604) (XA2) | 3 x 3 x 8 | 1.5 - 4.0 | 30 - 40 | 8.3 x 8.3 x 12.5 | .499 |
| | 4 Dia x 8 | 3.0 - 7.5 7.6 - 8.5 | 25 - 29 30 - 40 | | |
| | 4 x 4 x 8 | 3.0 - 5.0 5.1 - 7.0 | 25 - 29 30 - 40 | | |
| | 5 Dia x 8 | 3.5 - 5.5 | 30 - 40 | | |
| 10 x 10 x 12 (8115-00-192-1605) (XA3) | 4 Dia x 6 | 2.0 - 3.0 3.1 - 4.5 4.6 - 5.0 | 30 - 40 25 - 29 30 - 40 | 10.5 x 10.5 x 12.5 | .798 |
| | 5 Dia x 6 | 3.0 - 6.0 | 30 - 40 | | |
| | 6 Dia x 6 | 4.5 - 7.0 | 30 - 40 | | |
| | 5 x 5 x 6 | 4.0 - 9.0 | 30 - 40 | | |
| 12 x 12 x 14 (8115-00-134-3655) (XA4) | 5 Dia x 8 | 3.5 - 4.5 4.6 - 8.5 | 25 - 29 20 - 24 | 12.5 x 12.5 x 14.5 | 1.312 |
| | 6 Dia x 8 | 5.0 - 7.0 7.1 - 13.0 | 25 - 29 20 - 24 | | |
| | 5 x 5 x 8 | 3.0 - 5.0 5.1 - 7.0 | 30 - 40 25 - 29 | | |
| | 6 x 6 x 8 | 7.1 - 11.0 | 20 - 24 | | |
| | | 5.0 - 7.0 | 30 - 40 | | |
| | | 7.1 - 10.0 | 25 - 29 | | |
| 10.1 - 12.0 | 20 - 24 | | | | |
| 12 x 12 x 18 (8115-00-050-5237) (XA5) | 5 Dia x 10 | 4.0 - 5.0 5.1 - 11.0 | 25 - 29 20 - 24 | 12.5 x 12.5 x 18.5 | 1.673 |
| | 6 Dia x 10 | 6.0 - 8.0 8.1 - 16.0 | 25 - 29 20 - 24 | | |
| | 5 x 5 x 10 | 4.0 - 6.0 6.1 - 8.0 | 30 - 40 25 - 29 | | |
| | 6 x 6 x 10 | 8.1 - 13.0 | 20 - 24 | | |
| | | 8.0 - 10.0 | 30 - 40 | | |
| | | 10.1 - 14.0 | 25 - 29 | | |
| | | 14.1 - 20.0 | 20 - 24 | | |
| | 14 x 14 x 16 (8115-00-134-3656) (XA6) | 6 Dia x 10 | 6.0 - 15.0 | | |
| 7 Dia x 10 | | 8.0 - 14.0 14.1 - 17.0 | 20 - 24 24 - 29 | | |
| 6 x 6 x 10 | | 17.1 - 20.0 | 30 - 40 | | |
| | | 5.0 - 7.0 | 30 - 40 | | |
| | | 7.1 - 9.0 | 24 - 29 | | |
| 7 x 7 x 10 | | 9.1 - 12.0 | 20 - 24 | | |
| | | 6.5 - 9.0 | 30 - 40 | | |
| | | 9.1 - 12.0 | 25 - 29 | | |
| | | 12.1 - 21.0 | 20 - 24 | | |
| | | 21.1 - 23.0 | 25 - 29 | | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE II

| PPP-B-1672, folding convoluted (Table J-VII, Code NS) | | | | |
|---|--|-------------------------------|--|-------------------------------|
| Container ID (inches) (National Stock Number) (Pack Code) | Recommended max. bare item dimensions (in.) | Typical item weight (lbs.) | Packaged Out- side Dimensions (inches) | Packaged Cube (cu. ft.) |
| 6 x 5 x 2-1/2 (8115-00-787-2142) (XC1) | 5 x 4-1/2 x 1-1/4 | 0.5 | 6.3 x 5.3 x 3.0 | .058 |
| 6 x 5 x 3-1/2 (8115-00-787-2147) (XC2) | 5 x 4-1/2 x 2-1/4 | 1.0 | 6.3 x 5.3 x 4.0 | .078 |
| 9 x 6 x 2-1/2 (8115-00-101-7647) (XC3) | 8 x 5-1/2 x 1-1/4 | 0.9 | 9.3 x 6.3 x 3.0 | .102 |
| 9 x 6 x 3-1/2 (8115-00-101-7638) (XC4) | 8 x 5-1/2 x 2-1/4 | 1.8 | 9.3 x 6.3 x 4.0 | .136 |
| 10 x 10 x 3-1/2 (8115-01-057-1244) (XC9) | 9 x 9-1/2 x 2-1/4 | 1.8 | 10.5 x 10.5 x 4.0 | .256 |
| 12 x 8 x 2-1/2 (8115-00-787-2146) (XC5) | 11 x 7-1/2 x 1-1/4 | 1.8 | 12.5 x 8.3 x 3.0 | .181 |
| 12 x 8 x 3-1/2 (8115-00-787-2148) (XC6) | 11 x 7-1/2 x 2-1/4 | 3.6 | 12.5 x 8.3 x 4.0 | .241 |
| 13 x 13 x 3-1/2 (8115-01-057-1243) (XD1) | 12 x 12-1/2 x 2-1/4 | 4.3 | 13.5 x 13.5 x 4.0 | .422 |
| 16 x 16 x 3-1/2 (8115-01-057-1245) (XD2) | 15 x 15-1/2 x 2-1/4 | 8.6 | 16.5 x 16.5 x 4.0 | .631 |
| 18 x 12 x 2-1/2 (8115-01-019-4085) (XC7) | 17 x 11-1/2 x 1-1/4 | 4.3 | 18.5 x 12.5 x 3.0 | .402 |
| 18 x 12 x 3-1/2 (8115-01-019-4084) (XC8) | 17 x 11-1/2 x 2-1/4 | 8.6 | 18.5 x 12.5 x 4.0 | .536 |
| 24 x 16 x 3-1/2 (8115-01-093-3730) (XD3) | 23 x 15 x 2-1/4 | 10.0 | 24.5 x 16.5 x 4.0 | .936 |

NOTE: Because items assigned to these packs are not of extremely low fragility, dynamic cushioning values have not been determined.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE III

| PPP-B-1672, telescoping encapsulated (Table J-VII, Code NV) | | | | | |
|---|--|-----------------------------------|--|--|-------------------------------|
| Container ID (inches) (National Stock Number) (Pack Code) | Recommended max. bare item dimensions (in.) | Item weight range (lbs.) | Maximum Shock (G's) transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 30 x 16 x 14 (8115-00-516-0242) (XE1) | 24 x 11 x 9 | 28 – 48 49 – 54 | 30 – 39 40 – 50 | 31.0 x 17.0 x 14.5 | 4.423 |
| 32 x 12 x 14 (8115-00-519-1825) (XE2) | 26 x 6 x 8 | 12 – 19 20 – 29 30 – 33 | 30 – 39 25 – 29 40 – 50 | 33.0 x 13.0 x 14.5 | 3.600 |
| 26 x 9 x 9 (8115-01-015-1313) (XE8) | 20 x 5 x 5 | 20 (max.) | 50 (max.) | 27.0 x 10.0 x 9.3 | 1.454 |
| 24 x 14 x 14 (8115-00-550-3558) (XE3) | 18 x 8 x 8 | 13 – 16 17 – 38 | 30 – 39 25 – 29 | 25.0 x 15.0 x 14.5 | 3.147 |
| 20 x 14 x 9 (8115-00-516-0251) (XE4) | 16 x 10 x 5 | 6 – 7 7 – 8 | 30 – 39 40 – 50 | 21.0 x 15.0 x 9.5 | 1.732 |
| 25 x 14 x 14 (8115-00-550-3574) (XE5) | 13 x 7 x 7 | 7 – 14 15 – 16 17 – 19 | 20 – 24 30 – 39 40 – 50 | 26.0 x 15.0 x 14.5 | 3.273 |
| 32 x 18 x 16 (8115-01-015-1315) (XE6) | 24 x 13 x 11 | 80 (max.) | 20 – 24 | 32.5 x 18.5 x 17.0 | 5.916 |
| 34 x 24 x 18 (8115-01-015-1314) (XE9) | 25 x 18 x 12 | 90 (max.) | 35 (max.) | 36.5 x 26.5 x 19.0 | 10.636 |
| 24 x 18 x 16 (8115-01-015-1312) (XE7) | 18 x 13 x 11 | 20 – 39 40 – 50 | 25 – 29 30 – 39 | 25.0 x 19.0 x 16.5 | 4.536 |
| 30 x 27 x 14 (8115-01-094-6520) (XF1) | 24 x 21 x 8 | 26 – 45 46 – 50 | 21 – 28 23 – 30 | 31.0 x 28.0 x 15.0 | 7.535 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE IV

| PPP-B-1672, horizontal star (Table J-VII, Code NW) | | | | | |
|--|--|-----------------------------------|--|--|-------------------------------|
| Container ID (inches) (National Stock Number) (Pack Code) | Recommended max. bare item dimensions (In.) | Item weight range (lbs.) | Maximum Shock (G's) transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 20 x 14 x 14 (8115-01-010-8956) (XG1) | 14 x 5-1/8 x 5- 3/8 | 6 – 14 | 25 – 29 | 20.5 x 14.5 x 14.5 | 2.495 |
| | | 15 – 18 | 30 – 39 | | |
| | | 19 – 21 | 40 – 50 | | |
| | 14 x 7 x 7 | 10 – 14 | 30 – 39 | | |
| | | 15 – 19 | 20 – 24 | | |
| | | 20 – 23 | 25 – 29 | | |
| | | 24 – 26 | 30 – 39 | | |
| | | 27 – 29 | 40 – 50 | | |
| 22 x 16 x 16 (8115-01-006-7257) (XG2) | 16 x 6-3/8 x 6- 3/8 | 8 – 20 | 25 – 29 | 22.5 x 16.5 x 16.5 | 3.545 |
| | | 21 – 27 | 30 – 39 | | |
| | | 28 – 31 | 40 – 50 | | |
| | 16 x 7-1/4 x 7- 1/4 | 11 – 16 | 25 – 29 | | |
| | | 17 – 21 | 20 – 24 | | |
| | | 22 – 24 | 25 – 29 | | |
| | | 25 – 27 | 30 – 39 | | |
| | | 28 – 31 | 40 – 50 | | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE VI

| Molded Reusable Container Assy for Circuit Cards and Modules NAVICP Drawing No. P069 (Table J-VII, Code NY) | | | | | |
|--|---|-----------------------------------|---|--|-------------------------------|
| Container ID (inches) (National Stock Number) | *Recommended max. load size (in.) | Item weight range (lbs.) | Maximum Shock (G's) transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 11.25 x 8.25 x 2.125 (8145-00-260-9556) | 8.5 x 6.0 x 1.0 | 0 - 3 | NOTE: Because items assigned to these packs are not of extremely low fragility, Dynamic cushioning values have not been determined. | 12.0 x 10.0 x 3.0 | 0.208 |
| 11.25 x 8.75 x 4.5 (8145-00-260-9548) | 8.5 x 6.0 x 3.25 | 0 - 3 | | 12.0 x 10.0 x 5.0 | 0.347 |
| 13.25 x 10.75 x 2.125 (8145-00-260-9559) | 10.5 x 8.0 x 1.00 | 0 - 4 | | 14.0 x 12.0 x 3.0 | 0.292 |
| 13.25 x 10.75 x 4.5 (8145-00-260-9562) | 10.5 x 8.0 x 3.25 | 0 - 4 | | 14.0 x 12.0 x 5.0 | 0.486 |
| 6.75 x 5.0 x 2.0 (8145-01-014-0440) | 5.0 x 3.0 x 1.0 | 0 - 2 | | 8.0 x 6.0 x 3.0 | 0.083 |
| 19.75 x 13.75 x 4.5 (8145-01-012-4088) | 17.0 x 11.0 x 2.62 | 0 - 4 | | 21.0 x 15.0 x 5.0 | 0.911 |
| 24.0 x 12.0 x 6.0 (8145-01-164-4073) | 24.0 x 11.0 x 3.0 | 0 - 4 | | 27.0 x 14.5 x 7.0 | 1.586 |

* Includes wrap, barrier, bag, cushioned pouch and other packaging materials as required.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE VII

| Modular Reusable Containers for Packaging Major Repairables NAVICP Drawing No. 13414 (Table J-VII, Code NZ) | | | | | |
|--|---|------------------------------|--|--|-------------------------------|
| Container ID (inches) (National Stock Number) | *Recommended max. load size (in.) | Max. item weight (lbs) | Maximum Shock (G's) transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 10 x 10 x 14 (8145-00-301-2987) | 4 x 4 x 8 | 6.0 | 40 - 50 | 13.0 x 13.0 x 16.0 | 1.565 |
| 10 x 10 x 18 (8145-00-288-1396) | 4 x 4 x 12 | 7.0 | 40 - 50 | 13.0 x 13.0 x 20.0 | 1.956 |
| 14.5 x 13 x 10 (8145-00-553-1539) | 8.5 x 7 x 4 | 9.0 | 40 - 50 | 18.0 x 16.0 x 12.0 | 2.000 |
| 14 x 14 x 12 (8145-00-519-6384) | 8 x 8 x 6 | 11.0 | 40 - 50 | 17.0 x 17.0 x 14.0 | 2.341 |
| 12 x 12 x 18 (8145-00-288-1397) | 6 x 6 x 12 | 11.0 | 40 - 50 | 15.0 x 15.0 x 20.0 | 2.604 |
| 20 x 13 x 12 (8145-00-485-8256) | 14 x 7 x 6 | 17.0 | 40 - 50 | 23.0 x 16.0 x 14.0 | 2.981 |
| 16 x 16 x 15 (8145-00-522-6907) | 10 x 10 x 9 | 20.0 | 40 - 50 | 19.0 x 19.0 x 17.0 | 3.552 |
| 18 x 14.5 x 19 (8145-00-449-8424) | 12 x 8.5 x 13 | 25.0 | 40 - 50 | 21.0 x 18.0 x 21.0 | 4.594 |
| 22.5 x 21 x 11.5 (8145-01-044-3289) | 16.5 x 15 x 5.5 | 33.0 | 40 - 50 | 26.0 x 24.0 x 14.0 | 5.056 |
| 22 x 16 x 17 (8145-00-540-1762) | 16 x 10 x 11 | 31.3 | 40 - 50 | 25.0 x 19.0 x 19.0 | 5.223 |
| 29 x 14.5 x 14 (8145-00-501-9138) | 23 x 8.5 x 8 | 28.0 | 40 - 50 | 32.0 x 18.0 x 16.0 | 5.333 |
| 28 x 18 x 13 (8145-00-549-6647) | 22 x 12 x 7 | 35.0 | 40 - 50 | 31.0 x 21.0 x 15.0 | 5.651 |
| 34 x 18 x 15 (8145-00-536-4925) | 28 x 12 x 9 | 44 | 40 - 50 | 37.0 x 21.0 x 17.0 | 7.644 |
| 30 x 18 x 19 (8145-00-449-8427) | 24 x 12 x 13 | 50 | 40 - 50 | 33.0 x 21.0 x 21.0 | 8.422 |
| 22.5 x 21 x 22.5 (8145-00-499-9808) | 16.5 x 15 x 16.5 | 55 | 40 - 50 | 26.0 x 24.0 x 25.0 | 9.028 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE VII - Continued

| Modular Reusable Containers for Packaging Major Repairables NAVICP Drawing No. 13414 (Table J-VII, Code NZ) | | | | | |
|--|---|---------------------------------|--|--|-------------------------------|
| Container ID (inches) (National Stock Number) | *Recommended max. load size (in.) | Max. item weight (lbs) | Maximum Shock (G's) transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. Ft.) |
| 27 x 27 x 17 (8145-00-485-8250) | 21 x 21 x 11 | 70 | 40 - 50 | 30.0 x 30.0 x 19.0 | 9.896 |
| 28 x 24.5 x 20.5 (8145-01-026-2369) | 22 x 18.5 x 14.5 | 80 | 40 - 50 | 31.0 x 28.0 x 23.0 | 11.553 |
| 40 x 24 x 18 (8145-00-529-8585) | 34 x 18 x 12 | 85 | 40 - 50 | 43.0 x 27.0 x 20.0 | 13.438 |
| 36 x 20 x 27 (8145-01-008-3683) | 30 x 14 x 21 | 120 | 40 - 50 | 39.0 x 23.0 x 29.0 | 15.054 |
| 27 x 27 x 32 (8145-01-010-3776) | 21 x 21 x 26 | 110 | 40 - 50 | 30.0 x 30.0 x 34.0 | 17.708 |

* Includes interior carton and associated blocking and bracing when applicable.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE VIII

| Shipping & Storage Containers for Gyroscopic Instruments NAVICP Drawing No. 15024 (Table J-VII, Code MY) | | | | | | | |
|---|--|--|---|-----------------------------------|---|---|------------------------------|
| Container ID (inches) (National Stock Number) | *Max. load size without handling case (in.) | Handling Case, outside dimensions (National Stock No.) | Item size using handling case | Item Weight Range (lbs.) | Max shock (G's) transmitt ed to item | Packaged outside dimensions (inches) | Packaged cube (cu. ft) |
| 30 x 26.38 x 25.5 (8145-01-016- 3451) | 13 x 9 x 8 | 10.38 x 6.5 x 6.5 (8145-01-016- 3453) | Max Length - 8.38 Max Width - 4.5 Depth Min - 1.69 Max - 3.75 | 0.5 - 10.5 | 15 | 30.4 x 26.8 x 25.6 | 12.070 |
| | | 12.5 x 7.25 x 8 (8145-01-016- 3454) | Max Length - 10.5 Max Width - 5.25 Depth Min - 3.25 Max - 5.25 | | | | |
| | | 14 x 10.38 x 9.75 (8145-01-016- 3455) | Max Length - 12 Max Width - 8.38 Depth Min - 5 Max - 7 | | | | |
| 35 x 27 x 30 (8145-01-016- 3452) | 17.5 x 12.25 x 13 | 18 x 12.25 x 11.75 (8145-01-016- 3456) | Max Length - 16 Max Width - 10.25 Depth Min - 6.9 Max - 9 | 8 - 40 | 15 | 35.4 x 29.0 x 30.4 | 18.061 |
| | | 19 x 14 x 14.25 (8145-01-016- 3445) | Max Length - 17 Max Width - 12 Depth Min - 9.5 Max - 11.5 | | | | |

* Includes wrap and cushioning as required to protect the barrier bag when applicable.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE IX

| Type IX. Shipping and Storage Containers for Avionics Instruments and Shock Sensitive Items; Warner Robins Air Logistics Center Drawing Nos. 11214-5002-100, 11214-5002-200, 11214-5002-300, 11214-5002-400 (Table J-VII, Code WY) | | | | | |
|---|---------------------------------|--------------------------|---|--------------------------------------|-------------------------|
| Container ID (inches) (National Stock Number) | Item Size Max/Min (inches) | Item Weight Range (lbs.) | Maximum Shock (G's) Transmitted to item | Packaged outside dimensions (inches) | Packaged Cube (cu. ft.) |
| 24.5 x 23.25 x 21.75 (8145-01-235-1113) | 10.5 x 9.75 x 9.25/4 x 4 x 5 | 10 - 16.5 | 15 | 27.5 x 26 x 25 | 10.344 |
| 32.5 x 32.25 x 27 (8145-01-235-1112) | 21 x 21 x 15.75/8 x 6 x 5 | 12 - 25 | 15 | 35.25 x 35.25 x 30.25 | 21.752 |
| 32.5 x 32.25 x 27 (8145-01-236-5003) | 21 x 21 x 15.75/12 x 6 x 6.75 | 25 - 54 | 15 | 35.25 x 35.25 x 30.25 | 21.752 |
| 38.5 x 44 x 36 (8145-01-235-1114) | 25 x 32 x 20.8/15 x 8.75 x 7.75 | 40 - 91 | 15 | 41.13 x 37 x 39.13 | 34.461 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX C

TABLE C-IV. Multiapplication container selection - Continued.

TYPE X

| Type X, Modular Reusable Containers for Packaging Depot Level Repairables; NAVICP Drawing No. 15450 (Table J-VII, Code RC) | | | | |
|---|--|-----------------------------------|--|-------------------------------|
| Container NSN | Item Size (in.) | Item Weight Range (lbs.) | Packaged Outside Dimensions (in.) | Packaged Cube (cu. ft.) |
| 8145-01-262-2982 | Min. 8 x 4 x 4 Max. 12 x 8 x 8 | 3 - 10 | 19.0 x 15.0 x 12.0 | 1.979 |
| 8145-01-262-2983 | Min. 12 x 8 x 6 Max. 14 x 12 x 9 | 10 - 20 | 21.0 x 19.0 x 15.0 | 3.464 |
| 8145-01-262-2984 | Min. 14 x 12 x 7 Max. 16.5 x 15 x 10 | 15 - 30 | 23.5 x 22.0 x 16.0 | 4.787 |
| 8145-01-262-2985 | Min. 14 x 12 x 9 Max. 28 x 13 x 12 | 20 - 40 | 35.0 x 20.0 x 18.0 | 7.292 |
| 8145-01-262-2986 | Min. 14 x 14 x 10 Max. 16.5 x 16.5 x 15 | 30 - 60 | 23.5 x 23.5 x 21.0 | 6.711 |
| 8145-01-262-2987 | Min. 14 x 14 x 10 Max. 28 x 21 x 14.5 | 30 - 60 | 35.0 x 28.0 x 20.5 | 11.626 |
| 8145-01-262-2988 | Min. 25 x 14 x 10 Max. 34 x 21 x 14 | 45 - 75 | 41.0 x 28.0 x 20.0 | 13.287 |

APPENDIX D

DEVELOPMENT OF MILITARY PACKAGING REQUIREMENTS
FOR KITS (PARTS AND MODIFICATION)

D.1 SCOPE. This appendix covers the development of military packaging for parts kits and modification kits (see [4.7](#)). This appendix is a mandatory part of this standard. The information contained herein is intended for compliance, as applicable.

D.2 APPLICABLE DOCUMENTS.

This section is not applicable to this appendix.

D.3 PRESERVATION. Military preservation shall be applied to all items within the kits, including Government furnished property (GFP) or spare parts (to be assembled into kits). Methods of preservation shall be determined in accordance with [Appendix A](#) and procedures contained herein. Unless otherwise specified, packaging requirements for parts and modification kits shall be defined in Special Packaging Instructions (SPIs) (see [E.3.2.4](#)).

D.3.1 Consolidation of different items within a method of preservation. Hazardous items will be packaged in the same container only if the commodities are compatible. Items of different physical characteristics may be consolidated within the same method of preservation if all of the following requirements are met:

- a. The items to be consolidated are all part of the same individual kit, identified by a single NSN.
- b. The method of preservation shall afford adequate protection to the most critical item contained therein.
- c. The area of the protective barrier shall not be increased by the addition of noncritical items to the extent that the package life will be shortened due to the increase in water vapor transmission or that a substantial increase in desiccant will be required.
- d. Items of a delicate nature shall not be subjected to damage from rugged items contained within the same package.
- e. Noncritical items of odd shapes or having sharp protrusions will not damage protective barriers.

APPENDIX D

- f. Items of dissimilar metals subject to damage from electrolytic action shall be insulated with suitable material to prevent forming of galvanic cells.
- g. Electromagnetic and electrostatic sensitive items shall be provided protection from degradation with electrostatic or electromagnetic protective materials conforming to military specifications.

D.3.2 Application of preservative compounds or oils.

D.3.2.1 Kits procured for oxygen equipment. No preservative compound or oil shall be applied to any item that may come into contact with oxygen.

D.3.2.2 Preservation procedures. All items are to be thoroughly cleaned and dried in accordance with [5.2.1](#) before application of preservative compounds or oils. In no instance shall a preservative compound or oil be applied over an operational grease or oil.

D.3.2.3 Items susceptible to corrosion (iron, steel, magnesium, etc.). No preservative compound or oil will be applied if application would be harmful to the item. Preservative compounds are preferred; however, preservative oils may be used when compounds are difficult to remove, or are not feasible due to size, configuration or application of the item.

D.4 UNIT PRESERVATION

D.4.1 Physical protection. When kit items require physical protection, cushioning, wraps and containers of the minimum size and weight necessary to afford such protection shall be applied.

D.4.2 Segregation of items within packs. Care will be used to ensure that items which would be difficult to identify by visual observation are kept segregated and individually identified. Segregation of items within a kit shall be accomplished by wraps, bags, boxes, dividers, container separations, tubes, skin or blister packs or other approved means.

D.4.3 Skin packaging. When skin packaging is used for kits, provisions shall be incorporated into the design layout for minimizing the size of the skin pack. This may be accomplished by folding, slotting, scoring, creasing, or perforating the substrate.

D.4.3.1 Skin packaging metals. Segregated metal items coated with preservative shall be wrapped with a greaseproof material unless the skin packaging material, ink, and backing board in contact with the item are noncorrosive and greaseproof. Bare metal items not coated with a

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX D

preservative compound shall be wrapped with a neutral material unless the skin packaging material, ink, and backing board in contact with the item are noncorrosive.

D.4.3.2 Skin packaging shims or gaskets. Kit items such as thin shims or paper gaskets, that cannot be removed from the skin pack without damage to the item shall be placed in a bag or other suitable protective media prior to film application to provide ease of removal.

D.5 PACKING AND MARKING OF KITS. Packing and marking requirements shall be in accordance with [5.3](#), [5.4](#) and [5.5](#).

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX D

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MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

MILITARY PACKAGING DATA FORMS

E.1 SCOPE. This appendix outlines procedures and provides necessary guidance and instructions for the preparation of required military packaging data. This appendix is a mandatory part of this standard. The information contained herein is intended for compliance.

E.2 APPLICABLE DOCUMENTS

E.2.1 General. The documents listed in this section are specified in sections [E.4](#), [E.5](#) and [E.6](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections E.4, E.5 and E.6 of this appendix, whether or not they are listed.

E.2.2 Government documents.

E.2.2.1 Standards. The following standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE STANDARDS

| | | |
|-------------|---|---|
| MIL-STD-129 | - | Military Marking for Shipment and Storage. |
| MIL-STD-961 | - | Defense and Program-Unique Specifications Format and Content. |

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

E.2.2.2 Other Government documents, drawings, and publications. The following Government document forms a part of this document to the extent specified herein. Unless otherwise specified, the issue is that cited in the solicitation or contract.

| | | |
|-----------------|---|--|
| H4/H8 Section A | - | Commercial and Government Entity (CAGE) (Name to Code) |
|-----------------|---|--|

(Copies of this Cataloging Handbook H4/H8 are available from Commander, Defense Logistics Service Center, ATTN: DLSC-WP, Federal Center, Battle Creek, MI 49017-3084.)

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

E.2.3 Non-Government publications. The following document forms a part of this document to the extent specified herein. Unless otherwise specified, the issue of this document is that cited in the solicitation or contract.

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME-Y14.100 - Engineering Drawing and Related Documentation Practices (DoD adopted).

(Application for copies should be addressed to the American Society of Mechanical Engineers, Three Park Avenue, New York, NY 10016-5990.)

E.3 GENERAL REQUIREMENTS

E.3.1 Development of military packaging data. Military packaging data shall be developed for each item entering the military supply system. Data to be submitted by contractors shall be prepared in accordance with the requirements of this standard. Each applicable data item listed on DD Form 2326 ([figure E-1](#)) shall be completed, using the codes of [Appendix J](#) where and when appropriate. Data shall be entered and supplemented as outlined in [E.4.1](#).

E.3.2 Recording military packaging data.

E.3.2.1 Recording of data. Unless otherwise specified by the procuring activity, [figure E-1](#) (DD Form 2326) "Preservation and Packing Data," is the form on which initial entry, or revision to previously established and approved elements, of military packaging data shall be annotated. Data shall be recorded in coded form or in the clear as required, or by reference to specification(s) or Special Packaging Instructions (SPIs). Entries shall be recorded to assure clear, legible reproduction of the data. The contractor may, upon approval of the contracting agency, furnish the data in the form used for his internal operation, or via electronic media, provided there is no change in the sequence and format of figure E-1.

E.3.2.2 National Stock Number (NSN) requirements. When preservation and packing data are submitted on DD Form 2326, NSNs shall be provided in Part A of [figure E-1](#) only.

E.3.2.3 Coded data. Coded data shall be as specified in [E.4](#). If additional codes are needed to specify a requirement, requests for inclusion, with substantiating data, shall be initiated in accordance with the directions contained in [J.3.2.1](#). Until the new requirement is represented by a code symbol in [Appendix J](#), Code Z or ZZ shall be used and details shown as supplemental data.

APPENDIX E

E.3.2.4 Kits (Parts and Modification). Unless otherwise specified, packaging requirements for modification and parts kits will be defined on special packaging instructions (SPIs) (see Appendix D).

E.3.2.5 Special packaging instructions. SPIs shall be prepared in accordance with [E.5](#).

E.4 DETAILED REQUIREMENTS

E.4.1 Development of military packaging data. Packaging data is divided into the following categories:

- Item identification data ([figure E-1](#), Part A)
- Preservation and packing data (figure E-1, Part B)
- Supplemental data (figure E-1, Part C)
- Special packaging instruction data (figure E-1, Part D)

When data is requested it shall be developed as specified in [E.4.2.4](#), [E.4.2.5](#), [E.4.2.6](#), and [E.4.2.7](#). Item identification data shall be developed for all items. Unless otherwise specified, no further data need be developed for common group items. Preservation and packing data, supplemental data, and special packaging instruction data shall be developed for selective and special group items as required. Data elements 29 thru 49 and 79 of [table E-II](#) shall not be provided for special group items, unless otherwise directed by the requiring activity.

E.4.1.1 Procedural specification data. When the packaging of an item can be defined by use of procedural specifications, data elements of table E-II, [table E-IV](#), and [table E-I](#), columns 39-42 need not be developed. The appropriate procedural packaging specification shall be invoked by direct reference as supplemental data (see [table E-III](#), columns 22-80).

E.4.2 Preparation of military packaging data. The detailed guidance in tables E-I through E-IV prescribes the procedures for inserting data on DD Form 2326. This is a multiple use form designed to reduce the amount of work necessary in compiling data relative to packaging of any given item. The form has provisions for:

- Nomenclature
- Manufacturer's Commercial and Government Entity (CAGE) code and design activity's part number
- Approval stamp ([E.6.2](#))
- Configuration item specification number
- Item identification data
- Preservation and packing data
- Supplemental data
- Special packaging instruction data

APPENDIX E

In the detailed guidance below, column numbers refer to the digit position indicators preprinted on [figure E-1](#).

E.4.2.1 Nomenclature. Show item name in the designated block on the figure E-1 format.

E.4.2.2 Manufacturer's Commercial and Government Entity code and part number. Show the Commercial and Government Entity (CAGE) code of the manufacturer and the part number of the item, if any, in the appropriate block(s) on the figure E-1 format.

E.4.2.3 Configuration item (CI). When the contract requires development of a CI specification for the item in accordance with MIL-STD-961, show configuration item specification number for the item in the designated block on the figure E-1 format.

E.4.2.4 Item identification data. The elements of data in table E-I are applicable to the identification and physical characteristics of the item. Information shall be entered on DD Form 2326, Part A as prescribed in [table E-I](#).

E.4.2.5 Preservation and packing data. [Table E-II](#) provides the basic elements of data required in preservation and packing. Information shall be entered on DD Form 2326, Part B as prescribed in table E-II and as specified in [E.4.1](#).

E.4.2.6 Supplemental data. The elements of data in [table E-III](#) are mandatory when supplemental data is required. A "3" in column 80 of tables E-I and E-II indicate supplemental data is required. Supplemental data is pertinent to the packaging process and is either a direct reference to a specific packaging procedural specification or is information that is required in addition to that shown in the preservation and packing data area (Part B of DD Form 2326). Supplemental data shall be recorded on DD Form 2326, Part C as described in table E-III. Narrative shall show only explanatory or instructional type information which directly supplements the elements of the packaging requirements code in the preservation packing data areas (DD Form 2326, Part B). Only 59 digits of supplemental data are permitted for any one item. If the necessary supplemental data would exceed this limit, a SPI shall be prepared in accordance with instructions in E.5 and Part D of DD Form 2326 shall be executed.

E.4.2.7 Special packaging instruction (SPI) data. A SPI will be developed in accordance with [E.5](#) when preservation-packing data and supplemental data do not provide sufficient detail to allow reproduction of the complete package. When a SPI is required, the elements of data in [table E-IV](#) shall be required as applicable. A "4" or "6" in column 80 of [tables E-I](#) and [E-II](#) indicates a SPI is required.

APPENDIX E

E.5 SPECIAL PACKAGING INSTRUCTIONS

E.5.1 General. SPIs shall be prepared when the following conditions exist:

- a. When the packaging code of DD Form 2326 ([figure E-1](#)) does not contain all necessary packaging requirements and
- b. When all necessary packaging requirements for complete fabrication and assembly of the pack cannot be contained in the supplemental data area of DD Form 2326.

E.5.2 Format. SPIs shall be prepared using a digital format and any one or a combination of the following techniques:

- a. Narrative, as appropriate.
- b. Orthographic drawings (prepared in accordance with ASME-Y14.100).
- c. Axonometric drawings (oblique, cabinet, isometric, diametric, trimetric).
- d. Perspective drawings (developed by projection from orthographic drawings, by commercially available scaled grids, or by other methods where a scalable rendering results).
- e. Photo-drawings (high contrast photographs in which all background and nonpertinent information has been removed).
- f. Computer graphics.

E.5.3 Elements. The specific format of a SPI is optional provided all of the requirements of [E.5.1](#) and [E.5.2](#) are met and the ability to universally replicate the package is assured. At a minimum, all SPIs shall include the following mandatory elements:

- a. Part or drawing number.
- b. Commercial and Government Entity (CAGE) Code – Provide the 5-digit numerical code of the packaging design activity as assigned in Cataloging Handbook H4/H8, Commercial and Government Entity, Name to Code.
- c. SPI number – Enter the SPI number provided by the service or agency. The contractor shall enter only when provided by the service or agency.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

- d. National stock number – Provide the 13-position National Stock Number and, when specified, the 2-position Material Management Aggregation Code (MMAC), Service Management Code or Special Material Identification Code (SMIC). If no NSN is available, provide the 5-digit numerical code assigned by Cataloging Handbook H4/H8 to identify the manufacturer of the part and the drawing or part number. Enter multiple NSNs if more than one NSN applies.
- e. Date – Enter the ordinal date, reflecting the 2-position year and 3-position day of the latest revision of the SPI (e.g., Feb. 5, 1999 would be "99036").
- f. Revision – Enter revision symbol as an alphabetic character beginning with an "A" for the first revision. Proceed through the alphabet for each succeeding revision. Letters I, O, Q, S, X and Z shall not be used. Leave blank for original SPIs.
- g. QUP and ICQ – State each in-the-clear.
- h. Unit pack weight – Provide to the nearest one tenth of a pound (e.g., 16.4) (not required for SPIs covering more than one size shipping container).
- i. Unit pack size – Provide to the nearest tenth of an inch in order by length, width, and depth.
- j. Unit pack cube – Provide to the nearest one thousandth of a cubic foot (e.g., 3.155) (not required for SPIs covering more than one size shipping container).
- k. Method of Preservation (MOP) – State MOP in the clear (see [5.2.3](#)).
- l. Cleaning and drying requirements.
- m. Packing – Provide all applicable packing requirements for levels A and B. Closure, sealing and reinforcement shall be as specified in the applicable container specification or supplemental closure requirements document.
- n. Marking – Marking shall be as specified in MIL-STD-129. Special markings (includes opening and closing instructions) must be given in detail when special type containers or securing media are used. When specified, include instructions to mark the SPI number on exterior (other than multiapplication) containers.

E.5.4 Detailed requirements.

APPENDIX E

E.5.4.1 Package assembly instructions. All details required for fabrication of the package, including internal blocking, bracing, or contour supports shall be shown in their relationship to the item being packaged. Sequential detailed packing instructions shall be included in the SPI, as necessary. When the SPI covers blocking and bracing of unpacked items, all details necessary to indicate special handling and storage shall be provided, including instructions for cribbing, hoisting, tie down and supports. Axonometric, scaled perspective, photo drawings or orthographic drawings may be used to show the various components of the package in relation to each other and the contained item. Relationships of the component parts of the package may be shown by exploded or partial exploded views. In most instances clarity is enhanced by showing the item in phantom lines.

E.5.4.2 Bill of materials. The SPI shall include a list of all materials required for complete fabrication and assembly of the package. All items listed on the bill of material shall be identified, whenever possible, to applicable federal or military specifications (or DoD adopted commercial standards) including types, grades, classes, styles, etc. These items shall not be identified by trade name, commercial source, or commercial specification. When an item is proposed for use that is not covered by any federal or military specification, the contractor shall provide sufficient background data to demonstrate the benefits to be derived from its use.

E.5.4.3 Specification containers. Construction details of federal and military specification containers need not be illustrated, except as necessary to clarify details of the package. The specification number and type of container shall be shown. All pertinent details shall be indicated when specification containers are modified. Details for specialized shock mounts, preformed dunnage, etc., that will duplicate information on drawings prepared in accordance with ASME-Y14.100 shall not be shown. However, the engineering drawing numbers shall be indicated.

APPENDIX E

E.6 APPROVAL OF CONTRACTOR DEVELOPED PACKAGING DATA

E.6.1 Procedures for submitting data for approval. The contract, the contractor shall submit the packaging data prepared for each item for approval. This approval shall be obtained prior to production packaging except for deviations which are in compliance with E.6.1.1 and [E.6.1.2](#) below.

E.6.1.1 Approval of data without National Stock Numbers. Forms shall not be submitted for approval of packaging data without a National Stock Number (NSN) unless authorized by the contracting agency or unless emergency shipments are required prior to assignment of an NSN. An emergency situation is defined as a requirement for direct support of a system when a situation such as work stoppage or condition status of the system might otherwise prevent it from performing its mission. Upon receipt of the complete NSN, the contractor shall enter these on the packaging data form and forward one copy to the DoD contracting activity (packaging organization) for approval.

E.6.1.2 Approval of data for emergency shipments. When packaging data approval cannot be obtained prior to initial shipment of material which is directed by an emergency situation, the packaging data may, upon approval of the administrative contracting officer, be submitted to the appropriate office simultaneously with shipment of the material. In no case shall additional shipments of remaining identical items not required for emergency shipments be allowed prior to data submittal without approval of the DoD contracting officer.

E.6.1.3 Approval of data of interest to one DoD agency. All packaging data which are of sole interest to a particular DoD service or agency shall be submitted as applicable to the DoD agency having item management responsibility for approval.

E.6.1.4 Use of background data for approval. The contractor shall make available, when requested by the responsible DoD contracting activity (packaging organization), sufficient background data (test reports, drawings or engineering details) to permit the reviewing activity to determine the adequacy of the contractor-prepared packaging data.

E.6.1.5 Data for common items. Packaging data for common items using predetermined codes shall be reviewed and approved at the option of the responsible DoD contracting activity (packaging organization).

E.6.2 Return of approved data. Upon approval, the DoD contracting activity (packaging organization) shall return one copy of the approved data to the contractor for file. Approval shall be indicated by application of the approval stamp on the applicable forms.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

E.6.3 Authentication. SPIs for hazardous materials shall be authenticated by the responsible DoD activity.

E.6.4 Transmittal of data. The data required by this standard shall be in accordance with the applicable data item description and must be referenced on the applicable Contract Data Requirements List (DD Form 1423). Necessary modification to the data item descriptions must be shown on the DD Form 1423.

E.6.4.1 Military packaging data. Unless otherwise specified on the DD Form 1423, the contractor shall submit two (2) copies of DD Form 2326 (or alternate media, when specified) along with a letter of transmittal showing quantity of items for which forms are being submitted, directly to the DoD contracting activity. The letter of transmittal shall specify the contract and order number and shall list the items for which the forms are submitted. The DoD contracting activity (packaging organization) shall sign and return the letter of transmittal with the approved copies of the data.

E.6.4.2 Special packaging instructions. When special packaging instructions are required, they shall be submitted in the digital format specified by the acquiring activity.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-I. Item identification data for PART A of DD Form 2326.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|------------------------|--|
| 1 | Document identifier | Enter "A" to identify as item identification data. |
| 2-6 | | Reserved for system document control and identification numbers and applicable prefix designations. |
| 7-21 | National stock number | Show the identification number assigned to the item of supply (7-10 for Federal Supply Classification code; 11-19 for National Item Identification Number; when specified, 20-21 for Material Management Aggregation Code (MMAC), Service Management code or Special Material Identification Code (SMIC). When NSN (Columns 7-19) is not available, completion of columns 51-79 is mandatory. |
| 22-26 | Unpackaged item weight | <p>Show actual net weight of item to the nearest one tenth of a pound up to 9,999.9 pounds. Use zeros to fill voids. For items in excess of 9,999.9 pounds, show weight in whole pounds indicated as follows:</p> <p>Show "A" in column 22 and the whole pounds in columns 23-26. The "A" will indicate that the numbers entered are to be multiplied by ten to determine the actual weight (for example, A9999=99,990 pounds).</p> <p>Show "B" in column 22 and the whole pounds in columns 23-26. The "B" will indicate that the numbers entered are to be multiplied by one hundred to determine the actual weight (for example, B9999=999,900 pounds).</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-I. Item identification data for PART A of DD Form 2326 - Continued.

| Column Number | Element of Data | Explanation or Instructions |
|------------------|---|--|
| 22-26 (Cont.) | Unpackaged item weight (Cont.) | Show "C" in column 22 and the whole pounds in columns 23-26. The "C" will indicate that the numbers listed should be multiplied by 1000 to determine the actual weight being entered (for example, C9999=9,999,000 pounds). |
| 27-38 | Unpackaged item dimensions | Show unpackaged item dimensions as configured for packaging to the nearest tenth of an inch in order by length, width, and depth. The largest diameter shall be used to indicate length or width of cylindrical items. Dimensions less than .1 inch show as "0001." Use zeros to fill voids (for example, 0024, 0001) NOTE: Coilable material shall be coiled and the overall coiled dimensions used. |
| 39-42 | Packaging category code | In columns 39-40, show the appropriate two-digit code for the physical and chemical characteristics of the item using table A-I. In column 41, show the one-digit code for weight/size/fragility from table A-II and in column 42 show the one-digit code for preservative from table A-III. |
| 43-44 | Not used | |
| 45-47 | Quantity per unit pack | State quantity per unit pack (QUP) in the clear. |
| 48-50 | Intermediate container quantity | When intermediate containers are used, enter the number of unit packs to be included in the intermediate container in-the-clear up to 100. If there is no requirement for intermediate containers, enter "000". |
| 51-55 | Commercial and Government Entity code of the manufacturer of the part | Enter the 5-digit numerical code, corresponding to the manufacturer of the part, assigned in conformance with Cataloging Handbook H4/H8. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-I. Item identification data for PART A of DD Form 2326 – Continued.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|------------------------|---|
| 56-79 | Drawing or part number | Enter the drawing or part number of the item being packaged, as applicable. These columns may be left blank if NSN information is entered in columns 7-21. |
| 80 | Part indicator | Enter one of the following as appropriate: (a) If only Part A will be used, enter "1". (b) If Parts A and B will be used, enter "2". (c) If Parts A, B, and C will be used, enter "3". (d) If Parts A, B and D will be used, enter "4". (e) If only Parts A and C will be used, enter "5". (f) If Parts A, B, C, and D will be used, enter "6". |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-II. Preservation - Packing data for PART B of DD Form 2326.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|------------------------|---|
| 1 | Document identifier | Enter "B" to identify as preservation-packing data. |
| 2-6 | | Reserved for system document control and identification numbers and applicable prefix designations. |
| 7-21 | National stock number | Show the identification number assigned to the item of supply (7-10 for Federal Supply Classification code; 11-19 for National Item Identification Number; when specified, 20-21 for Material Management Aggregation Code (MMAC), Service Management Code or Special Material Identification Code (SMIC). |
| 22-28 | Not used | |
| 29-30 | Method of preservation | Select appropriate code from tables J-I and J-Ia. Determination of method of preservation shall be based on one of the following: (a) Table A-I. Identify the appropriate method applicable to the item in accordance with 5.2.3. (b) Table A-IV for common group items. |
| 31 | Cleaning procedure | Select appropriate code from table J-II or table A-IV. for common group items. |
| 32-33 | Preservative material | Select appropriate code from table J-III or table A-IV for common group items. |
| 34-35 | Wrap | Select appropriate code from table J-IV or table A-IV for common group items. |
| 36-37 | Cushioning and dunnage | Select appropriate code from table J-V or table A-IV for common group items. |
| 38 | Cushioning thickness | Select appropriate code from table J-VI or table A-IV for common group items. |
| 39-40 | Unit container | Select appropriate code from table J-VII or table A-IV for common group items. Note: If the unit container is also the shipping container, the level of protection limitations of table C-II must be met. |
| 41 | Not used | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-II. Preservation - Packing data for PART B of DD Form 2326 - Continued.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|------------------------|---|
| 42-43 | Intermediate container | Select appropriate code from table J-VII. |
| 44 | Unit container level | Select appropriate code from table J-VIII. |
| 45-46 | Special marking | Select appropriate code from table J-X. When more than one code or when any special marking not included in the table must be specified, show "ZZ" and specify in supplemental data. |
| 47 | Level A packing | Select appropriate code from table J-IX. |
| 48 | Level B packing | Select appropriate code from table J-IXa. |
| 49 | Minimal packing | If applicable, select code from table J-IXb. |
| 50-54 | Unit pack weight | <p>Show actual unit pack weight in-the-clear to the nearest one tenth of a pound up to 9,999.9 pounds. Use zeros to fill voids. For packs in excess of 9,999.9 pounds, show weight in whole pounds indicated as follows:</p> <p>(a) Show "A" in column 50 and the whole pounds in columns 51-54. The "A" will indicate that the numbers entered are to be multiplied by ten to determine the actual weight (for example, A9999=99,990 pounds).</p> <p>(b) Show "B" in column 50 and the whole pounds in columns 51-54. The "B" will indicate that the numbers listed should be multiplied by one hundred to determine the actual weight (for example, B9999=999,900 pounds).</p> <p>(c) Show "C" in column 50 and the whole pounds in columns 51-54. The "C" will indicate that the numbers listed should be multiplied by 1000 to determine the actual weight (for example, C9999=9,999,000 pounds).</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-II. Preservation - Packing data for PART B of DD Form 2326 - Continued.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|------------------------------|--|
| 55-66 | Unit pack size | Show unit container outside dimensions in-the-clear to the nearest tenth of an inch in order by length, width, and depth. Use "0001" to show dimensions less than .1 of an inch. Use zeros to fill voids (for example, "0024", "0001"). |
| 67-73 | Unit pack cube | Show actual cube of the unit pack to the nearest one thousandth of a cubic foot up to 9,999.999 cubic feet. For items with cube in excess of 9,999.999 cubic feet, show X in column 67 and indicate cube in whole cubic feet in columns 68-73. |
| 74-78 | Not used | |
| 79 | Optional procedure indicator | Select appropriate code from table J-VIIIa. |
| 80 | Part indicator | Enter one of the following as appropriate: (a) If Parts A and B will be used, enter "2". (b) If Parts A, B and C will be used, enter "3". (c) If Parts A, B, and D will be used, enter "4". (d) If Parts A, B, C, and D will be used, enter "6". |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-III. Supplemental data for PART C of DD Form 2326.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|---------------------------|--|
| 1 | Document identifier | Enter "C" to identify as supplemental data. |
| 2-6 | | Reserved for system document control and identification numbers and applicable prefix designations. |
| 7-21 | National stock number | Show the identification number assigned to the item of supply (7-10 for Federal Supply Classification code; 11-19 for National Item Identification Number; when specified, 20-21 for Material Management Aggregation Code (MMAC), Service Management Code or Special Material Identification Code (SMIC). |
| 22-80 | In-the-clear instructions | <p>If there is an applicable procedural specification for the item being packaged, and the packaging requirements are adequately defined therein, enter two asterisks followed by the specification number beginning in column 22. For example, the information shall be entered as follows:</p> <p style="text-align: center;">**MIL-DTL-XXXXX</p> <p>Supplemental instructions, such as specific method(s) of preservation, may be added as appropriate.</p> <p>In the absence of an applicable procedural specification, enter descriptive packaging instructions in-the-clear using a maximum of 59 characters.</p> <p>The following are examples of data entry:</p> <p>(a) APPLY PRESERVE 02 ON BARE AREA. (Note that code for appropriate preservative is selected from table J-III)</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-III. Supplemental data for PART C of DD Form 2326 – Continued.

| Column Number | Element of Data | Explanation or Instructions |
|------------------|-----------------|--|
| 22-80 (Cont.) | | <p>(b) CUSHION ENDS WITH BG. (Note that code for appropriate material is selected from table J-V.)</p> <p>(c) PLACE DIPSTICK IN BE BAG AND SECURE TO VALVE. (The code for appropriate bag is selected from table J-VII.)</p> <p>(d) PLACE "<u>XX</u>" UNITS OF DESICCANT IN UNIT CONTAINER. (Note that appropriate units of desiccant are determined per paragraph 5.2.3.7.b.)</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX E

TABLE E-IV. Special packaging instruction data for PART D of DD Form 2326.

| Column Number | Element of Data | Explanation or Instructions |
|---------------|--|---|
| 1 | Document identifier | Enter "D" to identify special packaging instruction data. |
| 2-6 | | Reserved for system document control and identification numbers and applicable prefix designations. |
| 7-21 | National stock number | Show the identification number assigned to the item of supply (7-10 for Federal Supply Classification code; 11-19 for National Item Identification Number; when specified, 20-21 for Material Management Aggregation Code (MMAC), Service Management Code or Special Material Identification Code (SMIC). |
| 22-26 | Packaging design activity code identification number | Enter the 5-digit numerical CAGE code of the packaging design activity, assigned in conformance with Cataloging Handbook H4/H8. |
| 27-36 | SPI number | Enter the SPI number provided by the service or agency. In column 27, one of the following alpha characters will be used: A - Army M – Marine Corps D - DLA N – Navy F - Air Force |
| 37 | Revision | Enter the revision symbol as an alphabetic character beginning with an "A" for the first revision, then proceeding through the alphabet for each succeeding revision, except do not use I, O, Q, S, X and Z. |
| 38-40 | Not used | |
| 41-45 | SPI date | Enter the ordinal date, reflecting the two-position year and three-position day of the last revision of the SPI (for example, April 15, 2003 would be "03105"). Do not use spaces or dashes. |
| 46-61 | Container NSN | Show the National Stock Number of the long-life container required, if applicable. |
| 62-80 | Not used | |

MIL-STD-2073-1E
w/CHANGE 1

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APPENDIX F

MILITARY PACKAGING DESIGN VALIDATION PROVISIONS

F.1 SCOPE. This appendix outlines the procedure for conducting appropriate tests to validate specific military package designs when such testing is required (see [5.6](#)). This appendix is a mandatory part of this standard. The information contained herein is intended for compliance, as applicable.

F.2 APPLICABLE DOCUMENTS

F.2.1 General. The documents listed in this section are specified in sections [F.3](#), [F.4](#), and [F.5](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections F.3, F.4, and F.5 of this appendix, whether or not they are listed.

F.2.2 Government documents.

F.2.2.1 Standards. The following standard forms a part of this document to the extent specified herein. Unless otherwise specified, the issues of this document are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-1660 - Design Criteria for Ammunition Unit Loads.

(Copies of this document are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

F.2.2.2 Other Government documents. The following other Government documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

CODE OF FEDERAL REGULATIONS

29 CFR - Labor
40 CFR - Protection of Environment
49 CFR - Transportation

(Copies of these documents are available online at <http://www.gpoaccess.gov/cfr> or from the Superintendent of Documents, U.S Government Printing Office, North Capital & H Streets, N.W., Washington, DC 20402.)

APPENDIX F

F.2.3 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

INTERNATIONAL DOCUMENTS

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

Dangerous Goods Regulations

INTERNATIONAL MARITIME ORGANIZATION (IMO)

International Maritime Dangerous Goods Code

(These publications are normally available from the organizations that prepare or distribute the documents. They may also be available in or through libraries or other informational services and from commercial booksellers.)

ASTM INTERNATIONAL

ASTM-D4169 - Standard Practice for Performance Testing of Shipping Containers and Systems (DoD adopted).

(Copies of this document are available online at <http://www.astm.org> or from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

F.3 GENERAL

F.3.1 Packaging design validation tests. Except for hazardous materials package testing, packaging design validation tests shall consist of the following tests and examinations in sequence:

- a. The applicable performance tests of ASTM-D4169
- b. The applicable preservation inspections of Appendix G

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX F

F.3.2 Hazardous material. Testing of hazardous material packages shall be in accordance with the applicable requirements for performance packaging contained in the International Air Transport Association (IATA) Dangerous Goods Regulations or the International Maritime Dangerous Goods (IMDG) Code, and with the Code of Federal Regulations (CFR) Title 29, Title 40, and Title 49. These test results shall be documented as specified on the Contract Data Requirements List (see [6.3](#)).

F.3.3 Ammunition unit loads. Ammunition unit load test requirements are stated in MIL-STD-1660.

F.4 TEST METHODS

F.4.1 Container performance tests. The container shall be subjected to the tests specified for Distribution Cycle 18 of ASTM-D4169 and the following Assurance Levels:

- a. For Level A packs – Assurance Level 1.
- b. For Level B packs – Assurance Level 2.

F.4.2 Preservation tests. Preservation tests shall be in accordance with [G.4](#).

F.5 OTHER

F.5.1 Acceptance criteria and disposition of test samples. Procedures as specified in ASTM-D4169 for Government shipments shall apply.

MIL-STD-2073-1E
w/CHANGE 1
APPENDIX F

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APPENDIX G

QUALITY ASSURANCE PROVISIONS

G.1 SCOPE. This appendix outlines the requirements for conducting appropriate quality conformance inspection tests on all military packages delivered under the provisions of this standard. This appendix is a mandatory part of this standard. The information contained herein is intended for compliance, as applicable.

G.2 APPLICABLE DOCUMENTS

G.2.1 General. The documents listed in this section are specified in sections [G.3](#) and [G.4](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections G.3 and G.4 of this appendix, whether or not they are listed.

G.2.2 Government documents.

G.2.2.1 Specifications and standards. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

COMMERCIAL ITEM DESCRIPTION

A-A-3174 - Plastic Sheet, Polyolefin.

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-121 - Barrier Materials, Greaseproof, Waterproof, Flexible, Heat-Sealable.
MIL-PRF-131 - Barrier Materials, Watervaporproof, Greaseproof, Flexible, Heat Sealable.
MIL-D-16791 - Detergents, General Purpose (Liquid, Nonionic).
MIL-PRF-22019 - Barrier Materials, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.
MIL-DTL-22020 - Bags, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.
MIL-PRF-22191 - Barrier Materials, Transparent, Flexible, Heat-Sealable.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX G

DEPARTMENT OF DEFENSE STANDARDS

| | | |
|--------------|---|--|
| MIL-STD-129 | - | Military Marking for Shipment and Storage. |
| MIL-STD-3010 | - | Test Procedures for Packaging Materials. |

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

G.3 GENERAL

G.3.1 Quality system. The contractor's quality system shall be as specified in the contract.

G.3.2 Quality assurance requirements. Quality assurance requirements shall be in accordance with the contract. In addition, the applicable tests in [G.4](#) and [G.5](#) are mandatory.

G.3.3 Sampling.

G.3.3.1 Lot size. An inspection lot shall consist of all items manufactured during one production run and packaged by the same process using the same packaging materials.

G.3.3.2 Sampling for inspection. Completed packs shall be withdrawn from each lot in a random manner to make a representative sample sufficient in size to conduct all applicable inspections and tests as specified in [G.4](#) and [G.5](#).

G.4 PRESERVATION INSPECTIONS

G.4.1 Visual preservation examinations. Visually examine all test packages to determine compliance with the requirements of this standard. Specific defects that indicate quality problems are listed in [table G-I](#).

G.4.2 Leakage test. Requirements for this inspection are based on the method of preservation utilized in the packaging process. Applicable methods of preservation are listed in

APPENDIX G

[table G-II](#). When applicable, the unit pack should be tested for leaks in accordance with one of the following techniques (tests) of Method 5009, MIL-STD-3010. Containers, wraps and cushioning used outside the waterproof or watervaporproof carrier shall be removed prior to testing. The time that the item and all processing materials have been maintained at ambient conditions prior to or during the processing period may be considered a part of the conditioning time.

G.4.2.1 Wetting agent. As an alternative to the use of the aerosol solution recommended by Method 5009 of MIL-STD-3010, a solution of 4 grams of water-soluble detergent, conforming to Type I of MIL-D-16791, per gallon of test water may be used to release entrapped air so that actual leakage of air through the barrier may be detected.

G.4.2.2 Selection of technique. The most appropriate technique will depend principally upon the construction, size and weight of the unit pack and the information needed. The hot water technique is appropriate for large unit packs. The squeeze technique is appropriate for small unit packs constructed of flexible materials such as plastic film. The vacuum retention technique does not specifically locate leaks and may not indicate the existence of tiny leaks in a large unit pack. The submersion (or immersion) technique for detecting water leakage is not as sensitive as the air leakage tests, but it is appropriate to reveal whether or not water might leak into the unit packs and, depending upon the duration of the test, gives some indication of the extent to which the materials used in the pack are waterproof. The pneumatic pressure technique is primarily appropriate for rigid containers. Neither the hot water nor the pneumatic pressure techniques are appropriate for rigid containers that are sealed with tapes; the submersion technique must be used.

G.4.2.2.1 Vacuum retention technique.

G.4.2.2.1.1 Sealed rigid container. When the air in the sealed system has been evacuated to a constant specified pressure, allow the sealed system to remain undisturbed for 10 minutes. Note the pressure on the vacuum pressure gage. Loss of vacuum shall not exceed twenty-five percent of the original vacuum.

G.4.2.2.1.2 Sealed flexible bag. Sufficient air shall be drawn from the bag to cause the bag material to cling snugly to the enclosed item. Allow the bag to remain undisturbed for two hours at ambient temperature. Grasp the bag and draw it away from the item; then release it quickly. The bag shall remain taut and cling to the item. The loss of vacuum shall not cause the flexible bag to lose its tautness.

APPENDIX G

G.4.2.2.2 Submersion (or immersion) technique. After submersion and before opening the sealed system, carefully dry the outside. Open the sealed system and note whether leakage has occurred. There shall be no evidence of moisture within the bag.

G.4.2.2.3 Pneumatic pressure technique. When the sealed system is pressurized to a constant specified pressure and the line to the compressed air supply is closed, read and record the initial pressure. After thirty minutes, read and record the final gage pressure. There shall be no loss of gage pressure. When a water solution or immersion procedure is used or when required to pinpoint leaks, coat surfaces with a soap solution or submerge the system under water. There shall be no evidence of air leakage indicated by soap bubbles increasing in size, being blown away by escaping air, or by the presence of a steady stream of bubbles from any surface.

G.4.2.2.4 Hot water technique. All samples shall be conditioned at ambient conditions at least four hours prior to performing this test. Observe evolution of air bubbles at each position of the sample. There shall not be a steady stream or recurring succession of bubbles from any surface or seam. Bubbles which appear on the surface of the unit pack but are not released or are released at a slowly decreasing rate are not to be construed as indication of failure.

G.4.2.2.5 Squeeze technique (applicable only to flexible specimens). During sealing, as much air as possible shall be entrapped within the flexible bag at ambient conditions. When the bag is squeezed to increase the internal air pressure of the container, there shall not be a steady stream or recurring succession of bubbles from any surface or seam.

G.4.3 Heat-sealed seam test. The heat sealed seam strength test shall be conducted on those methods of preservation as specified in table [G-II](#).

G.4.3.1 Selection of unit pack samples. Sealed unit pack samples shall be selected in accordance with [G.3.3.2](#).

G.4.3.1.1 Alternate unit pack sampling procedure. An empty unit pack shall be used only when the heat sealed unit packs are made with equipment that controls temperature, dwell time, and pressure. The empty unit pack shall be prepared on the same equipment at the start of, mid-point and the end of the daily production run. This procedure shall be followed daily for each run. The machine settings for the empty packs shall be identical to the settings used for the filled packs. In the event an alternate unit pack sample fails the heat seal seam strength test, new unit pack samples shall be selected in accordance with [G.4.3.1](#) from the actual production run and tested.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX G

G.4.3.2 Heat sealed seam strength testing. Seam strength testing shall be in accordance with room temperature testing for fabricated bags and pouches in Method 2024 of MIL-STD-3010. Each unit pack sample selected shall yield at least one specimen from each heat sealed side of the pack. Test specimens shall be 1 inch wide with length dependent on the bag size. Static load weights for barrier materials shall be as follows:

| | |
|---------------|--------------------------------------|
| 36 ± 2 ounces | MIL-PRF-121; MIL-PRF-22019, Type I |
| 50 ± 2 ounces | A-A-3174; MIL-PRF-131; MIL-PRF-22191 |
| 56 ± 2 ounces | MIL-PRF-81705 |

A five percent reduction in static load weight is permitted when the room temperature in the test area exceeds 90° F. Heat seals shall exhibit no separation for the duration of the 5 minute test.

G.5 PACKING INSPECTIONS

G.5.1 Examination procedures. Each sample intermediate or shipping container shall be visually inspected for the following deficiencies:

- Material(s) not as specified.
- Construction not as specified.
- Container/material size not as specified.
- Closure methods not as specified.
- Closure material(s) not as specified.
- Closure locations not as specified.
- Weight exceeds container limit.
- Container inappropriate for Packing Level specified.
- Intermediate container not used for bagged unit pack(s).
- Markings incomplete.
- Markings illegible.
- Markings incorrectly located.

TABLE G-I. Preservation inspection provisions.

| Criteria | Method of Inspection | Method | | | | | | | | | | | | | | |
|--|----------------------|--------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | 10 | 20 | 31 | 32 | 33 | 41 | 42 | 43 | 44 | 45 | 51 | 52 | 53 | 54 | 55 |
| Cleaning materials not as specified | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Cleaning material contaminated | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item not completely cleaned when tested in accordance with Note 1 | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item damaged by action of cleaning process | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item contaminated by handling after cleaning | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item not completely dry | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item damaged by compressed air blast or overheating | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Contaminated compressed air used | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Contaminated wiping cloths used | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Preservative not as specified | Visual | | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Incomplete or non-uniform coverage of preservative | Visual | | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Excessive preservative | Visual | | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Item not thoroughly drained | Visual | | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Wrap not as specified | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Cushioning material not as specified | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Cushioning thickness not as specified | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Projections and sharp edges of item not sufficiently cushioned to prevent damage to item or external media | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Improper application of cushioning, blocking, bracing or bolting | | | | | | | | | | | | | | | | |
| Bolting | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Improper amount of desiccant | Visual | | | | | | | | | | | X | X | X | X | X |
| Desiccant improperly secured | Visual | | | | | | | | | | | X | X | X | X | X |
| Desiccant contacting item | Visual | | | | | | | | | | | X | X | X | X | X |
| Humidity indicator not properly placed | Visual | | | | | | | | | | | X | X | X | X | X |
| Window or gaskets not as specified | Visual | | | | | | | | | X | | | | X | | |
| Unit container not as specified | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Interior unit container corners not blunted | Visual | | | | X | | | | X | | | | X | | | |
| Insufficient material for reclosure of flexible barriers | Visual | | | | | | | | | | | X | X | X | | |
| Improper seal or closure of unit containers | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Excessive air within unit container | Visual | | | X | X | X | X | X | X | X | X | X | X | X | | |
| Excessive looseness in unit container | Shake | X | X | X | X | X | X | X | | X | X | X | X | | X | X |
| Weight and dimensions of unit pack exceeds maximum | Weigh & measure | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Incorrect QUP | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |
| Marking omitted, incorrect, or illegible <u>2/</u> <u>3/</u> <u>4/</u> | Visual | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X |

MIL-STD-2073-1D
 w/CHANGE 1
 APPENDIX G

NOTES:

- 1/ Visual examination for cleanliness shall be performed using a daylight fluorescent tube light source having an 18-inch length (min) and 30 watts (min). The inside surface of the reflector shall be finished in white. The light source shall also be capable of directing light at any angle. All item surfaces, depressions, inside corners and crevices shall be examined for dirt, corrosion, oil, grease or similar foreign residues. Various angles of incident light shall be used while looking for foreign matter. Record whether or not foreign matter was observed.
- 2/ For methods 42 and 52, unit pack marking of MIL-STD-129 shall be applied to the barrier bag as well as the outer container.
- 3/ When a box or container is used to effect the unit pack of methods 31, 33, 41 and 51, unit pack markings of MIL-STD-129 shall be applied to the barrier bag as well as the box specified to effect the unit pack.
- 4/ When the unit pack is also used as the shipping container, then the markings applicable for shipment shall be applied to the exterior container in accordance with MIL-STD-129.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX G

TABLE G-II. Leakage and heat-sealed seam test provisions.

| Method or Submethod | Leak Test (See G.4.2) | Heat-sealed seam test (See G.4.3) |
|---------------------|--------------------------|---|
| 31 | Required | Required <u>1/</u> |
| 32 | Required | Required |
| 33 | Required | Required <u>1/</u> |
| 41 | Required | Required |
| 42 | Required | Required |
| 43 | Required | Required |
| 44 | Required | -- |
| 45 | Required | -- |
| 51 | Required | Required |
| 52 | Required | Required |
| 53 | Required | Required |
| 54 | Required | -- |
| 55 | Required | -- |

NOTES:

1/ A cold-sealed seam test as defined in MIL-DTL-22020 shall be substituted in cases where a VCI treated cold-sealed bag is employed as the unit container.

MIL-STD-2073-1E
w/CHANGE 1
APPENDIX G

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APPENDIX H

PROCEDURES FOR COMPLIANCE WITH CONTAINER
DESIGN RETRIEVAL SYSTEM (CDRS) REQUIREMENTS

H.1 SCOPE. This appendix outlines the procedures to be followed to insure compliance with the requirements of the Container Design Retrieval System (CDRS). This appendix is a mandatory part of this standard. The information contained herein is intended for compliance, as applicable.

H.2 APPLICABLE DOCUMENTS.

This section is not applicable to this appendix.

H.3 DETAILED REQUIREMENTS.

H.3.1 Design search request submittal. After the development activity has established a requirement for a specialized container, the configuration of the contents is reasonably firm, and protection levels have been tentatively established, CDRS services shall be solicited before initiating detailed engineering design of the needed container. The development activity shall: (1) identify packaging requirements for which a specialized reusable container is required, (2) prepare a search request, and (3) submit the search request to the CDRS Management Office (MO), 688 ARSS/DO, 615 Apalachicola Rd, Eglin AFB, FL 32542. DoD in-house container development activities shall submit the search request directly to the CDRS Office. DoD contractors must submit copies of search requests to their respective contract administrative office and as specified on the Contract Data Requirements List (see [6.3](#)).

H.3.2 CDRS Office search response. The CDRS MO will identify reusable specialized container designs and assets suitable to fulfill the requirements of the development activity. The CDRS MO will provide technical guidance on the use of a design(s) retrieved from the CDRS data base and considered technically/logistically suitable to satisfy the new requirement. The CDRS MO will also determine whether or not container assets (conforming to the retrieved design(s)) are available for use in the new program and provide applicable inventory management information to the development activity. The CDRS MO response will be submitted to the requester within 60 days after receipt of the search request and descriptive data. The contractor shall, unless otherwise authorized, withhold container development for the item involved pending receipt of the CDRS search response.

APPENDIX H

H.3.3 Design activity action on CDRS Office response. Upon receipt of response from CDRS MO, the design activity shall initiate appropriate action based upon the CDRS MO proposal and the terms of the contract. Contractor interactions with the government shall be through the Administrative Contracting Officer (and the Acquiring Contracting Officer where appropriate) to ensure that all changes are accomplished in strict accordance with applicable contract terms. Under no circumstances may response from CDRS MO only, without firm direction from the Acquiring Contracting Officer, be interpreted as an instruction from the government to change contract terms or to do work beyond that which is explicitly specified in the contract.

H.3.3.1 Negative response from CDRS Office. If response is negative, the design activity shall complete the allocated baseline for the needed container and, if the end item hardware is to be delivered under the contract, shall proceed with the design, required test and evaluation, and documentation of the new specialized reusable container design in time to meet contract obligations.

H.3.3.1.1 Submittal of container design data. Upon completion of a new or modified container design, including any required testing and documentation, the design activity shall submit design data to CDRS MO for incorporation into the CDRS data base, as specified on the Contract Data Requirements List (see [6.3](#)).

H.3.3.2 Positive response from CDRS Office. When a potentially suitable design(s) is provided by the CDRS MO, the development activity shall obtain (from the cognizant engineering activity) additional data on the proposed design(s) that may be required, and complete an engineering analysis to the extent necessary to determine the feasibility of using the proposed design(s). If a determination is made that the proposed design(s) is not suitable, the development activity shall justify nonselection of the proposed design to the program office, with a copy to CDRS. The cost analysis shall include consideration of the use of any surplus container assets that may be available. If the development activity is a contractor, the approval of the Acquiring Contracting MOs shall be obtained prior to initiation of a new container development effort.

H.3.3.2.1 Item (Inventory) manager notification. Whenever application of the foregoing procedures produces a potential usage for a container already in the DoD inventory, the design activity (through the Administrative Contracting Officer, if a contractor) shall promptly notify the designated inventory (item) manager of such potential usage, inquire as to actual availability of the containers and request a freeze on disposal of these assets.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX H

H.3.3.2.2 Container design agent notification. Where a reusable container design is to be used for a new or existing end item, the design agent for that container shall be promptly informed to ensure that this usage is properly recorded and to ensure adequate configuration management coordination and control in the future. This requirement extends to individual piece parts of the container which are being used as-is in the new design and a new drawing is not being made.

MIL-STD-2073-1E
w/CHANGE 1
APPENDIX H

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MILITARY PACKAGING REQUIREMENT CODES

J.1 SCOPE. This appendix establishes and defines codes to be used in describing military packaging methods and materials when developing packaging data as prescribed in [Appendix E](#). This appendix is a mandatory part of this standard. The information contained herein is intended for compliance.

J.2 APPLICABLE DOCUMENTS

J.2.1 General. The documents listed in this section are specified in section [J.4](#) of this appendix. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in section J.4 of this appendix, whether or not they are listed.

J.2.2 Government documents.

J.2.2.1 Specifications, standards and handbooks. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

FEDERAL SPECIFICATIONS

| | | |
|------------|---|--|
| QQ-A-1876 | - | Aluminum Foil. |
| UU-B-36 | - | Bags, Paper, Grocers. |
| MMM-A-260 | - | Adhesive, Water-Resistant (For Sealing Waterproofed Paper). |
| PPP-B-566 | - | Boxes, Folding, Paperboard. |
| PPP-B-585 | - | Boxes, Wood, Wirebound. |
| PPP-B-676 | - | Boxes, Setup. |
| PPP-B-1055 | - | Barrier Material, Waterproof, Flexible. |
| PPP-B-1672 | - | Boxes, Shipping, Reusable With Cushioning. |
| PPP-C-96 | - | Cans, Metal, 28 Gage and Lighter. |
| PPP-C-795 | - | Cushioning Material, Packaging (Flexible Closed Cell Plastic Film for Long Distribution Cycles). |
| PPP-C-850 | - | Cushioning Material, Polystyrene Expanded, Resilient (for Packaging Uses). |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

- PPP-C-1120 - Cushioning Material, Uncompressed Bound Fiber for Packaging.
- PPP-C-1797 - Cushioning Material, Resilient, Low Density, Unicellular, Polypropylene Foam.
- PPP-T-495 - Tubes, Mailing and Filing

COMMERCIAL ITEM DESCRIPTIONS

- A-A-203 - Paper, Kraft, Untreated.
- A-A-1051 - Paperboard, Wrapping and Cushioning.
- A-A-1249 - Paper, Wrapping, Tissue.
- A-A-1507 - Chipboard.
- A-A-1898 - Cushioning Material, Cellulosic, Packaging.
- A-A-3129 - Cushioning Material, Flexible Open Cell Plastic Film (for Packaging Applications).
- A-A-3174 - Plastic Sheet, Polyolefin.
- A-A-50177 - Paper, Lens.
- A-A-59135 - Packaging Material, Sheet
- A-A-59136 - Cushioning Material, Packaging, Closed Cell Foam Plank.

DEPARTMENT OF DEFENSE SPECIFICATIONS

- MIL-C-104 - Crates, Wood: Lumber and Plywood Sheathed, Nailed, and Bolted.
- MIL-DTL-117 - Bags, Heat Sealable.
- MIL-PRF-121 - Barrier Materials, Greaseproof, Waterproof, Flexible, Heat-Sealable.
- MIL-P-130 - Paper, Wrapping, Laminated and Creped.
- MIL-PRF-131 - Barrier Materials, Watervaporproof, Greaseproof, Flexible, Heat-Sealable.
- MIL-P-149 - Plastic Coating Compound, Strippable (Hot Dipping).
- MIL-DTL-2427 - Box, Ammunition Packing, Wood, Nailed.
- MIL-PRF-3150 - Lubricating Oil, Preservative, Medium.
- MIL-PRF-3420 - Packaging Materials, Volatile Corrosion Inhibitor, Treated, Opaque.
- MIL-C-3774 - Crates, Wood; Open 12,000- and 16,000-Pound Capacity.
- MIL-DTL-6054 - Drum, Metal - Shipping and Storage.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

- MIL-D-6055 - Drum, Metal Reusable, Shipping and Storage (Cap. 88 to 510 cubic inches).
- MIL-DTL-6060 - Bags, Watervaporproof, Heat-Sealable, Complex.
- MIL-PRF-6081 - Lubricating Oil, Jet Engine.
- MIL-PRF-6085 - Lubricating Oil: Instrument, Aircraft, Low Volatility.
- MIL-C-6529 - Corrosion Preventive, Aircraft Engine.
- MIL-PRF-7808 - Lubricating Oil, Aircraft Turbine Engine, Synthetic Base.
- MIL-PRF-7870 - Lubricating Oil: General Purpose, Low Temperature.
- MIL-PRF-8188 - Corrosion-Preventive Oil, Aircraft Turbine Engine, Synthetic Base.
- MIL-C-9897 - Crate, Slotted Angle, Steel or Aluminum, for Lightweight Airframe Components and Bulky Items (for Maximum Loads of 1363 Kgs (3000 Pounds)).
- MIL-PRF-10924 - Grease, Automotive and Artillery.
- MIL-PRF-11264 - Container: Shipping, Reusable, for Tank Automotive Engines, Transmissions, Differentials, Transfers, Final Drives, Drive Axles, and Similar Assemblies.
- MIL-C-11796 - Corrosion Preventive Compound, Petrolatum, Hot Application.
- MIL-PRF-16173 - Corrosion Preventive Compound, Solvent Cutback, Cold Application.
- MIL-C-16555 - Coating Compound, Strippable, Sprayable
- MIL-DTL-17667 - Paper, Wrapping, Chemically Neutral (Non-Corrosive).
- MIL-P-19644 - Plastic Molding Material (Polystyrene Foam, Expanded Bead).
- MIL-PRF-21260 - Lubricating Oil, Internal Combustion Engine, Preservative Break-In.
- MIL-PRF-22019 - Barrier Materials, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.
- MIL-DTL-22020 - Bags, Transparent, Flexible, Sealable, Volatile Corrosion Inhibitor Treated.
- MIL-PRF-22191 - Barrier Materials, Transparent, Flexible, Heat Sealable.
- MIL-PRF-23699 - Lubricating Oil, Aircraft Turbine Engine, Synthetic Base, NATO Code Number 0-156.
- MIL-PRF-23827 - Grease, Aircraft and Instrument, Gear and Actuator Screw.
- MIL-PRF-26514 - Polyurethane Foam, Rigid or Flexible; for Packaging.
- MIL-PRF-32033 - Lubricating Oil, General Purpose, Preservative (Water-Displacing, Low Temperature).
- MIL-B-43666 - Boxes, Shipping, Consolidation.
- MIL-PRF-46002 - Preservative Oil, Contact and Volatile Corrosion-Inhibited.

MIL-STD-2073-1E
w/CHANGE 1

- MIL-PRF-46010 - Lubricant, Solid Film, Heat Cured, Corrosion Inhibiting.
- MIL-PRF-46170 - Hydraulic Fluid, Rust Inhibited, Fire Resistant, Synthetic Hydrocarbon Base.
- MIL-B-46506 - Boxes, Ammunition Packing, Wood, Wirebound.
- MIL-P-53030 - Primer Coating, Epoxy, Water Reducible, Lead and Chromate Free.
- MIL-PRF-81322 - Grease, Aircraft, General Purpose, Wide Temperature Range, NATO Code G-395.
- MIL-PRF-81705 - Barrier Materials, Flexible, Electrostatic Protective, Heat Sealable.
- MIL-DTL-81997 - Pouches, Cushioned, Flexible, Electrostatic-Protective, Transparent.
- MIL-PRF-83282 - Hydraulic Fluid, Fire Resistant, Synthetic Hydrocarbon Base, Metric, NATO Code No. H-537.
- MIL-PRF-83671 - Foam-in-Place Packaging Materials, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

- MIL-STD-129 - Military Marking for Shipment and Storage.

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch> or <https://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

J.2.2.2 Other Government documents, drawings and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

CODE OF FEDERAL REGULATIONS

- 29 CFR - Labor.
- 40 CFR - Protection of Environment.
- 49 CFR - Transportation.

(Copies of these documents are available online at www.gpoaccess.gov/cfr/ or from Superintendent of Documents, U.S. Government Printing Office, North Capital & H Streets, N.W., Washington, DC 20402.)

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

WARNER ROBINS AIR LOGISTICS CENTER DRAWINGS

- 11214-5002-100 - Container, Shipping and Storage.
- 11214-5002-200 - Container, Shipping and Storage.
- 11214-5002-300 - Container, Shipping and Storage.
- 11214-5002-400 - Container, Shipping and Storage.

(These drawings may be obtained from WR-ALC/TILAS, 420 Second St., Suite 100, Robins AFB, GA 31098-1640.)

NAVICP DRAWINGS

- P069 - Container, Molded, Reusable.
- 13414 - Container, Modular, Reusable.
- 15024 - Container, Shipping and Storage.
- 15450 - Container, Modular, Reusable

(These drawings may be obtained from NAVICP (Attn: 0712), 700 Robbins Avenue, Philadelphia, PA 19111-5098.)

J.2.3 Non-Government publications. The following documents form a part of these documents to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

ASTM INTERNATIONAL

- ASTM-D4169 - Shipping Containers and Systems, Shipping, Performance Testing of (DoD adopted).
- ASTM-D4727 - Fiberboard Sheet Stock (Container Grade) and Cut Shapes, Corrugated and Solid (DoD adopted).
- ASTM-D5118 - Boxes, Fiberboard Shipping, Fabrication of (DoD adopted).
- ASTM-D5168 - Containers, Fabrication and Closure of Triple Wall Corrugated Fiberboard (DoD adopted).
- ASTM-D5486 - Pressure Sensitive Tape for Packaging, Box Closure and Sealing (DoD adopted).
- ASTM-D6039 - Crates, Wood, Open and Covered (DoD adopted).
- ASTM-D6251 - Natural Wood-Cleated Panelboard Shipping Boxes.
- ASTM-D6256 - Standard Specification for Wood-cleated Shipping Boxes with Skidded Load Bearing Bases (DoD adopted).

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

ASTM-D6880 - Standard Specification for Wood Boxes.

(Copies of these documents are available online at <http://www.astm.org> or from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

Dangerous Goods Regulations.

(Copies of this document are available online at www.iata.org or from IATA, 800 Place Victoria, PO Box 113, Montreal, Quebec, H4Z 1M1.)

INTERNATIONAL MARITIME ORGANIZATION (IMO)

International Maritime Dangerous Goods Code.

(Copies of this document are available online at www.imo.org or from IMO, 4 Albert Embankment, London, SE1 7SR, United Kingdom.)

AEROSPACE INDUSTRIES ASSOCIATION (AIA)

NAS847 - Caps and Plugs, Protective, Dust and Moisture Seal.

(Copies of this document are available from Aerospace Industries Association, 1000 Wilson Boulevard, Suite 1700 Arlington, VA 22209-3928.)

J.3 GENERAL REQUIREMENTS

J.3.1 Code system. The codes established in this appendix are used in a position and sequence system. Coded data used under this system shall appear in the sequence and the number of positions specified in [Appendix E](#). This system reduces the data to a convenient format capable of being stored and manipulated by existing automated data processing methods and equipment or by manual means.

J.3.2 Procedure and responsibilities for revisions. The procedure and responsibilities set forth below provide a means for incorporating needed additional packaging requirements and codes into the established tables of this appendix with a minimum of delay. This procedure applies only to this appendix.

APPENDIX J

J.3.2.1 Adding codes. Military agencies requiring the addition of a requirement to the tables herein shall request the preparing activity to establish a code for the requirement and publish it in the next regular revision. Requests for additions to the code tables shall include a justification of use (number of acquisitions per year) and approximate number of items to which the requirement will apply. Due to the limitations of the code system, new codes will not be established unless a substantial need is indicated. Copies of all correspondence relative to any code shall be furnished to the departmental custodians concerned. See [Appendix E](#) for use of supplemental data as a means of establishing requirements in lieu of codes.

J.4 DETAILED REQUIREMENTS

J.4.1 General code requirements. The requirements cited in the tables of this appendix will be defined by use of the codes associated therewith. When using these codes, a symbol must be used in each digit position in every field of the total code. To distinguish between alphabetical and numerical "0" and "00", the numeric characters shall be designated as "Ø" and "ØØ" and the alphabetic characters as "O" and "OO". When none of the requirements of the table apply, one of the following codes shall be used:

- a. Use the numerical code "Ø" or "ØØ" (depending on the number of digit spaces in the code field) to indicate that the field does not apply to the package described by the code.
- b. Use the code "Z" or "ZZ" (depending on the number of digit spaces in the code field) to indicate that supplementary or special requirements apply which are not represented by the code symbols. When either of these symbols is used in an acquisition document, details of the requirement shall be provided with the document.

J.4.2 Preservation methods. [Table J-I](#) lists method of preservation codes as established by and described in [5.2.3](#).

J.4.2.1 Specialized preservation. [Table J-Ia](#) lists codes for packaging procedures which are frequently used and would require supplemental data to adequately define the packaging. Use of the specialized preservation code precludes the need to repetitively develop this data as a selective item.

APPENDIX J

J.4.3 Quantity per unit pack. The quantity per unit pack codes shall be as follows:

| <u>Code</u> | <u>Quantity</u> |
|-------------|---|
| In clear | 001 through 999 |
| BLK | Bulk |
| ZZZ | Special requirements – refer to supplemental data, special instructions or drawings provided. |

J.4.4 Cleaning. [Table J-II](#) lists cleaning requirement codes in alphanumerical order.

J.4.5 Preservative. [Table J-III](#) lists contact preservative material codes in alphanumerical order. [Table J-IIIa](#) lists those codes that directly reference a single specification in specification number sequence.

J.4.6 Wrapping material. [Table J-IV](#) lists wrapping material codes in alphanumerical order. [Table J-IVa](#) lists those codes that directly reference a single specification in specification number sequence.

J.4.7 Cushioning and dunnage. [Table J-V](#) lists cushioning and dunnage material codes in alphanumerical order. [Table J-Va](#) lists those codes that directly reference a single specification in specification number sequence.

J.4.8 Thickness of cushioning or dunnage. [Table J-VI](#) defines the required thickness of specified cushioning material. See note in Table J-VI for dunnage applications.

J.4.9 Unit and intermediate container. [Table J-VII](#) lists the unit and intermediate container codes in alphanumerical order. [Table J-VIIa](#) lists those codes that directly reference a single specification in specification number sequence.

J.4.9.1 Options. When the selected code allows an option in the selection of the container, the weight and size limitations of the container specification will apply.

J.4.10 Unit container level and optional procedure indicator codes. [Table J-VIII](#) lists unit container level codes and [table J-VIIIa](#) lists optional procedure indicator codes.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

J.4.11 Unit packs per intermediate container. The quantity of unit packs per intermediate container codes shall be as follows:

| <u>Code</u> | <u>Quantity</u> |
|-------------|--|
| In clear | 000 through 100 |
| AAA | See B.5 |
| XXX | See Method of Preservation |
| ZZZ | Special requirement – see specific drawing or instruction provided |

J.4.12 Intermediate container. The codes for the intermediate containers are the same as the codes used to specify the unit containers and are listed in [table J-VII](#).

J.4.12.1 Intermediate container limitations. Refer to [B.5.2](#).

J.4.13 Packing. The codes that indicate the type of shipping container for military packing are listed in [table J-IX](#) for Level A and [table J-IXa](#) for Level B packing. Codes for minimal packing are listed in [table J-IXb](#).

J.4.14 Special markings. [Table J-X](#) lists the codes for special markings. The special markings are considered an integral part of the total pack required to identify and to protect the contained item during packaging, storage, transit and removal from the pack and must be applied to the containers according to MIL-STD-129. The codes should be used only as they apply to items enclosed within the approved packaging and shall be compatible with the prescribed packaging data.

J.5 CROSS INDEX

J.5.1 Document number to table and code. A cross index that relates each document listed in [Appendix J](#) to the specific table that references the document, and its corresponding code, may be found in [table J-XI](#).

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-I. Methods of preservation codes (see J.4.2).

| Code | Method | Superseded codes from: | |
|------|--|------------------------|-----------------|
| | | MIL-P-116J | MIL-STD-2073-2C |
| 10 | Physical protection | III | 10 |
| 20 | Preservative coating only (with greaseproof wrap, as required) | I | 11 |
| 31 | <u>30 Waterproof protection</u> Waterproof bag, sealed | IC | 2Y |
| 32 | Container, waterproof bag, Sealed | IC-3 | 2D |
| 33 | Greaseproof-waterproof bag, Sealed | IC-2 | 2M |
| 41 | <u>40 Watervaporproof protection</u> Watervaporproof bag, sealed | IC-1 | 2E |
| 42 | Container, watervaporproof bag, sealed, container | IA | 3Y |
| 43 | Floating watervaporproof bag, sealed | IA-8 | 3G |
| 44 | Rigid container (other than metal), sealed | IA-14 | 3Q |
| 45 | Rigid metal container, sealed | IA-16 | 3H |
| 51 | <u>50 Watervaporproof protection with desiccant</u> Watervaporproof bag, sealed | IA-13 | 3T |
| 52 | Container, watervaporproof bag, sealed, container | IA-5 | 3V |
| 53 | Floating watervaporproof bag, sealed | II | 4Y |
| 54 | Rigid container (other than metal), sealed | IIf | 4G |
| 55 | Rigid metal container, sealed | IId | 4Q |
| ZZ | See J.4.1.b | - | 4H |
| | | | 4T |
| | | | 4V |
| | | | - |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1).

| Code | Packaging procedure |
|------|---|
| AE | Seal or plug all openings and preserve by Method 10. |
| AH | Preserve Method 20 as follows: Fog spray or flush internally with preservative indicated by preservation code. All openings shall then be plugged or sealed to prevent entrance of dirt and moisture. Exterior unpainted ferrous metal surfaces shall be coated with a suitable paint or enamel, or coated with cold application, nontacky, corrosion preventive compound conforming to MIL-PRF-16173, Grade 4. |
| AU | Preservative compounds shall not be applied to windings, commutators or peripheries of armatures or rotors. Shafts shall be coated with MIL-PRF-16173, Grade 2 preservative and wrapped with MIL-PRF-121 material, secured in place with ASTM-D5486 tape. Commutators shall be wrapped with MIL-PRF-121 material, held in place with ASTM-D5486 tape. Exposed surfaces of steel collector rings shall be coated with MIL-PRF-16173, Grade 2 preservative. No preservative is required for bronze, brass or corrosion resisting metals. All collector rings shall be wrapped with MIL-PRF-121 material, secured in place with ASTM-D5486 tape. Corrodible surfaces, except shafts, commutators, and collector rings, may be preserved by the use of insulating varnish applied during the manufacturing process. In addition to the foregoing requirements, armatures and rotors shall be wrapped with MIL-PRF-121 material, secured with ASTM-D5486 tape. |
| AW | <p>Preserve in accordance with any of the following alternate methods (used for gaskets and similar items):</p> <ol style="list-style-type: none"> a. Seal in bags conforming to Class B, C or E of MIL-DTL-117, using stiffening material internally if needed to maintain rigidity. b. Preservation method 42 or 44. c. Place between sheet of, or in fold of, corrugated fiberboard of sufficient stiffness to resist bending, overwrap with waterproof wrapping paper conforming to PPP-B-1055 and seal with pressure sensitive tape conforming to ASTM-D5486 or adhesive conforming to MMM-A-260. Authorization to use other waterproof barrier materials may be granted upon request. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1) - Continued.

| Code | Packaging procedure |
|------|---|
| BC | <p>Preserve by Method 20 as follows: Coat all pieces of set with preservative compound conforming to MIL-PRF-16173, Grade 4. Wrap or bag each preserved piece individually in MIL-PRF-121 material. Cushion or segregate individually wrapped or bagged pieces in the storage container to prevent movement and possible physical damage. (Segregated identical pieces, such as buckets and seal strips, are to be kept as close together in the container as possible to facilitate ease of counting.) Individually preserved, wrapped or bagged pieces need not be identified since container markings are in accordance with MIL-STD-129. Itemized packing lists for inclusion within or attachment to the outside of the container shall be furnished in accordance with MIL-STD-129. The lists shall show quantity and nomenclature of all items included in the set. (Used for turbine blade sets and similar items.)</p> |
| BD | <p>Remove parts made of rubber, fiber, or nonmetallic materials adversely affected by preservative compounds and package by Method 41 without a preservative. Preserve metal parts of assembly to conform to the requirements of Method 40. Mark the bag containing nonmetallic parts "Parts for Assembly" and include it within, or securely attached to, the pack containing metal parts in a manner which will assure its being found when the pack is opened. (Use for couplings and similar items.)</p> |
| BL | <p>Plug or seal all openings and preserve using Method 20.</p> |
| DB | <p>Preserve by Method 10 modified as follows: Preserve in transparent barrier bag made of A-A-3174 or Type III MIL-PRF-22191 material. A-A-3174 or MIL-PRF-22191, Type III material, A-A-3129 or PPP-C-795 cushioning shall be used to cushion sharp edges and protrusions of the preserved items. Bag closure shall be made by any suitable means, except that staples shall not be used. When use of a bag is not practicable, the item shall be completely wrapped in the above barrier or cushioning material and secured with pressure sensitive tape. Also, the use of shaped or molded packs utilizing MIL-PRF-22191 or A-A-3174 materials in conjunction with plastic coated board is acceptable provided the pack's cube is not increased and the pack meets the tests specified in Appendix G. Strip or block form of multiple packages shall incorporate provisions for separating unit quantities.</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1) - Continued.

| Code | Packaging procedure |
|------|---|
| DC | <p>Preserve by Method 20 modified as follows: Preserve in a transparent barrier wrap made of Type II, MIL-PRF-22191 barrier material, or bag conforming to Type II, Class C, Style 2 of MIL-DTL-117. MIL-PRF-22191, Type II barrier material shall be used to cushion sharp edges and protrusions of item to prevent bag puncture. A-A-3129 or PPP-C-795 may also be used to cushion sharp edges and protrusions if item is first wrapped in MIL-PRF-22191, Type II barrier material. The bag closure shall be made by any suitable means, except that staples shall not be used. Also, the use of shaped, preformed or molded packages utilizing MIL-PRF-22191 or A-A-3174 materials in conjunction with plastic coated board is acceptable, provided that the package cube is not increased and materials are compatible with preservative specified. However, these packages shall be capable of meeting the tests specified in Appendix G. Strip or block form of multiple packages shall incorporate provisions for separating unit quantities.</p> |
| DR | <p>Preserve by Method 30 as follows: Each unit shall have all internal fluid-carrying passages, which are not prelubricated, filled with the specified preservative, allowing space for internal thermal expansion. If filling is not practical, the unit shall be internally fog-sprayed or flushed, then drained to the drip point. All ports, fittings, openings, etc., shall be capped or plugged with noncorrosive (non-interacting) metal caps or plugs conforming to NAS 847 or equivalent. All hydraulic preservative operating fluid used shall be filtered through a 3 micron absolute filter prior to being used as specified above. Exterior bare metal surfaces, subject to corrosion, shall be coated with compound conforming to MIL-PRF-16173, Grade 2 or MIL-C-11796, Class 3. Unit shall be wrapped with a greaseproof wrap conforming to MIL-PRF-121 or equivalent; seal seams with ASTM-D5486 tape to effect a measure of waterproofness and prevent unwrapping. The unit must be adequately cushioned with material specified and placed in a grade V3c container fabricated in accordance with ASTM-D5118 (as a minimum), Style FOL or CSSC. All seams, corners, and manufacturer's joint shall be tape-sealed with two inch tape conforming to ASTM-D5486, Type III or IV.</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1) - Continued.

| Code | Packaging procedure |
|------|--|
| DW | Preserve by Method 52 as follows: Item shall be cleaned, wrapped, blocked and braced in an interior carton fabricated in accordance with ASTM-D5118, Class domestic. MIL-PRF-131 barrier material, sealed as required, shall be utilized around the first container. The cushioning, to be specified under the cushioning code and in the thickness required to adequately protect the item, shall be placed between the barrier and the outer container. |
| EK | Preserve by Method 10 as follows: Each bolt shall have the shank and threads protected by means of a sleeve extending over the full length of the shank and thread. The sleeve shall be manufactured from paperboard, asphalt impregnated chipboard, or spiral wrap of kraft paper over chipboard, lined with material conforming to MIL-PRF-121. Plastic sleeve coverings may also be used. |
| GS | Preserve by Method 33 (modified) in a transparent, flexible, sealable, volatile corrosion inhibitor treated bag conforming to MIL-DTL-22020. The interleaf furnished inside each Class 2, cold sealable bag shall be withdrawn after inserting item and prior to final sealing in accordance with MIL-DTL-22020. Items with sharp edges or protrusions shall be wrapped with sufficient layers of transparent, flexible, pressure (cold) sealable volatile corrosion inhibitor barrier material conforming to MIL-PRF-22019, Type II to prevent bag puncture. The latex coated (nonprinted) side of the barrier material shall always be facing the item. Alternately, the item may be completely wrapped with transparent, flexible, pressure (cold) sealable volatile corrosion inhibitor barrier material conforming to MIL-PRF-22019, Type II as indicated above and further preserved in a transparent barrier bag conforming to Type II, Class C, Style 2 of MIL-DTL-117. Closure shall be by heat-sealing when this alternate method is used. In addition to markings required elsewhere in the contract, unit identification and caution labels shall be in accordance with MIL-STD-129. |
| GX | Preserve by Method 41 as follows: Items subject to damage by electromagnetic and electrostatic field forces shall be initially wrapped in material conforming to MIL-PRF-81705, Type III, or bags conforming to MIL-DTL-117, Type II, Class H, Style 2, or cushioned in material conforming to A-A-3129, Type I, Grade B or PPP-C-795, Class 2 or PPP-C-1797, Type II, to prevent bag puncture, and unit packed in a heat-sealed bag conforming to MIL-DTL-117, Type I, Class F, Style 1. Reclosable cushioned pouches conforming to MIL-DTL-81997, Type I or II, |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1) - Continued.

| Code | Packaging procedure |
|------|--|
| | <p>may be used in lieu of initial wrap or cushioning. Lead or terminal configurations for all items shall be maintained as manufactured without causing loads or stresses capable of causing damage to the item. Materials used to maintain item position and lead or terminal configuration shall permit item removal without damage to the item. Electrostatic discharge (ESD) sensitive caution labels shall be applied in accordance with MIL-STD-129.</p> |
| HM | <p>Packaging and marking for hazardous materials shall comply with applicable requirements for Performance Oriented Packaging contained in the International Air Transport Association (IATA) Dangerous Goods Regulations or the International Maritime Dangerous Goods Code (IMDG) and with Code of Federal Regulations (CFR) Title 29, Title 40 and Title 49. All performance test requirements shall be supported by certificates and reports attesting to the date and the results obtained from performance oriented packaging testing. The contractor, if not a self-certifier, shall be responsible for assuring that third party sources providing performance testing services are, in fact, registered with the Department of Transportation. The contractor's signed certification that the packaged configuration meets IATA or IMDG requirements shall be incorporated on the DD Form 250, Material Inspection and Receiving Report, and other related acceptance document if the DD Form 250 is not used. All certificates and reports shall be available for inspection by authorized Government representatives for a period of three years.</p> |
| JF | <p>Preserve by Method 10 – Items shall be preserved in a vacuum formed skin pack, formed from either cellulose acetate, cellulose butyrate or cellulose propionate. The material shall be 10 to 15 mils minimum thickness prior to draw and 2 to 4 mils thickness after draw. Class domestic fiberboard meeting the requirements of ASTM-D4727 shall be used as a stiffener.</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Ia. Specialized preservation codes (see J.4.2.1) - Continued.

| Code | Packaging procedure |
|------|---|
| KF | <p data-bbox="349 491 1390 709">Clean each item in accordance with any applicable process. Use non-corrosive material to plug any crevices, holes or cavities. Preserve by directly applying strippable, plastic coating compound (hot dipping) conforming to MIL-P-149 or equivalent to the clean dry metal surface of the item. Apply the compound in such a way that upon removal, no compound will be retained in the voids. The compound shall be a Type II, transparent, cellulose acetate butyrate variety.</p> <p data-bbox="349 751 1390 892">Apply as many layers of the plastic coating compound as necessary to protect the item from contact damage and to seal it from moisture. Wrap the individually coated items in MIL-PRF-121 greaseproof, waterproof, barrier material. (Use on labyrinth rings and similar items in sets.)</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-II. Cleaning procedure codes (see J.4.4).

| Code | Procedure |
|------|--|
| 1 | Any suitable process that is not injurious to the item. |
| Z | Special requirements - See specific instructions or drawings provided. |
| Ø | No requirement. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-III. Contact preservative material codes (see J.4.5).

| Code | Material |
|------|---|
| 01 | MIL-PRF-16173, Grade 1, corrosion preventive, solvent cutback, cold application, hard film |
| 02 | MIL-PRF-16173, Grade 2, corrosion preventive, solvent cutback, cold application, soft film |
| 03 | MIL-PRF-16173, Grade 3, corrosion preventive, solvent cutback, cold application, water displacing soft film |
| 06 | MIL-C-11796, Class 3, light preservative compound, soft film, hot application |
| 07 | MIL-PRF-3150, medium preservative oil, cold application |
| 09 | MIL-PRF-32033, lubricating oil, general purpose preservative (water displacing, low temperature) |
| 10 | MIL-PRF-21260, preservative and break-in lubricating oil, internal combustion engine, Grade 10, 30 or 50 |
| 11 | MIL-PRF-23827, grease, aircraft and instrument, gear and actuator screw |
| 12 | MIL-PRF-81322, grease, aircraft, general purpose |
| 13 | MIL-PRF-10924, grease, automotive and artillery |
| 15 | MIL-PRF-46170, hydraulic fluid, synthetic, rust inhibited, fire resistant |
| 17 | MIL-PRF-6085, lubricating oil, instrument, aircraft, low volatility |
| 19 | MIL-PRF-16173, Grade 4, corrosion preventive, solvent cutback, cold application, transparent, non-tacky |
| 20 | MIL-PRF-46002, preservative oil, contact and volatile corrosion inhibited |
| 21 | MIL-PRF-16173, Grade 5, corrosion preventive, solvent cutback, water displacing soft film, low pressure steam removable |
| 30 | MIL-PRF-46010, corrosion inhibiting lubricant, solid film, heat cured |
| 31 | MIL-C-6529, Type II, corrosion preventive, ready mixed, for reciprocating aircraft engines |
| 32 | MIL-C-6529, Type III, corrosion preventive, ready mixed, for turbojet aircraft engines |
| 33 | MIL-PRF-7808, lubricating oil, synthetic base, for aircraft turbine engines |
| 38 | MIL-P-149, strippable plastic coating (hot dipping) |
| 49 | Vendor's protective grease or oil coating |
| 50 | MIL-PRF-7870, lubricating oil, low temperature |
| 51 | MIL-PRF-6081, lubricating oil, jet engine, Grade 1010 |
| 52 | MIL-PRF-8188, corrosion preventive oil, synthetic base, for aircraft gas turbine engines |
| 56 | MIL-PRF-23699, lubricating oil, synthetic base, for aircraft turbine engines |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-III. Contact preservative material codes (see J.4.5) – Continued.

| Code | Material |
|------|--|
| 65 | MIL-PRF-83282, hydraulic fluid, synthetic, fire retardant |
| 80 | MIL-P-53030, primer coating, epoxy, water reducible |
| 89 | Preserve with normal operating lubricant |
| ZZ | Special requirement – See specific instructions or drawings provided |
| 00 | No requirement |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IIIa. Contact preservative material codes in specification sequence (see J.4.5).

| Specification | Code |
|--|------|
| MIL-P-149, strippable plastic coating (hot dipping). | 38 |
| MIL-PRF-3150, medium preservative oil, cold application. | 07 |
| MIL-PRF-6081, lubricating oil, jet engine, Grade 1010. | 51 |
| MIL-PRF-6085, lubricating oil, instrument, aircraft, low volatility. | 17 |
| MIL-C-6529, Type II, corrosion preventive, ready-mixed, for reciprocating aircraft engines. | 31 |
| MIL-C-6529, Type III, corrosion preventive, ready-mixed, for turbo-jet aircraft engines. | 32 |
| MIL-PRF-7808, lubricating oil, synthetic base, for aircraft turbine engines. | 33 |
| MIL-PRF-7870, lubricating oil, low temperature. | 50 |
| MIL-PRF-8188, corrosion preventive oil, synthetic base, for aircraft gas turbine engines. | 52 |
| MIL-PRF-10924, grease, automotive and artillery. | 13 |
| MIL-C-11796, Class 3, light preservative, soft film, hot application. | 06 |
| MIL-PRF-16173, Grade 1, corrosion preventive, solvent cutback, cold application, hard film. | 01 |
| MIL-PRF-16173, Grade 2, corrosion preventive, solvent cutback, cold application, soft film. | 02 |
| MIL-PRF-16173, Grade 3, corrosion preventive, solvent cutback, cold application, water displacing soft film. | 03 |
| MIL-PRF-16173, Grade 4, corrosion preventive, solvent cutback, cold application, transparent, non-tacky. | 19 |
| MIL-PRF-16173, Grade 5, corrosion preventive, solvent cutback, cold application, water displacing soft film, low pressure steam removable. | 21 |
| MIL-PRF-21260, preservative and break-in lubricating oil, internal combustion engine, Grade 10, 30 or 50. | 10 |
| MIL-PRF-23699, lubricating oil, synthetic base, for aircraft turbine engines. | 56 |
| MIL-PRF-23827, grease, aircraft and instrument. | 11 |
| MIL-PRF-32033, light lubricating and preservative oil, water displacing, low Temperature | 09 |
| MIL-P-46002, preservative, volatile corrosion inhibited. | 20 |
| MIL-L-46010, corrosion inhibiting lubricant, solid film, heat cured. | 30 |
| MIL-H-46170, hydraulic fluid, synthetic, rust inhibited, fire resistant. | 15 |
| MIL-P-53030, primer coating, epoxy, water reducible. | 80 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IIIa. Contact preservative material codes in
specification sequence (see J.4.5) – Continued.

| Specification | Code |
|--|------|
| MIL-PRF-81322, grease, general purpose, aircraft. | 12 |
| MIL-PRF-83282, hydraulic fluid, synthetic, fire retardant. | 65 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IV. Wrapping material codes (see J.4.6).

| Code | Material |
|------|---|
| BA | QQ-A-1876, aluminum foil |
| CA | A-A-203, kraft wrapping paper |
| DA | A-A-1249, paper, tissue |
| EA | MIL-DTL-17667, neutral wrapping paper |
| EB | MIL-DTL-17667, Type I, neutral wrapping paper, flat |
| EC | MIL-DTL-17667, Type II, neutral wrapping paper, creped |
| FA | MIL-P-130, laminated and creped wrapping paper |
| GB | MIL-PRF-121, greaseproof, waterproof barrier |
| GC | MIL-PRF-121, Type I, medium duty, greaseproof, waterproof barrier |
| GH | MIL-PRF-121, Type II, light duty, greaseproof, waterproof barrier |
| JA | A-A-3174, plastic sheet, polyolefin, 2 mil |
| JL | MIL-PRF-22019, transparent volatile corrosion inhibitor treated barrier material |
| JV | MIL-PRF-22191, Type III, transparent waterproof barrier material |
| K3 | MIL-PRF-81705, Type III, Class 1, transparent, electrostatic protective, static shielding, barrier material or MIL-DTL-117, Type II, Class H, Style 2 bag |
| LA | A-A-50177, lens paper |
| MB | MIL-PRF-3420, volatile corrosion inhibitor treated material |
| ZZ | Special requirements – see specific instructions or drawings provided |
| 00 | No requirement |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IVa. Wrapping material codes in specification sequence (see J.4.6).

| Specification | Code |
|--|------|
| A-A-203, kraft wrapping paper | CA |
| A-A-1249, tissue paper | DA |
| A-A-3174, plastic sheet, polyolefin, 2 mil | JA |
| A-A-50177, lens paper | LA |
| QQ-A-1876, aluminum foil | BA |
| MIL-PRF-121, greaseproof, waterproof barrier | GB |
| MIL-PRF-121, Type I, medium duty, greaseproof, waterproof barrier | GC |
| MIL-PRF-121, Type II, light duty, greaseproof, waterproof barrier | GH |
| MIL-P-130, creped paper | FA |
| MIL-PRF-3420, volatile corrosion inhibitor treated material | MB |
| MIL-DTL-17667, neutral wrapping paper | EA |
| MIL-DTL-17667, Type I, flat neutral wrapping paper | EB |
| MIL-DTL-17667, Type II, creped neutral wrapping paper | EC |
| MIL-PRF-22019, transparent VCI-treated barrier material | JL |
| MIL-PRF-22191, Type III, transparent waterproof barrier material | JV |
| MIL-PRF-81705, Type III, class 1, transparent, electrostatic protective, static shielding barrier material or MIL-DTL-117, Type II, Class H, Style 2 bag | K3 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-V. Cushioning and dunnage material codes (see J.4.7).

| Code | Material |
|------|--|
| AD | Cushion, anchor, block or brace as required. |
| BG | A-A-1898, Grade II, water resistant cellulosic cushioning |
| BN | PPP-C-850, polystyrene cushioning |
| DA | A-A-1051, paperboard cushioning |
| FA | PPP-C-1120, Class A, water resistant bound fiber |
| FE | PPP-C-1120, Type II, Class A, medium soft density, water resistant bound fiber |
| FH | PPP-C-1120, Type III, Class A, medium firm density, water resistant bound fiber |
| FL | PPP-C-1120, Type IV, Class A, firm density, water resistant bound fiber |
| GA | A-A-59136, cushioning material, closed cell, foam plank |
| GC | MIL-P-19644, expanded polystyrene foam |
| GD | MIL-PRF-26514, Type I, Class 1, rigid polyurethane foam |
| GE | MIL-PRF-26514, Type I, Class 2, Grade A, flexible polyurethane foam, light load range |
| GF | MIL-PRF-26514, Type I, Class 2, Grade B, flexible polyurethane foam, medium load range |
| GH | MIL-PRF-26514, Type I, Class 2, Grade C, flexible polyurethane foam, heavy load range |
| GT | PPP-C-1797, polypropylene foam cushioning |
| HA | A-A-1507, chipboard sheet used as a stiffener on one side of item |
| HB | A-A-1507, chipboard sheet used as a stiffener on both sides of item |
| HD | A-A-1507, chipboard sheet used as pads, cells, die cuts or sleeves |
| JA | ASTM-D4727, domestic fiberboard used as a stiffener on one side of item |
| JB | ASTM-D4727, domestic fiberboard used as a stiffener on both sides of item |
| JC | ASTM-D4727, domestic fiberboard used as pads, cells, die cuts or sleeves |
| LC | PPP-C-795, Class 1, cellular plastic film cushioning |
| LK | Wood blocking and bracing, fasteners, or steel strapping, for tie-down purposes. Rubber tired wheels shall be blocked clear of the floor of the crate or skid and shall not be load bearing. |
| LN | Plastic containers (vials, boxes, etc.) shall be constructed of rigid, transparent material that, if applicable, is resistant to any lubricant or preservative being used |
| LT | PPP-C-795, Class 2, antistatic cellular plastic film cushioning |
| MA | MIL-PRF-83671, Class 2, Grade A, flexible foam-in-place polyurethane |
| MB | MIL-PRF-83671, Class 1, rigid foam-in-place polyurethane |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-V. Cushioning and dunnage material codes (see J.4.7) – Continued.

| Code | Material |
|------|---|
| MD | MIL-PRF-83671, Class 2, Grade B, flexible foam-in-place polyurethane |
| NA | PPP-C-795, cellular plastic film cushioning; or A-A-3129, open cell plastic cushioning; or PPP-C-1797, polypropylene foam cushioning; or A-A-59136, polyethylene foam cushioning |
| NB | A-A-3129, Type I, Grade B, anti-static open cell plastic cushioning; or PPP-C-1797, Type II, polypropylene foam cushioning. Other electrostatic free cushioning is acceptable provided it meets the static decay rate test requirement of A-A-3129. |
| NG | A-A-3129, open cell plastic cushioning |
| NS | Weather resistant fiberboard meeting the requirements of ASTM-D4727 used as pads, cells, die cuts or sleeves; or plastic molding material conforming to MIL-P-19644; or polyurethane foam conforming to MIL-PRF-26514 |
| P4 | MIL-DTL-81997, cushioned pouch, electrostatic protective, transparent |
| P5 | ASTM-D5168, triple wall fiberboard used as pads, cells, sleeves, or die-cuts |
| P6 | A-A-59135, packaging material, sheet |
| ZZ | Special requirements. See specific instructions or drawings provided. |
| 00 | No requirement |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-Va. Cushioning and dunnage material codes in specification sequence (see J.4.7).

| Specification | Code |
|--|------|
| A-A-1051, paperboard cushioning | DA |
| A-A-1507, chipboard sheet as a stiffener on one side of the item | HA |
| A-A-1507, chipboard sheet as a stiffener on both sides of item | HB |
| A-A-1507, chipboard sheet used as pads, cells, die cuts or sleeves | HD |
| A-A-1898, Grade II, water resistant cellulosic cushioning | BG |
| A-A-3129, open cell plastic cushioning | NG |
| A-A-59135, packaging material, sheet | P6 |
| A-A-59136, cushioning material, closed cell, foam plank | GA |
| PPP-C-795, Class 1, cellular plastic film cushioning | LC |
| PPP-C-795, Class 2, anti-static cellular plastic film cushioning | LT |
| PPP-C-850, polystyrene cushioning | BN |
| PPP-C-1120, Class A, water resistant bound fiber | FA |
| PPP-C-1120, Type II, Class A, medium soft density, water resistant bound fiber | FE |
| PPP-C-1120, Type III, Class A, medium firm density, water resistant bound fiber | FH |
| PPP-C-1120, Type IV, Class A, firm density, water resistant bound fiber | FL |
| PPP-C-1797, polypropylene foam cushioning | GT |
| PPP-P-19644, expanded polystyrene foam | GC |
| MIL-PRF-26514, Type I, Class 1, rigid polyurethane foam | GD |
| MIL-PRF-26514, Type I, Class 2, Grade A, flexible polyurethane foam, light load range | GE |
| MIL-PRF-26514, Type I, Class 2, Grade B, flexible polyurethane foam, medium load range | GF |
| MIL-PRF-26514, Type I, Class 2, Grade C, flexible polyurethane foam, heavy load range | GH |
| MIL-DTL-81997, cushioned pouch, electrostatic protective, transparent | P4 |
| MIL-PRF-83671, Class 1, rigid foam-in-place polyurethane | MB |
| MIL-PRF-83671, Class 2, Grade A, flexible foam-in-place polyurethane | MA |
| MIL-PRF-83671, Class 2, Grade B, flexible foam-in-place polyurethane | MD |
| ASTM-D4727, domestic fiberboard as a stiffener on one side of item | JA |
| ASTM-D4727, domestic fiberboard as a stiffener on both sides of item | JB |
| ASTM-D4727, domestic fiberboard used as pads, cells, die cuts or sleeves | JC |
| ASTM-D5168, triple wall fiberboard used as pads, cells, sleeves, or die-cuts | P5 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VI. Thickness of cushioning or dunnage codes (see J.4.8).

| Code | Minimum Thickness | Code | Minimum Thickness |
|------|--------------------|------|---|
| Ø | Not applicable | M | 3 inches thick |
| A | 1/4 inch thick | N | 3-1/4 inches thick |
| B | 1/2 inch thick | P | 3-1/2 inches thick |
| C | 3/4 inch thick | Q | 3-3/4 inches thick |
| D | 1 inch thick | R | 4 inches thick |
| E | 1-1/4 inches thick | S | 4-1/4 inches thick |
| F | 1-1/2 inches thick | T | 4-1/2 inches thick |
| G | 1-3/4 inches thick | U | 4-3/4 inches thick |
| H | 2 inches thick | V | 5 inches thick |
| J | 2-1/4 inches thick | W | 5-1/4 inches thick |
| K | 2-1/2 inches thick | Z | Special requirements – See specific instructions or drawings provided |
| L | 2-3/4 inches thick | | |

Note: The above table lists minimum thicknesses. Additional cushioning may be used as dunnage if required to fill any voids in containers resulting from use of oversized unit containers.

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VII. Unit and intermediate container codes (see J.4.9 or J.4.12).

| Code | Container |
|------|---|
| 10 | Any suitable container included in this table may be used (see J.4.9.1). |
| A1 | Bags made of material conforming to MIL-P-130, MIL-DTL-17667, MIL-PRF-121, or any material authorized by MIL-DTL-117. Closure may be by staples, tape, adhesive or heat seal. |
| A2 | Any bag or sack used by the vendor. |
| AN | UU-B-36, bags, paper grocers |
| B2 | MIL-DTL-117, Type II, Class C, Style 3, heavy duty, waterproof, greaseproof, one side opaque and other side transparent bag |
| B3 | MIL-DTL-117, Type I, Class E, Style 3, heavy duty, watervaporproof, greaseproof, one side opaque and other side transparent bag. |
| B9 | MIL-DTL-117, Type I, Class F, Style 1, heavy duty, watervaporproof, electrostatic protective, opaque bag. |
| BD | MIL-DTL-117, bag. |
| BE | MIL-DTL-117, Type II, Class C, Style 1, heavy duty, waterproof, greaseproof, opaque bag. |
| BL | MIL-DTL-117, Type III, Class B, Style 2, heavy duty, waterproof, transparent bag. |
| BS | MIL-DTL-117, Type I, Class E, Style 1, heavy duty, watervaporproof, greaseproof, opaque bag. |
| BT | MIL-DTL-22020, bag, transparent, heat sealable, VCI treated. |
| BV | MIL-DTL-117, Type III, Class C, Style 1, medium duty, waterproof, greaseproof, opaque bag. |
| D1 | PPP-B-566 or PPP-B-676, folding or setup box. |
| D3 | PPP-B-566, PPP-B-676, or ASTM-D5118, folding, setup or fiberboard box. |
| D4 | Vendor's setup or folding box. |
| DA | PPP-B-566, folding paperboard box. |
| DE | PPP-B-676, setup box. |
| DO | Any suitable fiber box included in this table may be used (see J.4.9.1). |
| DP | ASTM-D5168, box, triple wall, fiberboard. |
| DQ | ASTM-D5168, Class 1, non-weather resistant triple wall fiberboard box. |
| DR | ASTM-D5168, Class 2, weather resistant triple wall fiberboard box. |
| E5 | ASTM-D5118, fiberboard box. |
| E6 | Vendor's fiberboard box. |
| E7 | ASTM-D5118, Type CF, Class domestic, single wall, corrugated fiberboard box. |
| E8 | ASTM-D5118, Type CF, Class domestic, double wall, corrugated fiberboard box. |
| E9 | ASTM-D5118, Class weather resistant fiberboard box; or PPP-B-566, water resistant folding box; or PPP-B-676, water resistant setup box. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VII. Unit and intermediate container codes (see J.4.9 or J.4.12) – Continued.

| Code | Container |
|------|--|
| EC | ASTM-D5118, Type CF, Class domestic, corrugated fiberboard box. |
| ED | ASTM-D5118, Type CF, Class weather resistant, corrugated fiberboard box. |
| EE | ASTM-D5118, Type CF, Class weather resistant, single wall, corrugated fiberboard box. |
| EF | ASTM-D5118, Type CF, Class Weather Resistant, single wall, Full Telescoping container. |
| EG | ASTM-D5118, Type CF, Class Weather Resistant, double wall, Full Telescoping container. |
| EN | ASTM-D5118, Type SF, Class domestic, solid fiberboard box. |
| EP | ASTM-D5118, Type SF, Class weather resistant, solid fiberboard box. |
| F2 | ASTM-D6251, Type III, Class 2, overseas cleated plywood box or ASTM-D6880, Class 2, heavy duty nailed wood box. |
| F3 | ASTM-D6251, Type III, Class 1, domestic cleated plywood box or ASTM-D6880, Class 1, light duty nailed wood box. |
| F5 | Vendor's wood box. |
| F6 | ASTM-D6251, Type III, Treatment B, Style I or J, cleated plywood box, surface treated in accordance with the requirements of the specification. |
| F7 | ASTM-D6251, Type III, or ASTM-D6880, heavy or light duty, determined by shipment destination. Provided with nominal 2" x 4" skid. Box provided with an inspection door, located for clear reading of the humidity indicator, for Method 54 only. Inspection door shall be hinged, cleated or sealed (similar to inspection door specified in MIL-C-104). Wood and plywood boxes shall have top panels secured with wood screws and boxes banded. The top, one side, and one end of the box shall be marked "REUSABLE CONTAINER AND CUSHIONING -USE FOR RETURN OF NRFI ASSEMBLY" with black letters, minimum 2" high. In addition, mark box "TO OPEN - USE SCREWDRIVER" with one inch minimum high letters. Letter sizes may be appropriately reduced in proportion to size of container. |
| F9 | Shallow box, constructed of plywood and wood as follows: Sides and ends of one piece of lumber, 3/4 inch minimum thickness. Top and bottom of one piece standard grade 3/8 inch plywood with exterior weather-resistant glue. End cleats shall run across the grain of the ends and shall extend within 1/8 inch of the outside surface of the top and bottom. Sides shall extend over the cleats. Battens shall be applied in accordance with ASTM-D6880 except exterior battens or cleats shall not be used on the top. |
| FA | ASTM-D6880, wood box. |
| FB | ASTM-D6880, Class 1, light duty wood box. |
| FC | ASTM-D6880, Class 2, heavy duty wood box. |
| FD | ASTM-D6251, Type III, wood cleated plywood box |
| FF | ASTM-D6251, Type III, Class 2, wood cleated plywood box, overseas |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VII. Unit and intermediate container codes (see J.4.9 or J.4.12) – Continued.

| Code | Container |
|------|--|
| FG | ASTM-D6251, Type III, Class 1, wood cleated plywood box, domestic |
| FL | ASTM-D6251, Type II, Class 1, domestic, wood-cleated panelboard box. |
| FO | Any suitable wood box included in this table may be used (see J.4.9.1). |
| FU | ASTM-D6256, wood-cleated skidded box, load bearing base. |
| FV | ASTM-D6256, Class 1, domestic, wood-cleated skidded box. |
| FW | ASTM-D6256, Class 2, overseas, wood-cleated skidded box. |
| GB | ASTM-D6256, Class 1 or 2. Provide box with inspection door located for clear reading of the humidity indicator for Method 54 packages only. The inspection door shall be hinged, cleated and sealed (similar to inspection door specified by MIL-C-104). The top, one side and one end of the shipping container shall be marked "REUSABLE CONTAINER – USE FOR RETURN OF NRFI ASSEMBLY" in black letters, minimum 2" high. |
| HA | PPP-B-96, metal can. |
| K1 | MIL-DTL-6054 or MIL-D-6055, metal reusable drum, depending upon size or capacity limits of container. |
| KE | MIL-DTL-6054, reusable metal drum. |
| KF | MIL-D-6055, reusable metal drum (capacity from 88 to 510 cu. in.). |
| MA | MIL-C-104, wood crate, lumber or plywood sheathed, nailed or bolted. |
| MB | MIL-C-104, Type I, Class 1, nailed wood crate, lumber sheathed. |
| MC | MIL-C-104, Type II, Class 1, bolted wood crate, lumber sheathed. |
| MF | MIL-C-104, Type I, Class 2, nailed wood crate, plywood sheathed. |
| MG | MIL-C-104, Type II, Class 2, bolted wood crate, plywood sheathed. |
| MH | MIL-C-104, Type II, Class 1 or 2, bolted wood crate, provided with lifting attachments and an inspection port (Method 54 packages only). The top, one side and one end of the crate shall be marked "REUSABLE CONTAINER – USE FOR RETURN OF NRFI ASSEMBLY" with black letters a minimum of two inches high. |
| MO | Any suitable wood crate included in this table may be used (see J.4.9.1). |
| MV | ASTM-D6039, open and covered wood crate. |
| MY | NAVICP Drawing No. 15024, for shipping and storage of gyroscopic instruments. |
| NO | ASTM-D5118, Type CF, Class weather resistant, double wall, corrugated fiberboard box. |
| NR | PPP-B-1672, Type I, vertical star cushioning in reusable box. |
| NS | PPP-B-1672, Type II, folding convoluted cushioning in reusable box. |
| NV | PPP-B-1672, Type III, telescoping encapsulated cushioning in reusable box. |
| NW | PPP-B-1672, Type IV, horizontal star cushioning in reusable box. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VII. Unit and intermediate container codes (see J.4.9 or J.4.12) – Continued.

| Code | Container |
|------|---|
| NY | NAVICP Drawing No. P069, molded reusable container for circuit cards and modules. |
| NZ | NAVICP Drawing No. 13414, modular reusable container for packaging major repairables. |
| P4 | MIL-DTL-81997, cushioned pouch, electrostatic protective, transparent |
| RC | NAVICP Drawing No. 15450, modular reusable container for packaging depot level repairables. |
| RD | PPP-B-585, wirebound wood box. |
| RH | MIL-DTL-2427, ammunition box, nailed wood. |
| RJ | MIL-B-46506, ammunition box, wirebound wood. |
| RK | MIL-PRF-11264, reusable wood containers, heavy duty. |
| SD | MIL-DTL-117, Type II, Class C, Style 2, heavy duty, waterproof, greaseproof, transparent bag. |
| SE | MIL-DTL-117, Type I, Class E, Style 2, heavy duty, watervaporproof, greaseproof, transparent bag. |
| SF | MIL-DTL-117, Type II, Class E, Style 1, light duty, watervaporproof, greaseproof, opaque bag. |
| SG | MIL-DTL-117, Type II, Class H, Style 2, heavy duty, waterproof, electrostatic protective, electrostatic shielding. |
| SH | MIL-DTL-6060, complex, heat sealable, watervaporproof bags |
| SJ | MIL-B-43666, Type III, box, consolidation |
| SK | MIL-DTL-117, Type IV, Class E, Style 1, extra heavy duty, watervaporproof, greaseproof, opaque bag. |
| WD | Plastic containers constructed of rigid transparent material that, if applicable, is resistant to lubricant or preservative being used. Containers too small for adequate marking shall be overpackaged in envelopes for identification marking purposes. |
| WM | PPP-T-495, mailing tube. |
| WY | Warner-Robins Air Logistics Center Drawing Nos. 11214-5002-100, 11214-5002-200, 11214-5002-300, or 11214-50020-400 for shipping and storage of avionics instruments. |
| ZZ | Special requirement – See specific instructions or drawings provided. |
| 00 | No requirement. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VIIa. Unit and intermediate container codes in specification sequence (see J.4.9 and J.4.12).

| Specification | Code |
|---|------|
| UU-B-36, bags, paper, grocers | AN |
| PPP-B-566, folding paperboard box. | DA |
| PPP-B-585, wirebound wood box. | RD |
| PPP-B-676, setup box. | DE |
| PPP-B-1672, Type I, vertical star cushioning in reusable box. | NR |
| PPP-B-1672, Type II, folding convoluted cushioning in reusable box. | NS |
| PPP-B-1672, Type III, telescoping encapsulated cushioning in reusable box. | NV |
| PPP-B-1672, Type IV, horizontal star cushioning in reusable box. | NW |
| PPP-C-96, metal can. | HA |
| PPP-T-495, mailing and filing tube. | WM |
| MIL-C-104, wood crate, lumber and plywood sheathed, nailed or bolted. | MA |
| MIL-C-104, Type I, Class 1, nailed wood crate, lumber sheathed. | MB |
| MIL-C-104, Type I, Class 2, nailed wood crate, plywood sheathed. | MF |
| MIL-C-104, Type II, Class 1, bolted wood crate, lumber sheathed. | MC |
| MIL-C-104, Type II, Class 2, bolted wood crate, plywood sheathed. | MG |
| MIL-C-104, Type II, Class 1 or 2, bolted wood crate, provided with lifting attachments and an inspection port (Method 54 packages only). The top, one side and one end of the crate shall be marked "REUSABLE CONTAINER – USE FOR RETURN OR NRFI ASSEMBLY" with black letters a minimum of 2" high. | MH |
| MIL-DTL-117, bag. | BD |
| MIL-DTL-117, Type I, Class E, Style 1, heavy duty, watervaporproof, greaseproof, opaque bag. | BS |
| MIL-DTL-117, Type I, Class E, Style 2, heavy duty, watervaporproof, greaseproof, transparent bag. | SE |
| MIL-DTL-117, Type I, Class E, Style 3, heavy duty, watervaporproof, greaseproof, one side opaque, other side transparent bag. | B3 |
| MIL-DTL-117, Type I, Class F, Style 1, heavy duty, watervaporproof, electrostatic protective, opaque bag. | B9 |
| MIL-DTL-117, Type II, Class C, Style 1, heavy duty, waterproof, greaseproof, opaque bag. | BE |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VIIa. Unit and intermediate container codes in specification sequence (see J.4.9 and J.4.12) – Continued.

| Specification | Code |
|---|------|
| MIL-DTL-117, Type II, Class C, Style 2, heavy duty, waterproof, greaseproof, transparent bag. | SD |
| MIL-DTL-117, Type II, Class C, Style 3, heavy duty, waterproof, greaseproof, one side opaque, other side transparent bag. | B2 |
| MIL-B-117, Type II, Class E, Style 1, light duty, watervaporproof, greaseproof, opaque bag. | SF |
| MIL-DTL-117, Type II, Class H, Style 2, heavy duty, waterproof, electrostatic protective, electrostatic shielding | SG |
| MIL-DTL-117, Type III, Class B, Style 2, heavy duty, waterproof, transparent bag. | BL |
| MIL-DTL-117, Type III, Class C, Style 1, medium duty, waterproof, greaseproof, opaque bag. | BV |
| MIL-DTL-117, Type IV, Class E, Style 1, extra heavy duty, watervaporproof, greaseproof, opaque bag. | SK |
| MIL-DTL-2427, ammunition box, nailed wood. | RH |
| MIL-DTL-6054, metal drum, reusable. | KE |
| MIL-D-6055, metal drum, reusable (capacity from 88 to 510 cu. in.) | KF |
| MIL-DTL-6060, complex, heat-sealable, watervaporproof bags | SH |
| MIL-PRF-11264, reusable wood containers, heavy duty. | RK |
| MIL-DTL-22020, bag, transparent, heat sealable, VCI treated | BT |
| MIL-B-26195, wood-cleated skidded box, load bearing base. | FU |
| MIL-B-26195, Type I, domestic wood-cleated skidded box. | FV |
| MIL-B-26195, Type II, overseas wood-cleated skidded box. | FW |
| MIL-B-26195, Type I or II, Style A or B, Class 1 or 2. Provide box with inspection door located for clear reading of the humidity indicator for Method 54 packages only. The inspection door shall be hinged, cleated and sealed (similar to inspection door specified by MIL-C-104). The top, one side and one end of the shipping container shall be marked "REUSABLE CONTAINER – USE FOR RETURN OF NRFI ASSEMBLY" in black letters, minimum 2" high. | GB |
| MIL-B-43666, Type III, box, consolidation | SJ |
| MIL-B-46506, ammunition box, wirebound wood. | RJ |
| MIL-DTL-81997, cushioned pouch, electrostatic protective, transparent. | P4 |
| ASTM-D5118, fiberboard box. | E5 |
| ASTM-D5118, Type CF, Class domestic, corrugated fiberboard box. | EC |
| ASTM-D5118, Type CF, Class domestic, single wall, corrugated fiberboard box. | E7 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VIIa. Unit and intermediate container codes in specification sequence (see J.4.9 and J.4.12) – Continued.

| Specification | Code |
|--|------|
| ASTM-D5118, Type CF, Class domestic, double wall, corrugated fiberboard box. | E8 |
| ASTM-D5118, Type CF, Class weather resistant, corrugated fiberboard box. | ED |
| ASTM-D5118, Type CF, Class weather resistant, single wall, corrugated fiberboard box. | EE |
| ASTM-D5118, Type CF, Class Weather Resistant, single wall, Full Telescoping container. | EF |
| ASTM-D5118, Type CF, Class Weather Resistant, double wall, Full Telescoping container. | EG |
| ASTM-D5118, Type CF, Class weather resistant, double wall, corrugated fiberboard box. | NO |
| ASTM-D5168, triple wall fiberboard box. | DP |
| ASTM-D5168, Class 1, non-weather resistant triple wall fiberboard box. | DQ |
| ASTM-D5168, Class 2, weather-resistant triple wall fiberboard box. | DR |
| ASTM-D6039, open and covered wood crate. | MV |
| ASTM-D6251, Type II, Class 1, domestic wood-cleated panelboard box. | FL |
| ASTM-D6251, Type III, wood cleated plywood box | FD |
| ASTM-D6251, Type III, Class 1, wood cleated plywood box, domestic | FG |
| ASTM-D6251, Type III, Class 2, wood cleated plywood box, overseas | FF |
| ASTM-D6251, Type III, Treatment B, Style I or J, cleated plywood box, surface treated in accordance with requirements of the specification | F6 |
| ASTM-D6256, wood cleated skidded box, load bearing base | FU |
| ASTM-D6256, Class 1, domestic, wood-cleated skidded box | FV |
| ASTM-D6256, Class 2, overseas, wood-cleated skidded box | FW |
| ASTM-D6880, wood box | FA |
| ASTM-D6880, Class 1, light duty wood box | FB |
| ASTM-D6880, Class 2, heavy duty wood box | FC |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VIII. Unit container level codes (see J.4.10).

| Code | Unit container level |
|------|---|
| O | Unit container is not an acceptable shipping container. |
| A | Unit container provides level A packing protection. |
| B | Unit container provides level B packing protection. |
| Z | Unit container requires special consideration (air only, inside storage only, etc.) |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-VIIIa. Optional procedure indicator codes (see J.4.10).

| Code | Optional procedure indicator |
|------|---|
| A | Packaging is in accordance with a procedural specification or a SPI. The appropriate specification number will be shown in-the-clear in the supplemental data area. |
| E | Certain options can be exercised as to specific method of preservation or DoD approved packaging materials, but only as indicated in supplemental data. However, basic preservation method shall be retained and unit package dimensions shall not be increased by more than one inch. Equal or better protection shall be given the item and there shall be no increase in the package cost. |
| M | All packaging data is mandatory for compliance and no substitutions are permitted. Fast packs should be included in this category. |
| O | Options can be exercised as to specific method of preservation or DoD approved packaging materials to be used. However, basic preservation method shall be retained, supplemental data shall be complied with, and unit package dimensions shall not be increased by more than one inch. Equal or better protection shall be given the item and there shall be no increase in the package cost. |
| P | For SPI items, polyurethane foam-in-place is permitted as specified on the SPI only when the SPI pack is not available. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IX. Level A military packing requirement codes (see J.4.13).

| Code | Requirement |
|------|--|
| B | Packing shall be accomplished using ASTM-D6251, Type III, Class 2, overseas cleated plywood boxes or wirebound wood boxes conforming to PPP-B-585, Class 3 (military overseas). |
| C | Packing shall be accomplished using cleated-plywood wood boxes conforming to ASTM-D6251, Type III, Class 2 or nailed wood boxes conforming to ASTM-D6880, Class 2, heavy duty, or covered wood crates conforming to ASTM-D6039, Type V, Style B, or lumber and plywood sheathed wood crates conforming to MIL-C-104, or load-bearing base skidded wood-cleated boxes conforming to ASTM-D6256, Type II (overseas), or steel or aluminum slotted angle crates conforming to MIL-C-9897, Type I, or open wood crates conforming to MIL-C-3774. |
| E | Packing shall be accomplished to meet the performance test requirements of ASTM-D4169, Distribution Cycle 18, Assurance Level 1. |
| F | Packing is not required: the unit container shall also serve as the shipping container. Closure, sealing and reinforcement shall be in accordance with applicable specification for shipping container. |
| Q | Packing shall be accomplished in accordance with table C.II for the packing level specified. Closure sealing and reinforcement shall be in accordance with applicable specification for shipping container. |
| Z | Special requirement. See specific instructions or drawings provided. |
| 2 | Packing shall be accomplished using cleated-plywood boxes, overseas type, conforming to ASTM-D6251, Type III, Class 2, or nailed wood boxes conforming to ASTM-D6880, Class 2, heavy duty. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IXa. Level B military packing requirement codes (see J.4.13).

| Code | Requirement |
|------|--|
| A | Packing shall be accomplished using fiberboard boxes, weather resistant class, fabricated in accordance with ASTM-D5118, or triplewall fiberboard boxes conforming to ASTM-D5168, class weather resistant. |
| F | Packing is not required: the unit container shall also serve as the shipping container. Closure, sealing and reinforcement shall be in accordance with applicable specification for shipping container. |
| H | Packing shall be accomplished using boxes fabricated in accordance with ASTM-D5118, class weather-resistant. |
| P | Packing shall be accomplished using open wood crates conforming to ASTM-D6039, Type V, Style B, or open wood crates conforming to MIL-C-3774, or open steel or aluminum slotted angle crates conforming to MIL-C-9897, Type I. |
| Q | Packing shall be accomplished in accordance with table C-II for the packing level specified. Closure sealing and reinforcement shall be in accordance with the appropriate shipping container specification. |
| R | Packing shall be accomplished to meet the performance test requirements of ASTM-D4169, Distribution Cycle 18, Assurance Level 2. |
| T | Packing shall be accomplished by use of fiberboard containers fabricated in accordance with ASTM-D5118, weather-resistant class, or triple wall fiberboard boxes conforming to ASTM-D5168, class weather resistant; or whenever practicable, by means of shrink-film conforming to A-A-3174. |
| Z | Special requirement. See specific instructions or drawings provided. |
| 7 | Packing shall be accomplished using cleated-plywood boxes conforming to ASTM-D6251, Type III, Class 1 (domestic), or nailed wood boxes conforming to PPP-B-621, Class 1, or wirebound boxes conforming to PPP-B-585, Class 1. |
| 8 | Packing shall be accomplished in accordance with the Level A packing requirements as specified for the item. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IXb. Minimal packing requirement codes (see J.4.13).

| Code | Requirement |
|------|--|
| F | Packing is not required; the unit container shall also serve as the shipping container. Closure, sealing and reinforcement shall be in accordance with applicable specification for shipping container. |
| L | Packing shall be accomplished using fiberboard boxes fabricated in accordance with ASTM-D5118, Class domestic or ASTM-D5168, class non-weather resistant. |
| U | <p>Items or packages that require packing for acceptance by the carrier shall be packed in exterior type shipping containers in a manner that will ensure safe transportation at the lowest rate to the point of delivery and shall meet, as a minimum, the requirements of the following rules and regulations, as applicable to the mode(s) of transportation to be utilized:</p> <ul style="list-style-type: none"> (a) Postal Regulations (b) Department of Transportation Regulations (c) Civil Air Regulations (d) Uniform Freight Classification Rules (e) National Motor Freight Classification Rules (f) American Truckers' Association Rules (g) Other applicable carriers' rules (h) Military Air Regulations for dangerous materials <p>Consolidation of Shipments. All exterior packs of 1.5 cubic feet or less having no single dimension (length, width, height) exceeding 40 inches (and when the total number of such containers in any individual shipment exceeds 25), shall be consolidated, using flat pallets, box pallets, or containers as the consolidating media.</p> <p>Dangerous goods shall be prepared for shipment according to applicable Department of Transportation (DOT) regulations and international regulations in effect at time of shipment.</p> <p>Shipments by parcel post must comply with Postal Regulations.</p> |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-IXb. Minimal packing requirement codes (see J.4.13) – Continued.

| Code | Requirement |
|------|--|
| 6 | Packing shall be accomplished to meet the performance test requirements of ASTM-D4169, Distribution Cycle 18, Assurance Level 3. |
| 8 | Packing shall be accomplished in accordance with the Level A packing requirements as specified for the item. |
| 9 | Packing shall be accomplished in accordance with the Level B packing requirements as specified for the item. |
| Z | Special requirement – see specific instructions or drawings provided. |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-X. Special marking codes (see J.4.14).

| Code | Explanation of code | Code | Explanation of code |
|------|----------------------------------|------|---|
| ZZ | Special requirements | 24 | Open for inspection or use only |
| 01 | Fragile | 32 | Type I, shelf life |
| 02 | Arrow up | 33 | Type II, shelf life |
| 03 | Method 50 | 36 | Fragile, arrow up, and glass |
| 04 | Fragile, Arrow up and Method 50 | 37 | Fragile, arrow up |
| 05 | Delicate instrument | 39 | ESD sensitive electronic device requirements of MIL-STD-129 apply |
| 06 | Delicate instrument and Arrow up | | |
| 07 | Glass – do not drop | 40 | Markings shall be omitted for sensitive, controlled or pilferable items per MIL-STD-129 |
| 12 | Fragile, Method 50 | | |
| 14 | Center of balance | 60 | Asbestos Warning Label |
| 17 | Reusable container | 00 | No special marking |
| 19 | Method 50 reusable container | | |
| 20 | Do not bend | | |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J.XI. Document number to table and code cross-reference index (see J.5.1).

| Document No. | Table | Code |
|--------------|------------------------|--------------------------|
| A-A-203 | J-IV | CA |
| A-A-1051 | J-V | DA |
| A-A-1249 | J-IV | DA |
| A-A-1507 | J-V | HA, HB, HD |
| A-A-1898 | J-V | BG |
| A-A-3129 | J-Ia J-V | DB, DC, GX NA, NB, NG |
| A-A-3174 | J-Ia J-IV J-IX | DB, DC JA T |
| A-A-50177 | J-IV | LA |
| A-A-59135 | J-V | P6 |
| A-A-59136 | J-V | GA, NA |
| QQ-A-1876 | J-IV | BA |
| MMM-A-260 | J-Ia | AW |
| PPP-B-566 | J-VII | D1, D3, DA, E9 |
| PPP-B-585 | J-VII J-IX J-IXa | RD B 7 |
| PPP-B-676 | J-VII | D1, D3, DE, E9 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-XI. Document number to table and code cross-reference index – Continued.

| Document No. | Table | Code |
|--------------|-----------------------|---|
| PPP-B-1055 | J-Ia | AW |
| PPP-B-1672 | J-VII | NR, NS, NV, NW |
| PPP-C-96 | J-VII | HA |
| PPP-C-795 | J-Ia J-V | DB, DC, GX LC, LT, NA |
| PPP-C-850 | J-V | BN |
| PPP-C-1120 | J-V | FA, FE, FH, FL |
| PPP-C-1797 | J-Ia J-V | GX GT, NA, NB |
| PPP-T-495 | J-VII | WM |
| MIL-C-104 | J-VII J-IX | F7, GB, MA, MB, MC, MF, MG, MH C |
| MIL-DTL-117 | J-Ia J-IV J-VII | AW, DC, GS, GX K3 A1, B2, B3, B9, BD, BE, BL, BS, BT, BV, SD, SE, SF, SG, SK |
| MIL-PRF-121 | J-Ia J-IV J-VII | AU, BC, DR, EK, KF GB, GC, GH A1 |
| MIL-P-130 | J-IV J-VII | FA A1 |
| MIL-PRF-131 | J-Ia | DW |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-XI. Document number to table and code cross-reference index – Continued.

| Document No. | Table | Code |
|---------------|-------|--------|
| MIL-P-149 | J-Ia | KF |
| | J-III | 38 |
| MIL-DTL-2427 | J-VII | RH |
| MIL-PRF-3150 | J-III | 07 |
| MIL-PRF-3420 | J-IV | MB |
| MIL-C-3774 | J-IX | C |
| | J-IXa | P |
| MIL-DTL-6054 | J-VII | K1, KE |
| MIL-D-6055 | J-VII | K1, KF |
| MIL-PRF-6081 | J-III | 51 |
| MIL-PRF-6085 | J-III | 17 |
| MIL-C-6529 | J-III | 31, 32 |
| MIL-PRF-7808 | J-III | 33 |
| MIL-PRF-7870 | J-III | 50 |
| MIL-PRF-8188 | J-III | 52 |
| MIL-PRF-10924 | J-III | 13 |
| MIL-PRF-11264 | J-VII | RK |
| MIL-C-11796 | J-Ia | DR |
| | J-III | 06 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-XI. Document number to table and code cross-reference index – Continued.

| Document No. | Table | Code |
|---------------|---------------|--------------------------------------|
| MIL-PRF-16173 | J-Ia J-III | AH, AU, BC, DR 01, 02, 03, 19, 21 |
| MIL-C-16555 | J-III | 27, 28, 29 |
| MIL-DTL-17667 | J-IV J-VII | EA, EB, EC A1 |
| MIL-P-19644 | J-V | GC, NS |
| MIL-PRF-21260 | J-III | 10 |
| MIL-PRF-22019 | J-Ia J-IV | GS JL |
| MIL-DTL-22020 | J-Ia | GS |
| MIL-PRF-22191 | J-Ia J-IV | DB, DC JV |
| MIL-PRF-23699 | J-III | 56 |
| MIL-PRF-23827 | J-III | 11 |
| MIL-PRF-26514 | J-V | GD, GE, GF, GH, NS |
| MIL-PRF-32033 | J-III | 09 |
| MIL-PRF-46002 | J-III | 20 |
| MIL-PRF-46010 | J-III | 30 |
| MIL-PRF-46170 | J-III | 15 |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-XI. Document number to table and code cross-reference index – Continued.

| Document No. | Table | Code |
|---------------|---------------------------------|--|
| MIL-B-46506 | J-VII | RJ |
| MIL-P-53030 | J-III | 80 |
| MIL-PRF-81322 | J-III | 12 |
| MIL-PRF-81705 | J-Ia J-IV | GX K3 |
| MIL-DTL-81997 | J-Ia J-V | GX P4 |
| MIL-PRF-83282 | J-III | 65 |
| MIL-PRF-83671 | J-V | MA, MB, MD |
| MIL-STD-129 | J-Ia J-X | GS, GX 39, 40 |
| ASTM-D4169 | J-IX J-IXa J-IXb | E R 6 |
| ASTM-D4727 | J-Ia J-V | JF JA, JB, JC, NS |
| ASTM-D5118 | J-Ia J-VII J-IXa J-IXb | DR, DW D3, E5, E7, E8, E9, EC, ED, EE, EF, EG, NO A, H, T L |
| ASTM-D5168 | J-VII J-IXa J-IXb | DP, DQ, DR A, T L |
| ASTM-D5486 | J-Ia | AU, AW, DR |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

TABLE J-XI. Document number to table and code cross-reference index – Continued.

| Document No. | Table | Code |
|--------------|-------|--------------------------------|
| ASTM-D6039 | J-VII | MV |
| | J-IX | C |
| | J-IXa | P |
| ASTM-D6251 | J-VII | F2, F3, F6, F7, FD, FF, FG, FL |
| | J-IX | B, C, 2 |
| | J-IXa | 7 |
| ASTM-D6256 | J-VII | FU, FV, FW, GB |
| | J-IX | C |
| ASTM-D6880 | J-VII | F2, F3, F7, F9, FA, FB, FC |
| | J-IX | C, 2 |
| | J-IXa | 7 |
| NAS847 | J-Ia | DR |

MIL-STD-2073-1E
w/CHANGE 1

APPENDIX J

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MIL-STD-2073-1E
w/CHANGE 1

INDEX

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|--|-------------------------------|-------------|
| Acquisition requirements | 6.2 | 24 |
| Ammunition unit load test requirements | F.3.3 | 121 |
| Approval of packaging data | E.6 | 106 |
| Bag designator conversions | 6.9 | 26 |
| Barriers (size calculations)..... | Table A-V | 59 |
| Categorization (also see Packaging | | |
| Categorization)..... | A.5.3..... | 37 |
| Fragility, weight and size category | Table A-II | 49 |
| Physical and chemical characteristics category | Table A-I..... | 48 |
| Preservative category | Table A-III | 50 |
| Category codes..... | A.5.3.2..... | 38 |
| First category – physical/chemical | A.5.3.2.1 | 38 |
| Second category – weight/size/fragility..... | A.5.3.2.2 | 39 |
| Third category - preservatives | A.5.3.2.3..... | 39 |
| Changes from previous issue | 6.7 | 25 |
| Classified material requirements | 4.4 | 10 |
| Cleaning codes | Table J-II..... | 151 |
| Code sequence format..... | Figure A-1 | 43 |
| Code System | J.3.1 | 140 |
| Common items (also see Packaging | | |
| Common Items) | 3.3 | 6 |
| Container Design Retrieval System..... | 3.5 | 6 |
| | Appendix H..... | 131 |
| | C.5.1.2..... | 74 |
| Containers | | |
| Exterior | C.4.2..... | 73 |
| Fiberboard container sizes | Table C-III | 83 |
| Interior | C.4.1 | 73 |
| Intermediate container codes | Table J-VII..... | 162 |
| Intermediate container quantities..... | B.5.1 | 68 |
| Intermediate container requirements | 5.3.1..... | 22 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|--|-------------------------------|-------------|
| Multiapplication..... | C.5.2..... | 74 |
| Availability | C.5.2.7..... | 76 |
| Design and selection..... | C.5.2.1..... | 74 |
| Identification of | C.5.2.2..... | 74 |
| Packaging design validation | C.5.2.4..... | 74 |
| Selection of | Table C-IV..... | 85 |
| Types of | C.5.2.5..... | 75 |
| | C.5.2.6..... | 76 |
| Ordnance..... | C.5.1.3..... | 74 |
| Reusable..... | 3.13..... | 8 |
| | C.5..... | 73 |
| Long life..... | C.5.2.6..... | 76 |
| Multiapplication..... | C.5.2.7..... | 76 |
| Short life | C.5.2.5..... | 75 |
| Specialized..... | C.5.1..... | 73 |
| Selection of exterior containers | C.4.2..... | 73 |
| | Table C-II..... | 79 |
| Selection of interior containers..... | C.4.1..... | 73 |
| | Table C-I..... | 78 |
| Shipping..... | Appendix C..... | 70 |
| Specially Designed | C.5.1..... | 73 |
| Unit | | |
| Codes | Table J-VII..... | 162 |
| Size of | C.3.1..... | 73 |
| Use of..... | C.3.2..... | 73 |
| Weight and size calculations | Table A-V..... | 59 |
| Contractual requirements..... | 4.2..... | 10 |
| Critical items..... | 3.6..... | 6 |
| Critical surface/application criteria..... | A.5.3.2.1.2..... | 39 |
| Cushioning material Codes..... | Table J-V..... | 159 |
| Cushioning weight and size calculations..... | Table A-V..... | 59 |
| Data..... | Appendix E..... | 99 |
| Approval | E.6..... | 106 |
| Forms | Figure E-1..... | 117 |
| Requirements | 6.3..... | 24 |
| Transmittal..... | E.6.4..... | 107 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|--|-------------------------------|-------------|
| Definitions | 3 | 6 |
| Desiccant quantity calculations | 5.2.3.7.b | 18 |
| Design validation provisions | Appendix F | 119 |
| Disassembly of items for preservation..... | 5.2.4.2 | 21 |
| Drying processes..... | 5.2.1 | 12 |
| Electrostatic discharge sensitive items | 5.2.4.1 | 21 |
| Equipment mounts | 5.2.4.6 | 21 |
| Excess and residual material..... | 4.8 | 11 |
| Exterior container selection | Table C-II..... | 79 |
| Exterior containers..... | C.4.2..... | 73 |
| Fiberboard container standard sizes..... | Table C-III | 83 |
| Formulas for weight and size calculations..... | A.7..... | 40 |
| Fragility factors..... | 3.8 | 7 |
| Approximate values | Table I | 28 |
| Determination | 4.11..... | 11 |
| Fragility, weight and size category codes..... | Table A-II | 49 |
| Hazardous material | 3.9 | 7 |
| | 4.3 | 10 |
| Authentication of SPIs..... | E.6.3 | 107 |
| Shipping | A.4..... | 36 |
| Testing | F.3.2 | 121 |
| Inspection..... | Appendix G..... | 123 |
| Interior containers | C.4.1 | 73 |
| Intermediate container | | |
| Quantities | B.5.1 | 68 |
| Requirements | 5.3.1..... | 22 |
| Item characteristics | A.5.2..... | 37 |
| Item identification data | E.4.2.4..... | 102 |
| | Table E-I | 108 |
| Kits..... | Appendix D..... | 95 |
| Consolidation of different items | D.3.1..... | 95 |
| Preservation | D.3..... | 95 |
| Requirements | 4.6..... | 10 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|---|-------------------------------|-------------|
| SPI preparation | E.3.2.5 | 101 |
| Unit preservation | D.4..... | 96 |
| Levels of protection | 3.10 | 7 |
| Loose fill material | 4.9 | 11 |
| Marking for shipment | 5.5 | 23 |
| Material, new packaging | 4.12 | 11 |
| Methods of preservation | 5.2.3 | 13 |
| Multiapplication containers | C.5.2..... | 74 |
| New packaging materials..... | 4.12 | 11 |
| Ordnance containers | C.5.1.3..... | 74 |
| Packaging..... | Appendix A..... | 31 |
| Categorization..... | A.5.3..... | 37 |
| Predetermined data | A.5.4..... | 39 |
| Code sequence | Figure A-1 | 41 |
| Codes | Appendix J | 135 |
| Common items..... | A.5.4..... | 39 |
| Coded data (predetermined) | Table A-IV | 55 |
| Design validation..... | A.8..... | 40 |
| Data and data form requirements..... | E.3 | 100 |
| Approval of contractor developed data | E.6 | 106 |
| Development of packaging data | E.4.1 | 101 |
| Item Identification Data..... | E.4.2.4 | 102 |
| Preservation and packaging data | E.4.2.5 | 102 |
| Preservation and packing data form | Figure E-1 | 117 |
| Recording data..... | E.3.2 | 100 |
| SPI data..... | E.4.2.7 | 103 |
| Supplemental data..... | E.4.2.6 | 102 |
| Transmittal of data..... | E.6.4 | 107 |
| Design validation provisions | Appendix F..... | 119 |
| Applicability of tests..... | F.3.1 | 120 |
| Common items..... | A.8.1..... | 40 |
| Multiplication containers..... | C.5.2.4..... | 74 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|---|-------------------------------|-------------|
| Selective items | A.8.2 | 40 |
| Special items | A.8.2 | 40 |
| Formulas for weight and size calculations..... | A.7 | 40 |
| | Table A-V | 59 |
| Inspection provisions | Appendix G | 123 |
| Methods of selection | 4.1 | 10 |
| Options | 4.1.1 | 10 |
| Procedural specifications | A.3 | 36 |
| Selective items | A.5.1 | 36 |
| Special items | A.5.1 | 36 |
| Special Packaging Instructions (SPI)..... | E.5 | 103 |
| Test (also see Packaging Design Validation Provisions and Quality Assurance Provisions) | Appendix F | 119 |
| | Appendix G | 123 |
| Packing..... | 5.3 | 22 |
| Container selection | 5.3.2.1 | 23 |
| Intermediate container | 5.3.1 | 22 |
| Military requirements | 5.3 | 22 |
| Minimal requirements..... | 5.4 | 23 |
| Physical and chemical characteristic codes | Table A-I..... | 43 |
| Predetermined packaging codes..... | A.5.4 | 39 |
| Preservative category code | Table A-III | 50 |
| Preservative codes..... | Table J-III | 152 |
| Preservatives | 5.2.2 | 12 |
| Application | 5.2.2.2 | 12 |
| Selection | 5.2.2.1 | 12 |
| Procedural packaging specifications..... | A.3 | 36 |
| | E.4.1.1 | 101 |
| | Table A-VI..... | 61 |
| Quality assurance provisions | 5.7 | 23 |
| Quality assurance tests..... | G.4 | 124 |
| Quality system | G.3.1 | 124 |
| Quantity per Unit Pack (QUP)..... | Appendix B | 63 |
| Determination | B.3 | 63 |
| Factors and formulae | B.3.8 | 64 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

| <u>Subject</u> | <u>Paragraph/Table/Figure</u> | <u>Page</u> |
|--|-------------------------------|-------------|
| Formula A | B.3.8.1 | 64 |
| FormulaB | B.3.8.2 | 64 |
| Repairable assemblies | 4.8 | 11 |
| Residual excess material | 4.8 | 11 |
| Rough handling tests (also see Testing) | F.4.1 | 121 |
| Rubber items | 5.2.4.7 | 21 |
| Selective group items (also see Packaging Selective Items)..... | A.5.1..... | 36 |
| Sizes of fiberboard containers..... | Table C-III | 83 |
| Skin packaging (kits) | D.4.3..... | 96 |
| Special group items (also see Packaging Special Items) | A.5.1..... | 36 |
| Special Packaging Instructions (SPI)..... | E.5 | 103 |
| Applicability | E.5.1 | 103 |
| Detail requirements..... | E.5.4..... | 105 |
| Elements..... | E.5.3 | 103 |
| Specially designed containers..... | C.5.1..... | 73 |
| Standard sizes of fiberboard containers | TableC-III | 83 |
| Supersession..... | 6.8 | 25 |
| Supplemental data..... | E.4.2.6..... | 102 |
| Testing | Appendix F | 119 |
| Design validation test (also see Packaging Design Validation Provisions)..... | Appendix F..... | 119 |
| Preservation tests | G.4..... | 124 |
| Quality assurance..... | G.4..... | 124 |
| Rough handling..... | F.4.1 | 121 |
| Transmittal of packaging data..... | E.6.4..... | 107 |
| Unit container weight and size formula..... | Table A-V | 59 |
| Volatile corrosion inhibiotr, use criteria | 5.2.2.3 | 12 |
| Weight and size category codes..... | Table A-II | 49 |
| Weight and size formulas..... | Table A-V | 59 |
| Wrap weight and size calculations..... | Table A-V | 59 |
| Wrapping material codes | Table J-IV | 156 |

MIL-STD-2073-1E
w/CHANGE 1

INDEX (Continued)

CONCLUDING MATERIAL:

Custodians:

Army – SM
Navy – AS
Air Force – 69
DLA – DH

Preparing activity:

Navy – AS
(Project PACK-2010-003)

Review activities:

Army – AR, AT, AV, CR, EA, GL, MI, MT
Navy – CG, MC, OS, SA, SH, YD
Air Force – 11, 13, 19, 70, 71, 84
DLA – CC, CT, DM, GS, IS, LS, SS

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